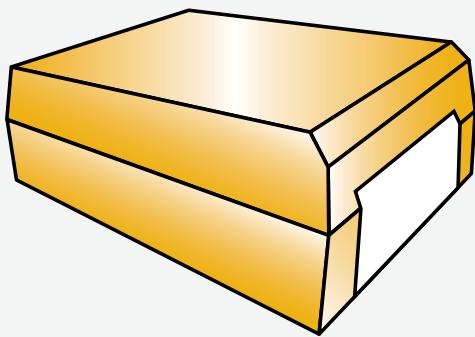


Tantalum Surface Mount Capacitors

Low ESR

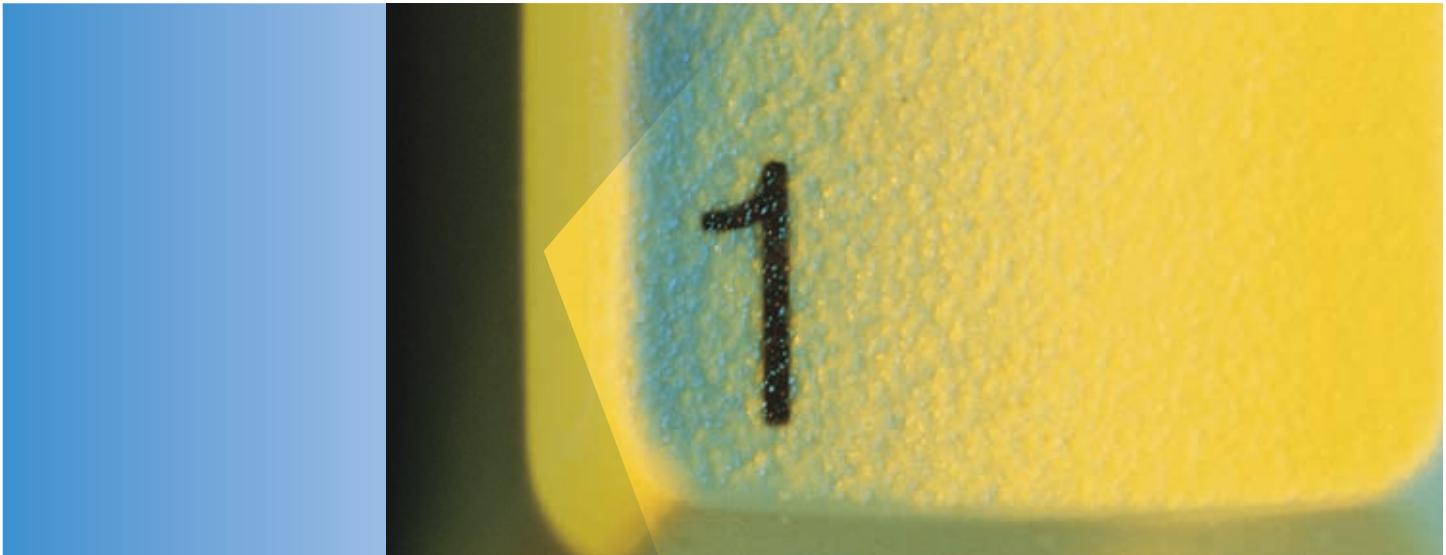


One world. One KEMET.

The Capacitance Company
KEMET
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One world. One source. One KEMET.

No bouncing from supplier to supplier to find what you need. No multiple web sites and phone calls to get answers.

When you partner with KEMET, our entire global organization seamlessly provides you with the coordinated action and service you need. We're your single, integrated source for capacitance solutions worldwide, offering 95% of possible dielectric solutions, to cover practically any application. With new, innovative products year after year after year. Global availability. Full design collaboration, with fast custom design and prototyping to give your new products a competitive edge. Plus consistent quality, reliability and on-time delivery.

All from one company that's easy to work with and totally dedicated to your success. For anything to do with capacitance, call *The Capacitance Company* – KEMET.



Looking for a hassle-free source for 95% of possible dielectric solutions?

KEMET is the place for one-stop dielectric shopping. We offer our customers the broadest selection of capacitor technologies in the industry, including tantalum, ceramic, aluminum, electrolytic, film and paper.

But the range of products is only the beginning. You simply won't find an electronic components manufacturer more determined to find new technological solutions to customer problems, or more committed to product quality and on-time delivery – in every case, lowering your total cost of ownership as much as we possibly can. It's how we've helped customers succeed for more than 90 years. And it's how we're helping them succeed today.



We're everywhere you need us to be.

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France
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Italy
Portugal
Sweden
Switzerland
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ASIA-PACIFIC

China
Hong Kong
India
Indonesia
Japan
Malaysia
Singapore
Taiwan

The next time you board an airplane, boot up your computer or read about a breakthrough medical device, a piece of our technology is likely involved. KEMET customers include nearly all of the world's major electronics original equipment manufacturers, manufacturing services companies and electronics distributors. High Reliability versions of our capacitors are even in outer space, part of every important military and aerospace effort of the past 60 years, from the first Telstar satellite and Apollo 11 to the Patriot missile, International Space Station and Mars Pathfinder.

Our sales offices can't be quite as ubiquitous as our products, but we do pride ourselves on being where you need us. This map shows you our sales offices around the world.

As you can see, we're not only easy to work with, we're easy to find. And we're more than ready to be your single source capacitance solutions supplier.

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Why *The Capacitance Company* is also the “Easy-To-Buy-From” company.

When you choose KEMET, you'll enjoy a level of responsiveness you just won't get from any other component manufacturer. You simply won't find an electronic components manufacturer more passionate about customer service. Our innovative service offerings and superior localized support are known throughout the industry, powered by our global, customer-focused sales organization and worldwide logistics capabilities. We're 100% committed to serving any customer, anywhere, and meeting customer needs when they need to be met.

Whether you need rush samples, technical assistance, in-person consultations or accelerated custom design, design collaboration and prototype services, we have a solution. If it's anything to do with capacitance, we can help – and help fast.



Working to make a better world.

At KEMET, we're proud to work with customers to develop products that truly make the world a better, safer, more connected place to live – from hand-held devices to automotive systems to the greenest energy technology.

As a company, KEMET is dedicated to economically, environmentally and socially sustainable development. We've adopted the Electronic Industry Code of Conduct (EICC), addressing all aspects of corporate responsibility. All of our commercial-grade products are available in RoHS-compliant versions with Pb-free terminations. Our manufacturing facilities have won numerous environmental excellence awards and recognitions. And our supply chain is certified to be sourced from areas that are neither environmentally protected nor under conflict.

After all, we believe that doing the right thing is in everyone's interest.



Which capacitor is right for you?

As The Capacitance Company, we make over 95% of possible dielectric solutions – the broadest selection of capacitor technologies in the industry. By offering a wide variety of dielectrics, dimensions, voltages, temperature characteristics and terminations, KEMET capacitors satisfy an expansive range of customer requirements and applications.

In fact, if the capacitor you need hasn't been invented, it's only because you haven't asked. We can quickly develop custom products and carry out early-stage manufacturing through our accelerated collaboration services. Available through our global innovation and manufacturing centers around the world, accelerated collaboration brings together the necessary people, equipment and facilities together to get the job done, on time and in budget.

Of course, when you're under pressure to design smaller and smaller products with greater and greater functionality, there's no time for the traditional back-and-forth with your suppliers. With KEMET, you get direct contact to the engineers and other professionals who can help you successfully solve your design problems, and in record time. We deal personally with customers to ascertain the new part types needed for their next-generation products. In many cases, we can go from start to samples in only four months.

We've helped some of the world's most prominent electronics companies slash time to market and gain significant windows of competitive advantage. We can do the same for you, too.

Overview

The KEMET T494 Series is a lower ESR version of the popular T491 Series, designed specifically for today's highly automated surface mount processes and equipment. The T494 combines KEMET's proven solid tantalum technology, acclaimed and respected throughout the world, with the latest in materials, processes and automation, resulting in unsurpassed total performance and value. This product meets or exceeds the requirements of EIA standard 535BAAC. The T494 standard terminations are available in 100% matte tin and provide excellent wetting characteristics and compatibility with today's surface mount solder systems. Tin/lead (Sn/Pb) terminations are available upon request for any part number. Gold-plated terminations are also available for use with conductive epoxy attachment processes.

Benefits

- Meets or exceeds EIA standard 535BAAC
- Taped and reeled per EIA 481-D
- Symmetrical, compliant terminations
- Optional gold-plated terminations
- Laser-marked case
- 100% surge current test on C, D, E, U, V, X sizes
- Halogen-free epoxy
- Capacitance values of 0.1µF to 1000µF
- Tolerances of ±10% and ±20%
- Voltage rating of 2.5–50 VDC
- Extended range values
- Low profile case sizes
- RoHS compliance and lead-free terminations
- Operating temperature range of -55°C to +125°C

Standard packaging of these devices is tape and reel in accordance with EIA 481-D. This system provides perfect compatibility with all tape-fed placement units.

Applications

Typical applications include decoupling and filtering in industrial and automotive end applications, such as DC/DC converters, portable electronics, telecommunications, and control units.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T494 Industrial Grade MnO₂ Series

T	494	T	336	M	004	A	T	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	Packaging (C-Spec)
T = Tantalum	Industrial - Low ESR	A = 3216-18 B = 3528-21 C = 6032-28 D = 7343-31 E = 7260-38 R = 2012-12 S = 3216-12 T = 3528-12 U = 6032-15 V = 7343-20 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 010 = 10V 016 = 16V 020 = 20V 025 = 25V 035 = 35V 050 = 50V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Standard Solder Coated (SnPb 5% Pb minimum) G = Gold Plated (A, B, C, D, X only)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	0.1µF–1000µF @ 120 Hz/25°C
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	2.5V–50V
DF(120Hz)	Refer to Part Number Electrical Specification Table
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.01CV (µA) at Rated Voltage after 5 minutes

Qualification – T494 Industrial Grade MnO₂ Series

Test	Condition	Characteristics			
Endurance	85°C @ Rated Voltage, 2000 Hours 125°C @ 2/3 Rated Voltage, 2000 Hours	ΔC/C	Within ± 10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Storage Life	125°C @ 0 Volts, 2000 Hours	ΔC/C	Within ± 10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Thermal Shock	MIL-STD-202, Method 107, Condition B, mounted, -55°C to 125°C, 1000 cycles	ΔC/C	Within ± 5% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C.	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±10%	±10%
		DF	IL	IL	1.5 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	25°C and 85°C, 1.32 x Rated Voltage 1000 cycles (125°C, 1.2 x Rated Voltage).	ΔC/C	Within ± 5% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

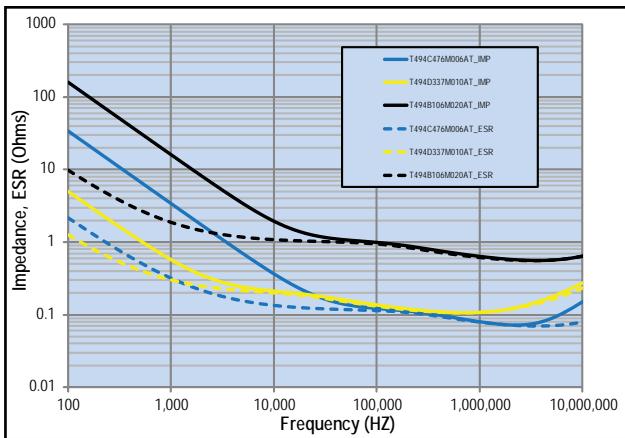
*IL = Initial limit

Certification

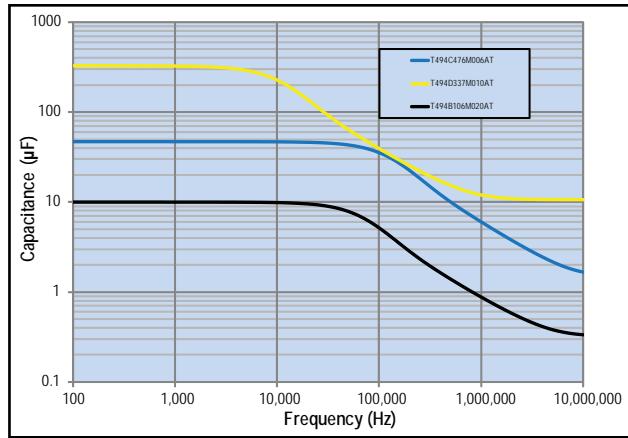
KEMET's Internal Qualification Plan for this Tantalum series of capacitors follows AEC-Q200 guidelines. Standard catalog part types ordered without a specific automotive designator, i.e., suffix AUTO or four digit customer specific designator (C SPEC), are not considered KEMET Automotive Grade Tantalum capacitors.

Electrical Characteristics – T494 Industrial Grade MnO₂ Series

ESR vs. Frequency

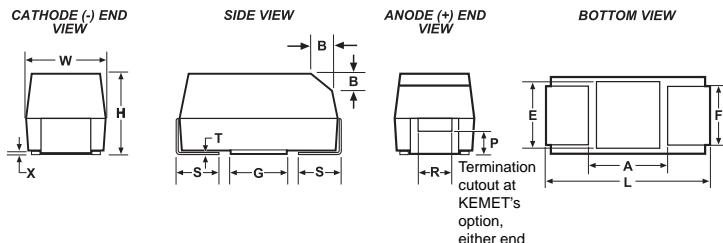


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
A	3216-18	3.2 ± 0.2 (.126 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.2 (.047)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.4 (.016)	0.4 (.016)	0.13 (.005)	1.4 (.055)	1.1 (.043)	1.3 (.051)
B	3528-21	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.9 ± 0.2 (.075 ± .008)	2.2 (.087)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.5 (.020)	1.0 (.039)	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
C	6032-28	6.0 ± 0.3 (.236 ± .03)	3.2 ± 0.3 (.126 ± .012)	2.5 ± 0.3 (.098 ± .012)	2.2 (.087)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
E	7260-38	7.3 ± 0.3 (.287 ± .012)	6.0 ± 0.3 (.236 ± .012)	3.6 ± 0.2 (.142 ± .008)	4.1 (.161)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.5 (.138)	3.5 (.138)	3.5 (.138)
R	2012-12	2.0 ± 0.2 (.079 ± .008)	1.3 ± 0.2 (.051 ± .008)	1.2 (.047)	0.9 (.035)	0.5 (.020)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	0.8 (.031)	0.5 (.020)	0.8 (.031)
S	3216-12	3.2 ± 0.2 (.126 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.2 (.047)	1.2 (.047)	0.8 (.031)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	1.4 (.055)	1.1 (.043)	1.3 (.051)
T	3528-12	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.2 (.047)	2.2 (.087)	0.8 (.031)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
U	6032-15	6.0 ± 0.3 (.236 ± .012)	3.2 ± 0.2 (.110 ± .008)	1.5 (.059)	2.2 (.087)	1.3 (.051)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
V	7343-20	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.0 (.079)	2.4 (.094)	1.3 (.051)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T494 Industrial Grade Low ESR MnO₂ Series, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	
							μAmps +20°C max/5min	+20°C 120Hz % Max	+20°C 100kHz Ohms	+25°C 100kHz mAmps	+85°C 100kHz mAmps
VDC	120Hz	KEMET/EIA	(See below for part options)								
2.5	100	T/3528-12	T494T107(1)2R5A(2)	2.5	24.0	3.5	141	127	56	1	
2.5	220	D/7343-31	T494D227(1)2R5A(2)	5.5	8.0	0.2	866	779	346	1	
3	33	A/3216-18	T494A336(1)003A(2)	1.0	6.0	2.0	194	175	78	1	
4	3.3	A/3216-18	T494A335(1)004A(2)	0.1	6.0	4.0	137	123	55	1	
4	4.7	A/3216-18	T494A475(1)004A(2)	0.2	6.0	3.5	146	131	58	1	
4	6.8	A/3216-18	T494A685(1)004A(2)	0.3	6.0	3.0	158	142	63	1	
4	6.8	S/3216-12	T494S685(1)004A(2)	0.3	6.0	7.0	93	84	37	1	
4	10	B/3528-21	T494B106(1)004A(2)	0.4	6.0	1.2	266	239	106	1	
4	10	A/3216-18	T494A106(1)004A(2)	0.4	6.0	2.0	194	175	78	1	
4	10	S/3216-12	T494S106(1)004A(2)	0.4	6.0	9.0	82	74	33	1	
4	10	R/2012-12	T494R106(M)004A(2)	0.4	8.0	6.0	65	59	26	1	
4	15	B/3528-21	T494B156(1)004A(2)	0.6	6.0	1.2	266	239	106	1	
4	15	A/3216-18	T494A156(1)004A(2)	0.6	6.0	1.5	224	202	90	1	
4	15	T/3528-12	T494T156(1)004A(2)	0.6	6.0	2.0	187	168	75	1	
4	15	S/3216-12	T494S156(M)004A(2)	0.6	10.0	9.0	82	74	33	1	
4	22	C/6032-28	T494C226(1)004A(2)	0.9	6.0	0.5	469	422	188	1	
4	22	B/3528-21	T494B226(1)004A(2)	0.9	6.0	0.6	376	338	150	1	
4	22	A/3216-18	T494A226(1)004A(2)	0.9	6.0	1.5	224	202	90	1	
4	22	S/3216-12	T494S226(M)004A(2)	0.9	10.0	8.0	87	78	35	1	
4	22	T/3528-12	T494T226(1)004A(2)	0.9	6.0	2.5	167	150	67	1	
4	33	C/6032-28	T494C336(1)004A(2)	1.3	6.0	0.5	469	422	188	1	
4	33	U/6032-15	T494U336(1)004A(2)	1.3	6.0	0.6	387	348	155	1	
4	33	B/3528-21	T494B336(1)004A(2)	1.3	6.0	0.5	412	371	165	1	
4	33	A/3216-18	T494A336(1)004A(2)	1.3	6.0	3.0	158	142	63	1	
4	33	T/3528-12	T494T336(M)004A(2)	1.3	8.0	3.5	141	127	56	1	
4	47	C/6032-28	T494C476(1)004A(2)	1.9	6.0	0.5	469	422	188	1	
4	47	U/6032-15	T494U476(1)004A(2)	1.9	6.0	0.6	387	348	155	1	
4	47	B/3528-21	T494B476(1)004A(2)	1.9	6.0	0.5	412	371	165	1	
4	47	A/3216-18	T494A476(M)004A(2)	1.9	12.0	2.0	194	175	78	1	
4	47	T/3528-12	T494T476(M)004A(2)	1.9	12.0	4.0	132	119	53	1	
4	68	D/7343-31	T494D686(1)004A(2)	2.7	6.0	0.20	866	779	346	1	
4	68	C/6032-28	T494C686(1)004A(2)	2.7	6.0	0.25	663	597	265	1	
4	68	U/6032-15	T494U686(1)004A(2)	2.7	6.0	0.60	387	348	155	1	
4	68	B/3528-21	T494B686(1)004A(2)	2.7	6.0	2.00	206	185	82	1	
4	68	A/3216-18	T494A686(1)004A(2)	2.7	30.0	3.00	158	142	63	1	
4	100	D/7343-31	T494D107(1)004A(2)	4.0	8.0	0.20	866	779	346	1	
4	100	C/6032-28	T494C107(1)004A(2)	4.0	8.0	0.20	742	668	297	1	
4	100	U/6032-15	T494U107(1)004A(2)	4.0	10.0	1.00	300	270	120	1	
4	100	B/3528-21	T494B107(M)004A(2)	4.0	8.0	0.65	362	326	145	1	
4	100	A/3216-18	T494A107(M)004A(2)	4.0	30.0	3.00	158	142	63	1	
4	100	T/3528-12	T494T107(M)004A(2)	4.0	30.0	4.50	125	113	50	1	
4	150	D/7343-31	T494D157(1)004A(2)	6.0	8.0	0.15	1000	900	400	1	
4	150	V/7343-20	T494V157(1)004A(2)	6.0	8.0	0.20	791	712	316	1	
4	150	C/6032-28	T494C157(1)004A(2)	6.0	8.0	0.30	606	545	242	1	
4	150	B/3528-21	T494B157(M)004A(2)	6.0	12.0	1.00	292	263	117	1	
4	220	V/7343-20	T494V227(1)004A(2)	8.8	8.0	0.30	645	581	258	1	
4	220	B/3528-21	T494B227(M)004A(2)	8.8	8.0	0.40	461	415	184	1	
4	330	D/7343-31	T494D337(1)004A(2)	13.2	8.0	0.15	1000	900	400	1	
4	330	C/6032-28	T494C337(1)004A(2)	13.2	10.0	0.09	1106	995	442	1	
4	330	V/7343-20	T494V337(1)004A(2)	13.2	12.0	0.30	645	581	258	1	
VDC	μF	KEMET/EIA	(See below for part options)	max/5min	% Max	Ohms	mAmps	mAmps	mAmps	J-STD-020D	
	120Hz			μAmps +20°C	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz	+125°C 100kHz	Temp ≤260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	

(1) To complete KEMET part number, insert M for ± 20% or K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert T = 100% Matte Tin (Sn) Plated, G = Gold Plated, H = Standard Solder coated (SnPb 5% Pb minimum). Designates Termination Finish.

Refer to Ordering Information for additional detail.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitution will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T494 Industrial Grade Low ESR MnO₂ Series, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity
VDC	120Hz μF	KEMET/EIA	(See below for part options)	μAmps +20°C max/5min	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz	+125°C 100kHz	Temp≤260°C
20	68	X/7343-43	T494X686(1)020A(2)	13.6	6.0	0.20	908	817	363	1
20	68	D/7343-31	T494D686(1)020A(2)	13.6	8.0	0.20	866	779	346	1
20	100	X/7343-43	T494X107(1)020A(2)	20.0	8.0	0.15	1049	944	420	1
20	100	E/7260-38	T494E107(1)020A(2)	20.0	8.0	0.30	816	734	326	1
20	150	X/7343-43	T494X157(1)020A(2)	30.0	10.0	0.30	742	668	297	1
25	0.33	A/3216-18	T494A334(1)025A(2)	0.1	4.0	10.0	87	78	35	1
25	0.47	A/3216-18	T494A474(1)025A(2)	0.1	4.0	9.0	91	82	36	1
25	0.68	A/3216-18	T494A684(1)025A(2)	0.2	4.0	6.0	112	101	45	1
25	1	B/3528-21	T494B105(1)025A(2)	0.3	4.0	2.0	206	185	82	1
25	1	A/3216-18	T494A105(1)025A(2)	0.3	4.0	4.0	137	123	55	1
25	1.5	B/3528-21	T494B155(1)025A(2)	0.4	6.0	1.5	238	214	95	1
25	1.5	A/3216-18	T494A155(1)025A(2)	0.4	6.0	3.0	158	142	63	1
25	1.5	R/2012-12	T494R155(1)025A(2)	0.4	8.0	6.0	65	59	26	1
25	2.2	C/6032-28	T494C225(1)025A(2)	0.6	6.0	2.2	224	202	90	1
25	2.2	B/3528-21	T494B225(1)025A(2)	0.6	6.0	1.2	266	239	106	1
25	2.2	A/3216-18	T494A225(1)025A(2)	0.6	6.0	3.0	158	142	63	1
25	3.3	C/6032-28	T494C335(1)025A(2)	0.8	6.0	1.2	303	273	121	1
25	3.3	B/3528-21	T494B335(1)025A(2)	0.8	6.0	2.0	206	185	82	1
25	3.3	A/3216-18	T494A335(1)025A(2)	0.8	6.0	3.0	158	142	63	1
25	4.7	C/6032-28	T494C475(1)025A(2)	1.2	6.0	0.6	428	385	171	1
25	4.7	B/3528-21	T494B475(1)025A(2)	1.2	6.0	1.0	292	263	117	1
25	4.7	A/3216-18	T494A475(M)025A(2)	1.2	8.0	3.0	158	142	63	1
25	6.8	C/6032-28	T494C685(1)025A(2)	1.7	6.0	0.6	428	385	171	1
25	6.8	B/3528-21	T494B685(1)025A(2)	1.7	8.0	2.0	206	185	82	1
25	10	D/7343-31	T494D106(1)025A(2)	2.5	6.0	0.4	612	551	245	1
25	10	C/6032-28	T494C106(1)025A(2)	2.5	6.0	0.6	428	385	171	1
25	10	B/3528-21	T494B106(1)025A(2)	2.5	8.0	3.0	168	151	67	1
25	15	D/7343-31	T494D156(1)025A(2)	3.8	6.0	0.35	655	590	262	1
25	15	C/6032-28	T494C156(1)025A(2)	3.8	6.0	0.90	350	315	140	1
25	15	B/3528-21	T494B156(1)025A(2)	3.8	8.0	3.00	168	151	67	1
25	22	D/7343-31	T494D226(1)025A(2)	5.5	6.0	0.3	707	636	283	1
25	22	C/6032-28	T494C226(1)025A(2)	5.5	6.0	1.0	332	299	133	1
25	22	V/7343-20	T494V226(1)025A(2)	5.5	6.0	0.5	500	450	200	1
25	33	X/7343-43	T494X336(1)025A(2)	8.3	6.0	0.3	742	668	297	1
25	33	D/7343-31	T494D336(1)025A(2)	8.3	6.0	0.4	612	551	245	1
25	33	C/6032-28	T494C336(1)025A(2)	8.3	10.0	1.0	332	299	133	1
25	47	X/7343-43	T494X476(1)025A(2)	11.8	6.0	0.3	742	668	297	1
25	47	D/7343-31	T494D476(1)025A(2)	11.8	10.0	0.2	866	779	346	1
25	68	X/7343-43	T494X686(M)025A(2)	17.0	8.0	0.3	742	668	297	1
25	68	D/7343-31	T494D686(M)025A(2)	17.0	10.0	0.5	548	493	219	1
25	100	X/7343-43	T494X107(M)025A(2)	25.0	8.0	0.25	812	731	325	1
35	0.1	A/3216-18	T494A104(1)035A(2)	0.0	4.0	10.0	87	78	35	1
35	0.15	A/3216-18	T494A154(1)035A(2)	0.1	4.0	6.0	112	101	45	1
35	0.22	A/3216-18	T494A224(1)035A(2)	0.1	4.0	6.0	112	101	45	1
35	0.33	A/3216-18	T494A334(1)035A(2)	0.1	4.0	6.0	112	101	45	1
35	0.47	B/3528-21	T494B474(1)035A(2)	0.2	4.0	2.5	184	166	74	1
35	0.47	A/3216-18	T494A474(1)035A(2)	0.2	4.0	4.0	137	123	55	1
35	0.68	B/3528-21	T494B684(1)035A(2)	0.2	4.0	2.5	184	166	74	1
35	0.68	A/3216-18	T494A684(1)035A(2)	0.2	4.0	6.0	112	101	45	1
35	1	B/3528-21	T494B105(1)035A(2)	0.4	4.0	2.0	206	185	82	1
VDC	μF	KEMET/EIA	(See below for part options)	max/5min	% Max	Ohms	mAmps	mAmps	mAmps	J-STD-020D
	120Hz			μAmps +20°C	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz	+125°C 100kHz	Temp≤260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity

(1) To complete KEMET part number, insert M for ± 20% or K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert T = 100% Matte Tin (Sn) Plated, G = Gold Plated, H = Standard Solder coated (SnPb 5% Pb minimum). Designates Termination Finish.

Refer to Ordering Information for additional detail.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitution will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T494 Industrial Grade Low ESR MnO₂ Series, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	
							μAmps +20°C max/5min	+20°C 120Hz % Max	Ohms mAmps	+25°C 100kHz mAmps	+85°C 100kHz mAmps
35	1	A/3216-18	T494A105(1)035A(2)	0.4	4.0	6.0	112	101	45	1	
35	1.5	C/6032-28	T494C155(1)035A(2)	0.5	6.0	2.5	210	189	84	1	
35	1.5	B/3528-21	T494B155(1)035A(2)	0.5	6.0	3.0	168	151	67	1	
35	2.2	C/6032-28	T494C225(1)035A(2)	0.8	6.0	1.5	271	244	108	1	
35	2.2	B/3528-21	T494B225(1)035A(2)	0.8	6.0	2.5	184	166	74	1	
35	3.3	C/6032-28	T494C335(1)035A(2)	1.2	6.0	0.8	371	334	148	1	
35	3.3	B/3528-21	T494B335(1)035A(2)	1.2	6.0	1.3	256	230	102	1	
35	4.7	D/7343-31	T494D475(1)035A(2)	1.6	6.0	0.7	463	417	185	1	
35	4.7	C/6032-28	T494C475(1)035A(2)	1.6	6.0	0.7	396	356	158	1	
35	6.8	D/7343-31	T494D685(1)035A(2)	2.4	6.0	0.5	548	493	219	1	
35	6.8	C/6032-28	T494C685(1)035A(2)	2.4	6.0	0.9	350	315	140	1	
35	10	D/7343-31	T494D106(1)035A(2)	3.5	6.0	0.4	612	551	245	1	
35	10	C/6032-28	T494C106(M)035A(2)	3.5	6.0	1.2	303	273	121	1	
35	10	V/7343-20	T494V106(1)035A(2)	3.5	6.0	0.8	395	356	158	1	
35	15	X/7343-43	T494X156(1)035A(2)	5.3	6.0	0.30	742	668	297	1	
35	15	D/7343-31	T494D156(1)035A(2)	5.3	6.0	0.35	655	590	262	1	
35	22	X/7343-43	T494X226(1)035A(2)	7.7	6.0	0.3	742	668	297	1	
35	22	D/7343-31	T494D226(1)035A(2)	7.7	6.0	0.4	612	551	245	1	
35	33	D/7343-31	T494D336(1)035A(2)	11.6	6.0	0.6	500	450	200	1	
35	33	X/7343-43	T494X336(1)035A(2)	11.6	6.0	0.6	524	472	210	1	
35	47	X/7343-43	T494X476(1)035A(2)	16.5	8.0	0.5	574	517	230	1	
35	47	E/7260-38	T494E476(1)035A(2)	16.5	10.0	0.3	816	734	326	1	
50	0.1	A/3216-18	T494A104(1)050A(2)	0.1	4.0	10.0	87	78	35	1	
50	0.15	B/3528-21	T494B154(1)050A(2)	0.1	4.0	10.0	92	83	37	1	
50	0.15	A/3216-18	T494A154(1)050A(2)	0.1	4.0	10.0	87	78	35	1	
50	0.22	B/3528-21	T494B224(1)050A(2)	0.1	4.0	10.0	92	83	37	1	
50	0.33	B/3528-21	T494B334(1)050A(2)	0.2	4.0	2.5	184	166	74	1	
50	0.47	C/6032-28	T494C474(1)050A(2)	0.2	4.0	1.8	247	222	99	1	
50	0.47	B/3528-21	T494B474(1)050A(2)	0.2	4.0	2.0	206	185	82	1	
50	0.68	C/6032-28	T494C684(1)050A(2)	0.3	4.0	1.6	262	236	105	1	
50	0.68	B/3528-21	T494B684(1)050A(2)	0.3	4.0	3.0	168	151	67	1	
50	1	C/6032-28	T494C105(1)050A(2)	0.5	4.0	1.6	262	236	105	1	
50	1	B/3528-21	T494B105(1)050A(2)	0.5	6.0	4.0	146	131	58	1	
50	1	V/7343-20	T494V105(M)050A(2)	0.5	4.0	4.0	177	159	71	1	
50	1.5	D/7343-31	T494D155(1)050A(2)	0.8	6.0	1.0	387	348	155	1	
50	1.5	C/6032-28	T494C155(1)050A(2)	0.8	6.0	1.5	271	244	108	1	
50	2.2	D/7343-31	T494D225(1)050A(2)	1.1	6.0	0.8	433	390	173	1	
50	2.2	C/6032-28	T494C225(1)050A(2)	1.1	6.0	1.5	271	244	108	1	
50	3.3	D/7343-31	T494D335(1)050A(2)	1.7	6.0	0.8	433	390	173	1	
50	4.7	D/7343-31	T494D475(1)050A(2)	2.4	6.0	0.6	500	450	200	1	
50	6.8	X/7343-43	T494X685(1)050A(2)	3.4	6.0	0.5	574	517	230	1	
50	6.8	D/7343-31	T494D685(1)050A(2)	3.4	6.0	0.7	463	417	185	1	
50	10	X/7343-43	T494X106(M)050A(2)	5.0	6.0	0.4	642	578	257	1	
50	10	D/7343-31	T494D106(1)050A(2)	5.0	6.0	0.7	463	417	185	1	
50	15	X/7343-43	T494X156(1)050A(2)	7.5	6.0	0.4	642	578	257	1	
50	22	X/7343-43	T494X226(1)050A(2)	11.0	10.0	0.5	574	517	230	1	
VDC	μF	KEMET/EIA	(See below for part options)	max/5min	% Max	Ohms	mAmps	mAmps	mAmps	J-STD-020D	
				μAmps +20°C	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz	+125°C 100kHz	Temp ≤ 260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	

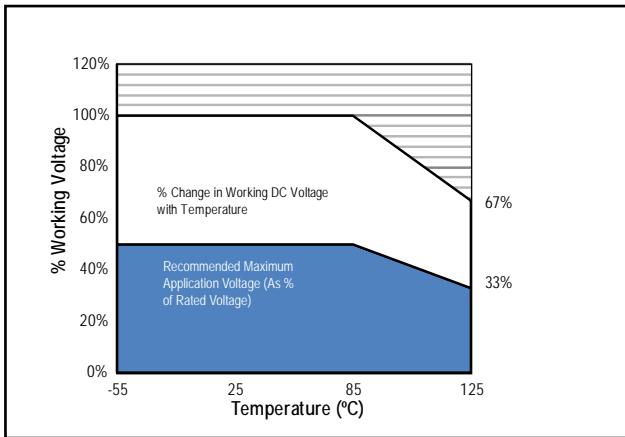
(1) To complete KEMET part number, insert M for ± 20% or K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert T = 100% Matte Tin (Sn) Plated, G = Gold Plated, H = Standard Solder coated (SnPb 5% Pb minimum). Designates Termination Finish.

Refer to Ordering Information for additional detail.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitution will be marked with the higher voltage rating. Substitutions can include better than series.

Recommended Voltage Derating Guidelines



Ripple Current/Ripple Voltage

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 25°C w/+20°C Rise
KEMET	EIA	
A	3216-18	75
B	3528-21	85
C	6032-28	110
D	7343-31	150
X	7343-43	165
E	7260-38	200
R	2012-12	25
S	3216-12	60
T	3528-12	70
U	6032-15	90
V	7343-20	125
T510X	7343-43	270
T510E	7260-38	285

Temperature Compensation Multipliers for Maximum Power Dissipation		
≤25°C	85°C	125°C
1.00	0.90	0.40

T= Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
A	3216-18	1.35	2.15	1.45	6.10	2.80	1.25	1.75	1.35	5.00	2.30	1.15	1.35	1.25	4.10	2.00
B	3528-21	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
C	6032-28	2.35	2.65	2.60	8.90	4.40	2.25	2.25	2.50	7.80	3.90	2.15	1.85	2.40	6.90	3.60
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
E ¹	7260-38	4.25	2.65	3.20	10.10	7.20	4.15	2.25	3.30	9.40	6.70	4.05	1.85	3.00	8.10	6.40
R	2012-12	1.05	1.80	1.00	4.80	2.40	0.95	1.45	0.90	3.80	1.90	0.85	1.05	0.80	2.90	1.60
S ²	3216-12	1.35	2.15	1.45	6.10	2.80	1.25	1.75	1.35	5.00	2.30	1.15	1.35	1.25	4.10	2.00
T	3528-12	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
U	6032-15	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

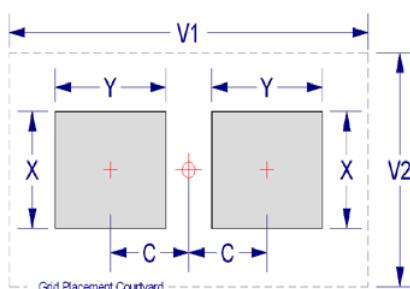
Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.

² Land pattern geometry is too small for silkscreen outline.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

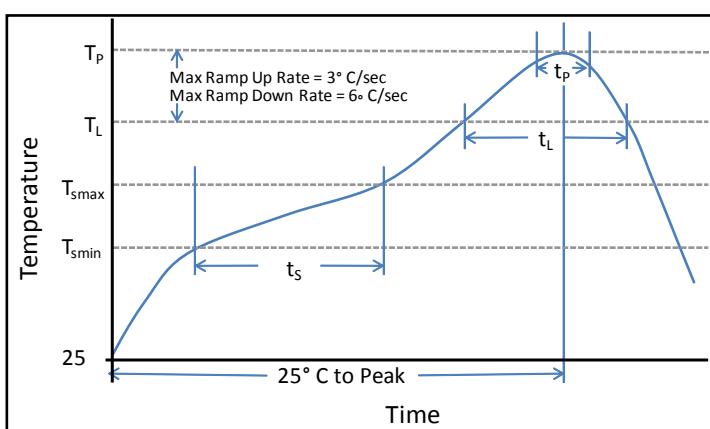
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

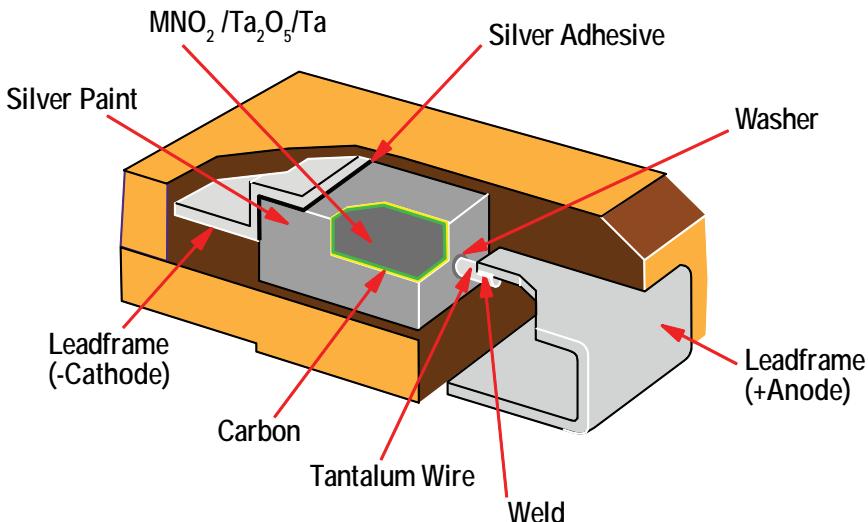
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

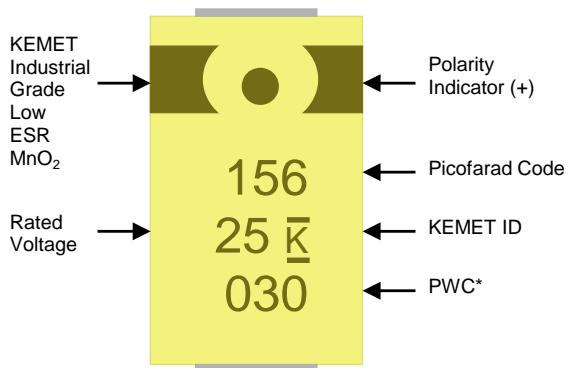
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature - reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 60% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within three years of receipt.

Overview

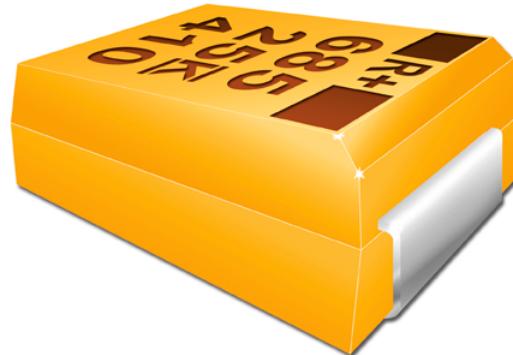
The low ESR, surge-robust T495 Series is designed for demanding applications that require high surge current and high ripple current capability. This series builds upon the proven capabilities of our industrial grade tantalum chip capacitors to offer several advantages such as low ESR, high ripple current capability, excellent capacitance stability, and improved resistance to high in-rush currents. These benefits are achieved through a combination of proprietary design, materials, and process parameters as well as high-stress, low impedance electrical conditioning performed prior to screening.

Benefits

- Meets or exceeds EIA standard 535BAAC
- Taped and reeled per EIA 481-D
- High surge current capability
- Optional gold-plated terminations
- High ripple current capability
- 100% surge current test on C, D, E, U, V, X sizes
- 100% steady-state accelerated aging
- Capacitance values of 0.1µF to 1000µF
- Tolerances of ±10% and ±20%
- Voltage rating of 2.5–50 VDC
- Extended range values
- Available tested to DSCC 95158
- RoHS compliance and lead-free terminations
- Operating temperature range of -55°C to +125°C

Applications

Typical applications include decoupling and filtering in industrial and automotive end applications, such as DC/DC converters, portable electronics, telecommunications, and control units requiring high ripple current capability.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T495 Surge Robust Low ESR MnO₂ Series

T	495	X	107	M	010	A	T	E045	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	Surge Robust Low ESR	A = 3216-18 B = 3528-21 C = 6032-28 D = 7343-31 E = 7260-38 T = 3528-12 V = 7343-20 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	2R5 = 2.5V 004 = 4V 006 = 6.3V 010 = 10V 016 = 16V 020 = 20V 025 = 25V 035 = 35V 050 = 50V	A = N/A Z = N/A	T = 100% Matte Tin (Sn) Plated H = Standard Solder Coated (SnPb 5% Pb minimum) G = Gold Plated (A, B, C, D, X only)	E = ESR Last three digits specify ESR in mOhms. (045 = 45mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	0.47µF–1000µF @ 120 Hz/25°C
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	2.5V–50V
DF(120Hz)	Refer to Part Number Electrical Specification Table
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.01CV (µA) at Rated Voltage after 5 minutes

Qualification – T495 Surge Robust Low ESR Industrial Grade MnO₂ Series

Test	Condition	Characteristics			
Endurance	85°C @ Rated Voltage, 2000 Hours. 125°C @ 2/3 Rated Voltage, 2000 Hours.	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Storage Life	125°C @ 0 Volts, 2000 Hours.	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Thermal Shock	MIL-STD-202, Method 107, Condition B, mounted, -55°C to 125°C, 1000 cycles.	ΔC/C	Within ±5% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C.	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±10%	±10%
		DF	IL	IL	1.5 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	25°C and 85°C, 1.32 x Rated Voltage 1000 cycles (125°C, 1.2 x Rated Voltage).	ΔC/C	Within ±5% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak.	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

*IL = Initial limit

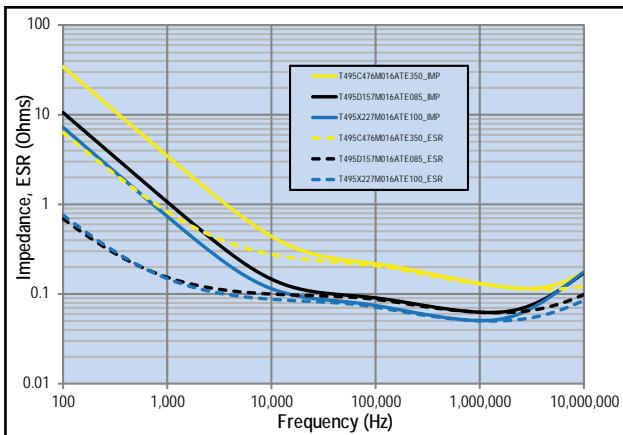
Certification

KEMET's Internal Qualification Plan for this Tantalum series of capacitors follows AEC-Q200 guidelines. Standard catalog part types ordered without a specific automotive designator, i.e., suffix AUTO or four digit customer specific designator (C SPEC), are not considered KEMET Automotive Grade Tantalum capacitors.

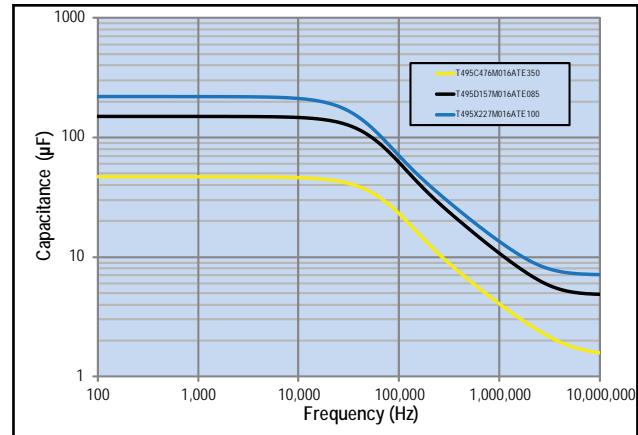
DSCC Drawing 95158

Electrical Characteristics – T495 Surge Robust Low ESR Industrial Grade MnO₂ Series

ESR vs. Frequency

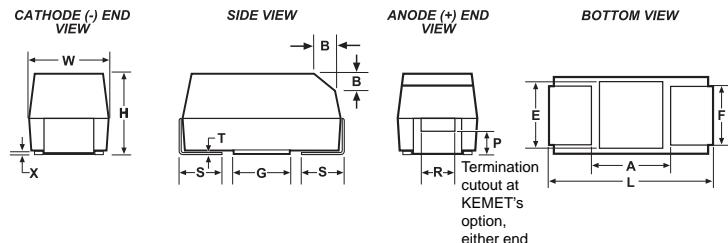


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
A	3216-18	3.2 ± 0.2 (.126 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.2 (.047)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.4 (.016)	0.4 (.016)	0.13 (.005)	1.4 (.055)	1.1 (.043)	1.3 (.051)
B	3528-21	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.9 ± 0.2 (.075 ± .008)	2.2 (.087)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.5 (.020)	1.0 (.039)	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
C	6032-28	6.0 ± 0.3 (.236 ± .03)	3.2 ± 0.3 (.126 ± .012)	2.5 ± 0.3 (.098 ± .012)	2.2 (.087)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
E	7260-38	7.3 ± 0.3 (.287 ± .012)	6.0 ± 0.3 (.236 ± .012)	3.6 ± 0.2 (.142 ± .008)	4.1 (.161)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.5 (.138)	3.5 (.138)	3.5 (.138)
T	3528-12	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.2 (.047)	2.2 (.087)	0.8 (.031)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
V	7343-20	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.0 (.079)	2.4 (.094)	1.3 (.051)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T495 Surge Robust Low ESR MnO₂ Series, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current				Moisture Sensitivity
							μAmps +20°C max/5min	+20°C 120Hz % Max	mOhms	mAmps	
VDC	120Hz		KEMET/EIA	(See below for part options)			μAmps +20°C max/5min	+20°C 120Hz % Max	mOhms	mAmps	Temp≤260°C
	μF										J-STD-020D
35	33	E/7260-38	T495E336(1)035A(2)E200	11.6	6.0	200	1000	900	400	1	
35	47	X/7343-43	T495X476(1)035A(2)E185	16.5	8.0	185	944	850	378	1	
35	47	X/7343-43	T495X476(1)035A(2)E200	16.5	8.0	200	908	817	363	1	
35	47	X/7343-43	T495X476(1)035A(2)E300	16.5	8.0	300	742	668	297	1	
50	1	C/6032-28	T495C105(1)050A(2)E1K3	0.5	4.0	1300	291	262	116	1	
50	2.2	D/7343-31	T495D225(1)050A(2)E600	1.1	6.0	600	500	450	200	1	
50	3.3	D/7343-31	T495D335(1)050A(2)E700	1.7	6.0	700	463	417	185	1	
50	4.7	D/7343-31	T495D475(1)050A(2)E275	2.4	6.0	275	739	665	296	1	
50	4.7	D/7343-31	T495D475(1)050A(2)E300	2.4	6.0	300	707	636	283	1	
50	4.7	X/7343-43	T495X475(1)050A(2)E300	2.4	4.0	300	742	668	297	1	
50	4.7	X/7343-43	T495X475(1)050A(2)4095	2.4	4.0	300	742	668	297	1	
50	6.8	D/7343-31	T495D685(1)050A(2)E190	3.4	6.0	190	889	800	356	1	
50	6.8	D/7343-31	T495D685(1)050A(2)E200	3.4	6.0	200	866	779	346	1	
50	6.8	D/7343-31	T495D685(1)050A(2)E275	3.4	6.0	275	739	665	296	1	
50	6.8	D/7343-31	T495D685(1)050A(2)E300	3.4	8.0	300	707	636	283	1	
50	10	X/7343-43	T495X106(1)050A(2)E250	5.0	8.0	250	812	731	325	1	
50	10	X/7343-43	T495X106(1)050A(2)E260	5.0	6.0	260	797	717	319	1	
50	10	X/7343-43	T495X106(1)050A(2)E300	5.0	6.0	300	742	668	297	1	
50	15	X/7343-43	T495X156(1)050A(2)E200	7.5	8.0	200	908	817	363	1	
50	15	X/7343-43	T495X156(1)050A(2)E300	7.5	8.0	300	742	668	297	1	
VDC	μF		KEMET/EIA	(See below for part options)	max/5min	% Max	mOhms	mAmps	mAmps	mAmps	J-STD-020D
	120Hz				μAmps +20°C	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz	+125°C 100kHz	Temp≤260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current				Moisture Sensitivity

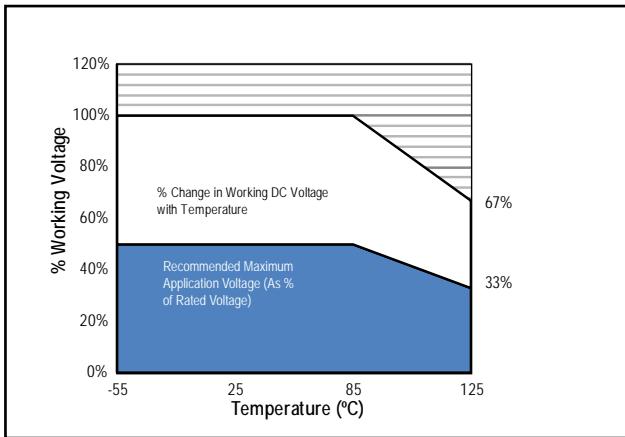
(1) To complete KEMET part number, insert M for ± 20% or K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert T = 100% Matte Tin (Sn) Plated, G = Gold Plated, H = Standard Solder coated (SnPb 5% Pb minimum). Designates Termination Finish.

Refer to Ordering Information for additional detail.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitution will be marked with the higher voltage rating. Substitutions can include better than series.

Recommended Voltage Derating Guidelines



Ripple Current/Ripple Voltage

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 25°C w/+20°C Rise
KEMET	EIA	
A	3216-18	75
B	3528-21	85
C	6032-28	110
D	7343-31	150
X	7343-43	165
E	7260-38	200
R	2012-12	25
S	3216-12	60
T	3528-12	70
U	6032-15	90
V	7343-20	125
T510X	7343-43	270
T510E	7260-38	285

Temperature Compensation Multipliers for Maximum Power Dissipation		
≤25°C	85°C	125°C
1.00	0.90	0.40

T= Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
A	3216-18	1.35	2.15	1.45	6.10	2.80	1.25	1.75	1.35	5.00	2.30	1.15	1.35	1.25	4.10	2.00
B	3528-19	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
C	6032-28	2.35	2.65	2.60	8.90	4.40	2.25	2.25	2.50	7.80	3.90	2.15	1.85	2.40	6.90	3.60
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
E ¹	7260-38	4.25	2.65	3.20	10.10	7.20	4.15	2.25	3.30	9.40	6.70	4.05	1.85	3.00	8.10	6.40
T	3528-12	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

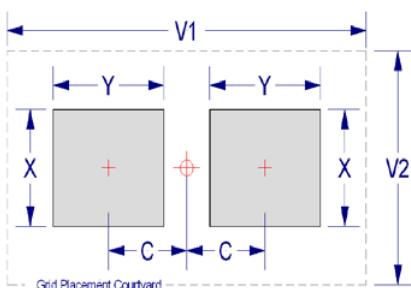
Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.

² Land pattern geometry is too small for silkscreen outline.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

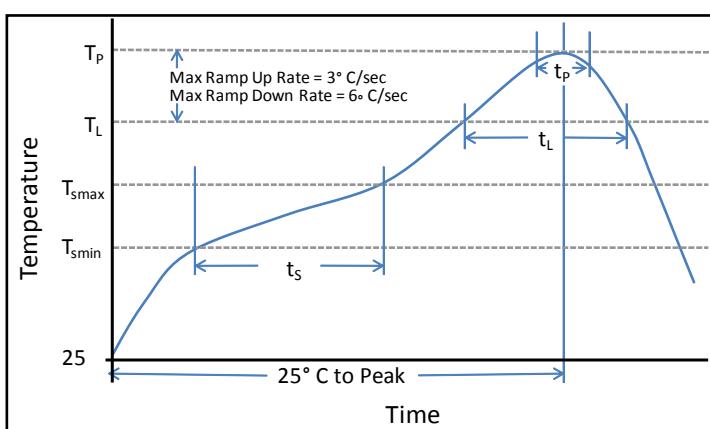
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

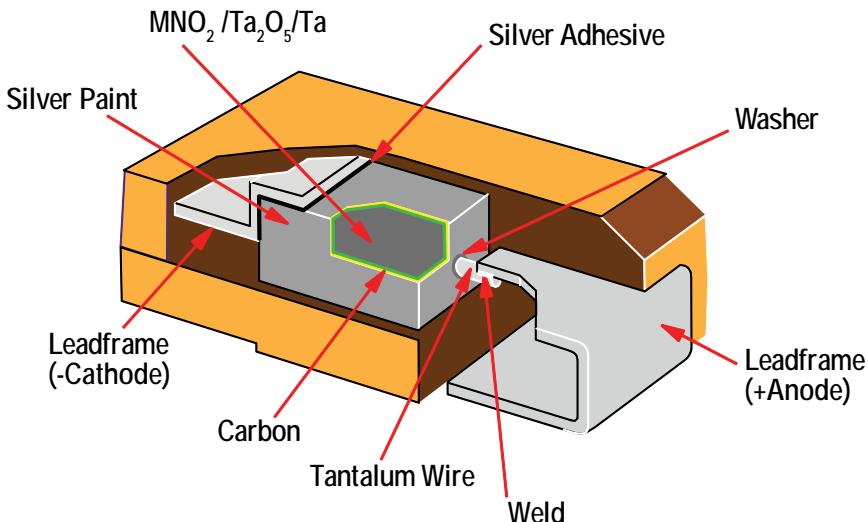
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z

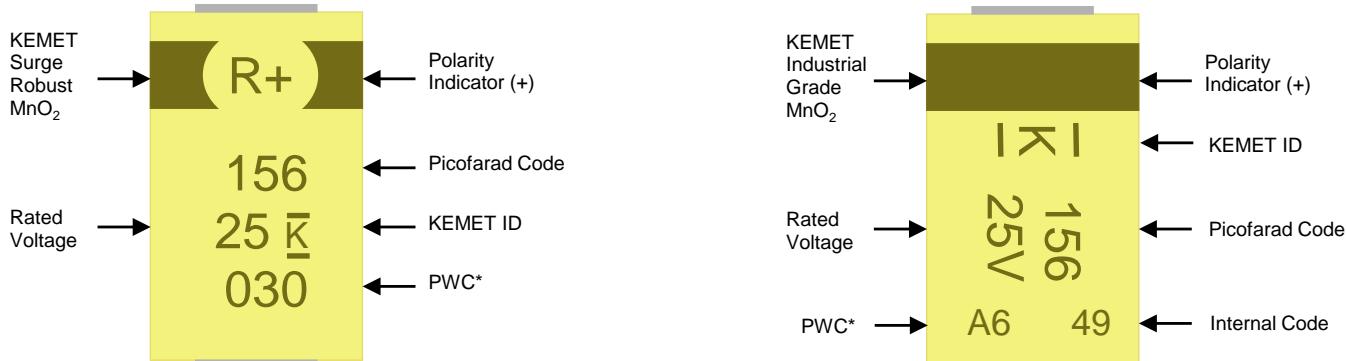


Construction



Capacitor Marking

C, D, X Case Sizes



* 030 = 30th week of 2010

PWC*		
Year	Month	
V = 2008	1 = Jan	7 = Jul
W = 2008	2 = Feb	8 = Aug
X = 2009	3 = Mar	9 = Spt
A = 2010	4 = Apr	O = Oct
B = 2011	5 = May	N = Nov
C = 2012	6 = Jun	D = Dec

Storage

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature - reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 60% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within three years of receipt.

Overview

The low ESR, surge-robust T510 Series is designed for demanding applications that require high surge current and high ripple current capability. This series builds upon the proven capabilities of our industrial grade tantalum chip capacitors to offer several advantages such as low ESR, high ripple current capability, excellent capacitance stability, and improved resistance to high in-rush currents. These benefits are achieved through the utilization of multiple anodes as well as high-stress, low impedance electrical conditioning performed prior to screening.

Benefits

- Meets or exceeds EIA standard 535BAAC
- Taped and reeled per EIA 481-D
- High surge current capability
- Optional gold-plated terminations
- High ripple current capability
- 100% surge current test
- 100% steady-state accelerated aging
- Capacitance values of 10µF to 1000µF
- Tolerances of ±10% and ±20%
- Voltage rating of 4 to 50 VDC
- Case sizes E and X
- ESR as low as 18 mΩ
- RoHS compliance and lead-free terminations
- Operating temperature range of -55°C to +125°C

Applications

Typical applications include decoupling and filtering in industrial and automotive end applications, such as DC/DC converters, portable electronics, telecommunications, and control units requiring high ripple current capability.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T510 Multiple Anode Low ESR MnO₂ Series

T	510	X	477	M	006	A	T	E030	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	Multiple Anode Low ESR	E = 7260-38 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	004 = 4V 006 = 6.3V 010 = 10V 016 = 16V 020 = 20V 025 = 25V 035 = 35V 050 = 50V	A = N/A Z = N/A	T = 100% Matte Tin (Sn) Plated H = Standard Solder Coated (SnPb 5% Pb minimum) G = Gold Plated (A, B, C, D, X only)	E = ESR Last three digits specify ESR in mOhms. (030 = 30mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	10µF–1,000µF @ 120 Hz/25°C
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	4V– 50V
DF(120Hz)	Refer to Part Number Electrical Specification Table
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.01CV (µA) at Rated Voltage after 5 minutes

Qualification – T510 Multiple Anode Low ESR MnO₂ Series

Test	Condition	Characteristics			
Endurance	85°C @ Rated Voltage, 2000 Hours 125°C @ 2/3 Rated Voltage, 2000 Hours	ΔC/C	Within ± 10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Storage Life	125°C @ 0 Volts, 2000 Hours	ΔC/C	Within ± 10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Thermal Shock	MIL-STD-202, Method 107, Condition B, mounted, -55°C to 125°C, 1000 cycles	ΔC/C	Within ± 5% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within initial limits		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±10%	±10%
		DF	IL	IL	1.5 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	25°C and 85°C, 1.32 x Rated Voltage 1000 cycles (125°C, 1.2 x Rated Voltage)	ΔC/C	Within ± 5% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

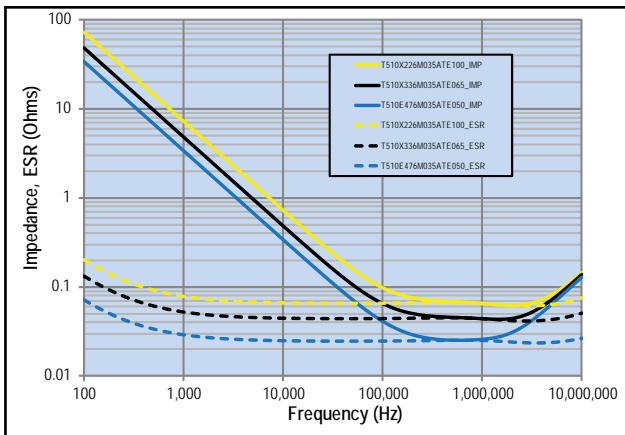
*IL = Initial limit

Certification

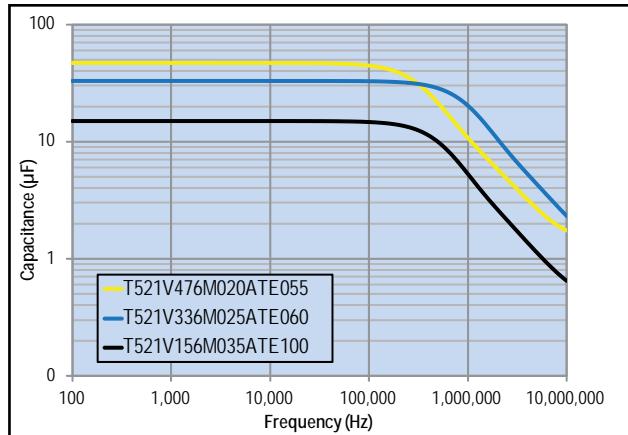
KEMET's Internal Qualification Plan for this Tantalum series of capacitors follows AEC-Q200 guidelines. Standard catalog part types ordered without a specific automotive designator, i.e., suffix AUTO or four digit customer specific designator (C SPEC), are not considered KEMET Automotive Grade Tantalum capacitors.

Electrical Characteristics – T510 Multiple Anode Low ESR MnO₂ Series

ESR vs. Frequency

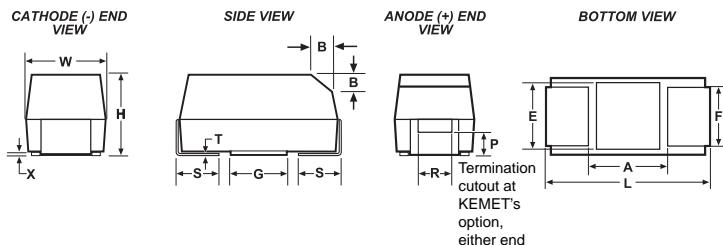


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
E	7260-38	7.3 ± 0.3 (.287 ± .012)	6.0 ± 0.3 (.236 ± .012)	3.6 ± 0.2 (.142 ± .008)	4.1 (.161)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.5 (.138)	3.5 (.138)	

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T510 Multiple Anode Low ESR MnO₂ Series, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	
							μAmps +20°C	+20°C 120Hz	+20°C 100kHz	+25°C 100kHz	+85°C 100kHz
VDC	120Hz	μF	KEMET/EIA	(See below for part options)	max/5min	% Max	mOhms	mAmps	mAmps	mAmps	Temp≤260°C
4	680	X/7343-43	T510X687(1)004A(2)E030	27.2	6.0	30	3000	2700	1200	1200	1
4	1000	X/7343-43	T510X108(1)004A(2)E018	40.0	6.0	18	3873	3486	1549	1549	1
4	1000	X/7343-43	T510X108(1)004A(2)E023	40.0	6.0	23	3426	3083	1370	1370	1
4	1000	E/7260-38	T510E108(1)004A(2)E018	40.0	6.0	18	3979	3581	1592	1592	1
4	1000	E/7260-38	T510E108(1)004A(2)E010	40.0	6.0	10	5339	4805	2136	2136	1
6.3	470	X/7343-43	T510X477(1)006A(2)E030	29.6	6.0	30	3000	2700	1200	1200	1
6.3	680	X/7343-43	T510X687(1)006A(2)E023	42.8	6.0	23	3426	3083	1370	1370	1
6.3	680	X/7343-43	T510X687(1)006A(2)E045	42.8	12.0	45	2449	2204	980	980	1
6.3	680	E/7260-38	T510E687(1)006A(2)E023	42.8	6.0	23	3520	3168	1408	1408	1
6.3	680	E/7260-38	T510E687(1)006A(2)E012	42.8	6.0	12	4873	4386	1949	1949	1
10	330	X/7343-43	T510X337(1)010A(2)E035	33.0	6.0	35	2777	2499	1111	1111	1
16	150	X/7343-43	T510X157(1)016A(2)E030	24.0	6.0	30	3000	2700	1200	1200	1
16	150	X/7343-43	T510X157(1)016A(2)E040	24.0	6.0	40	2598	2338	1039	1039	1
16	220	X/7343-43	T510X227(1)016A(2)E040	35.2	10.0	40	2598	2338	1039	1039	1
16	220	X/7343-43	T510X227(1)016A(2)E025	35.2	10.0	25	3286	2957	1314	1314	1
20	100	X/7343-43	T510X107(1)020A(2)E035	20.0	8.0	35	2777	2499	1111	1111	1
20	100	X/7343-43	T510X107(1)020A(2)E040	20.0	6.0	40	2598	2338	1039	1039	1
20	100	X/7343-43	T510X107(1)020A(2)E045	20.0	6.0	45	2449	2204	980	980	1
25	68	X/7343-43	T510X686(1)025A(2)E045	17.0	8.0	45	2449	2204	980	980	1
25	100	E/7260-38	T510E107(1)025A(2)E050	25.0	8.0	50	2387	2148	955	955	1
35	22	X/7343-43	T510X226(1)035A(2)E100	7.7	6.0	100	1643	1479	657	657	1
35	22	X/7343-43	T510X226(1)035A(2)E080	7.7	6.0	80	1837	1653	735	735	1
35	22	X/7343-43	T510X226(1)035A(2)E060	7.7	6.0	60	2121	1909	848	848	1
35	33	X/7343-43	T510X336(1)035A(2)E065	11.6	6.0	65	2038	1834	815	815	1
35	33	X/7343-43	T510X336(1)035A(2)E050	11.6	6.0	50	2324	2092	930	930	1
35	47	X/7343-43	T510X476(1)035A(2)E055	16.5	8.0	55	2216	1994	886	886	1
35	47	X/7343-43	T510X476(1)035A(2)E065	16.5	8.0	65	2038	1834	815	815	1
35	47	E/7260-38	T510E476(1)035A(2)E050	16.5	8.0	50	2387	2148	955	955	1
50	10	X/7343-43	T510X106(1)050A(2)E120	5.0	8.0	120	1500	1350	600	600	1
50	10	X/7343-43	T510X106(1)050A(2)E090	5.0	8.0	90	1732	1559	693	693	1
VDC	μF	120Hz	KEMET/EIA	(See below for part options)	max/5min	% Max	mOhms	mAmps	mAmps	mAmps	J-STD-020D
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current			Moisture Sensitivity	Temp≤260°C

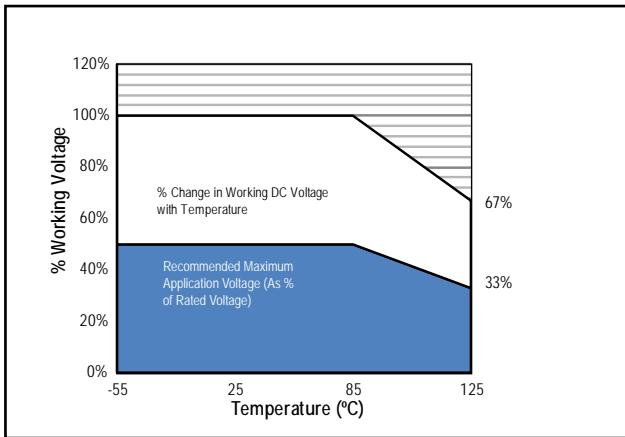
(1) To complete KEMET part number, insert M for ± 20% or K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert T = 100% Matte Tin (Sn) Plated, G = Gold Plated, H = Standard Solder coated (SnPb 5% Pb minimum). Designates Termination Finish.

Refer to Ordering Information for additional detail.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitution will be marked with the higher voltage rating. Substitutions can include better than series.

Recommended Voltage Derating Guidelines



Ripple Current/Ripple Voltage

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 25°C w/+20°C Rise
KEMET	EIA	
A	3216-18	75
B	3528-21	85
C	6032-28	110
D	7343-31	150
X	7343-43	165
E	7260-38	200
R	2012-12	25
S	3216-12	60
T	3528-12	70
U	6032-15	90
V	7343-20	125
T510X	7343-43	270
T510E	7260-38	285

Temperature Compensation Multipliers for Maximum Power Dissipation		
≤25°C	85°C	125°C
1.00	0.90	0.40

T= Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max} \cdot R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C
E ¹	7260-38	4.25	2.65	3.20	10.10	7.20	4.15	2.25	3.30	9.40	6.70	4.05	1.85	3.00	8.10	6.40
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

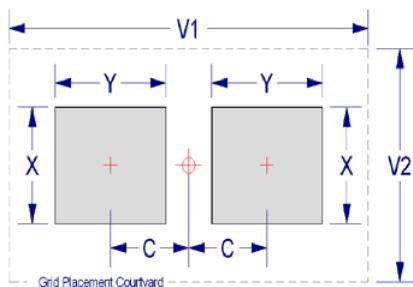
Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.

² Land pattern geometry is too small for silkscreen outline.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

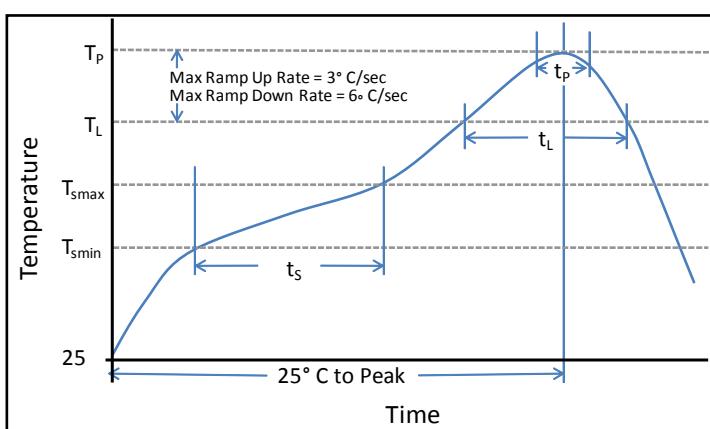
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

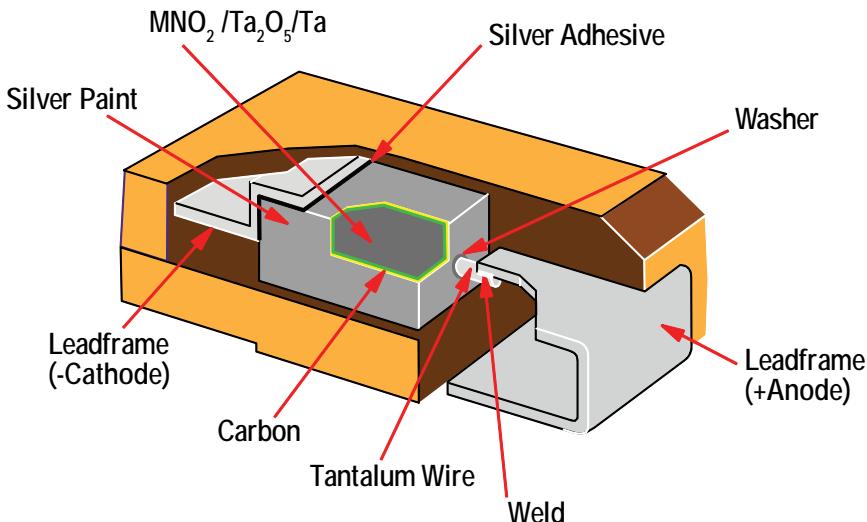
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

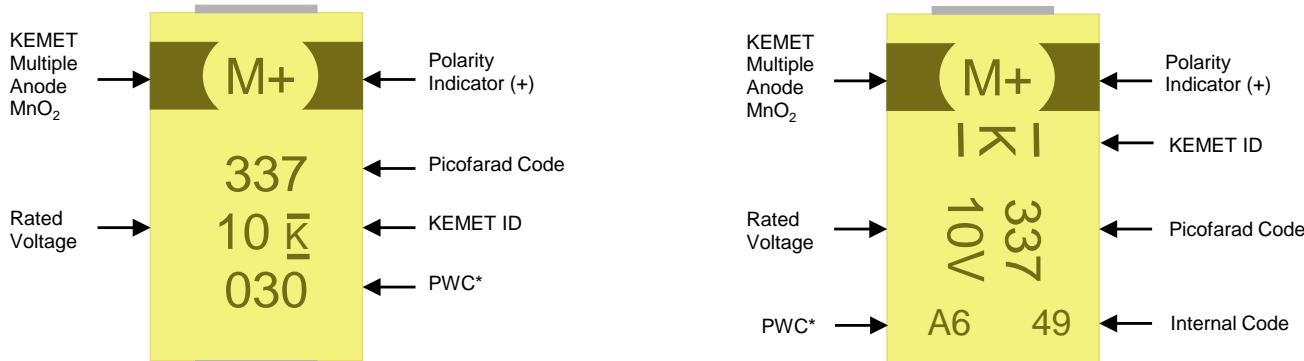
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

PWC*		
Year	Month	
V = 2008	1 = Jan	7 = Jul
W = 2008	2 = Feb	8 = Aug
X = 2009	3 = Mar	9 = Spt
A = 2010	4 = Apr	O = Oct
B = 2011	5 = May	N = Nov
C = 2012	6 = Jun	D = Dec

Storage

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature - reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 60% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within three years of receipt.

Overview

The KEMET Tantalum Stacks MnO₂ (TSM) Series is designed to provide the highest capacitance/voltage ratings in surface mount configuration. KEMET's T493 COTS Military/Aerospace capacitors are utilized in stacks of 2,3,4, and 6 components to achieve a broad range of capacitance and voltage ratings. The T493 COTS series offers component level Weibull grading options, surge current testing options and standard, low, and ultra-low ESR options. All component level lots of this series are conditioned with MIL-PRF-55365 Group A testing. Stacking configurations offer this high reliability product with custom capacitance/voltage solutions and very low ESR options.



Note: Custom stacking solutions are available with other KEMET Tantalum Surface Mount Series. Please contact KEMET Product Management for availability.

Benefits

- High capacitance
- Surface mountable
- Capacitance values of 9.4µF to 1980µF
- Capacitance can be custom specified
- Voltage ratings of 6 to 50 VDC
- High volumetric efficiency
- Ultra-low ESR
- Surge capability
- Weibull failure options B and C
- Operating temperature range of -55°C to +125°C
- Laser-marked case
- Discrete components EIA standard case sizes (others available)
- High Temperature lead attach material available (>260°C)

Applications

Typical applications include decoupling and filtering in a variety of market segments. The T493 COTS stack devices can be utilized in military and aerospace applications. Other KEMET series can be utilized in filtering and decoupling applications to service various market segments.

Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – Tantalum Stack MnO₂ (TSM) Series

T	SM	2D	447	K	10	A	H	61	20	D493
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	Surge	ESR	Cspec 2
T = Tantalum	Stacks MnO ₂ Cathode	2C, 3C, 4C, 6C, 2D, 3D, 4D, 6D, 2X, 3X, 4X, 6X	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	006 = 6.3V 010 = 10V 016 = 16V 020 = 20V 025 = 25V 035 = 35V 050 = 50V	A = N/A B = 0.1%/1000 hrs C = .01%/1000 hrs	H = Standard Solder Coated (SnPb 5% Pb minimum) C = Hot Solder Dipped B = Gold Plated T = 100% Tin	61 = None 62 = 10 Cycles 25°C After Weibull 63 = 10 cycles, -55°C and 85°C After Weibull 64 = 10 cycles, -55°C and 85°C Before Weibull Special CSPEC: CECC	10 = ESR - Standard 20 = ESR - Low 30 = ESR - Ultra-low	Designates discrete component series. D493 = T493

Note: These TSM Stacks are specific to T493 COTS.

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	9.4 µF–1980 µF @ 120 Hz/25°C
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	6V–50V
DF(120Hz)	Refer to Part Number Electrical Specification Table
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.01CV (mA) at rated voltage after 5 minutes

Qualification – Tantalum Stack MnO₂ (TSM) Series

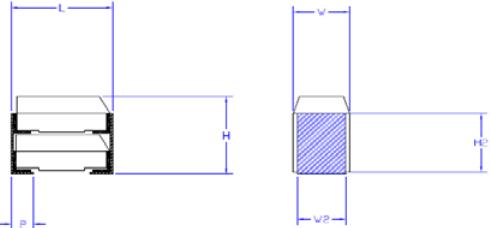
Test	Condition	Characteristics	
Endurance	85°C @ Rated Voltage, 2000 Hours 125°C @ 2/3 Rated Voltage, 2000 Hours	ΔC/C	Within ± 10% of initial value
		DF	Within initial limits
		DCL	Within 1.25 x initial limit
		ESR	Within initial limits
Thermal Shock	KEMET specified test, mounted, -55°C to 125° C, 5 cycles	ΔC/C	Within ± 5% of initial value
		DF	Within initial limits
		DCL	Within 1.25 x initial limit
		ESR	Within initial limits
Surge Voltage	85° C, 1.15 x Rated Voltage 1000 cycles	ΔC/C	Within ± 5% of initial value
		DF	Within initial limits
		DCL	Within initial limits
		ESR	Within initial limits
Surge Voltage	125° C, 0.77 x Rated Voltage 1000 cycles	ΔC/C	Within ± 5% of initial value
		DF	Within initial limits
		DCL	Within initial limits
		ESR	Within initial limits
Mechanical Vibration	MIL-Std-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value
		DF	Within initial limits
		DCL	Within initial limits

Dimensions – Millimeters (Inches)

Metric will govern

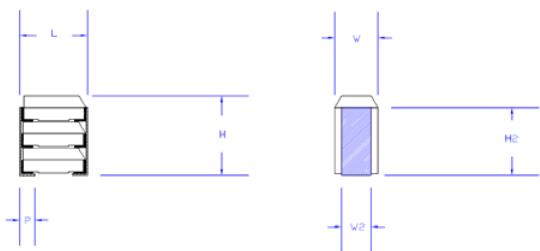
TSM2

KEMET 2 Component Stack Dimensions						
Case Code	L	W	H	W2	H2	P
2C	6.5 ± 0.38 (.258 ± .015)	3.3 ± 0.2 (.130 ± .008)	5.3 ± 0.38 (.210 ± .015)	2.5 ± 0.2 (.100 ± .008)	4.5 ± 0.38 (.176 ± .015)	1.4 ± 0.38 (.055 ± .015)
2D	8.0 ± 0.38 (.315 ± .015)	4.4 ± 0.2 (.174 ± .008)	6.2 ± 0.38 (.245 ± .015)	3.0 ± 0.2 (.120 ± .008)	4.8 ± 0.38 (.192 ± .015)	1.9 ± 0.38 (.075 ± .015)
2X	8.0 ± 0.38 (.315 ± .015)	4.4 ± 0.2 (.174 ± .008)	8.9 ± 0.38 (.352 ± .015)	3.0 ± 0.2 (.120 ± .008)	6.9 ± 0.38 (.272 ± .015)	1.9 ± 0.38 (.075 ± .015)



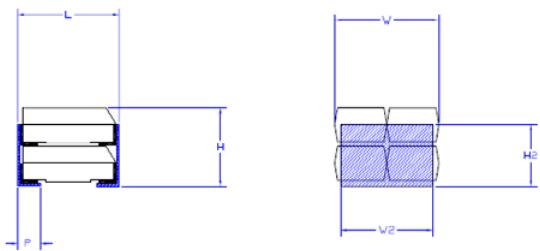
TSM3

KEMET 3 Component Stack Dimensions						
Case Code	L	W	H	W2	H2	P
3C	6.5 ± 0.38 (.258 ± .015)	3.3 ± 0.2 (.130 ± .008)	7.8 ± 0.38 (.310 ± .015)	2.5 ± 0.2 (.100 ± .008)	6.4 ± 0.38 (.252 ± .015)	1.4 ± 0.38 (.055 ± .015)
3D	8.0 ± 0.38 (.315 ± .015)	4.4 ± 0.2 (.174 ± .008)	9.2 ± 0.38 (.365 ± .015)	3.0 ± 0.2 (.120 ± .008)	7.7 ± 0.38 (.304 ± .015)	1.9 ± 0.38 (.075 ± .015)
3X	8.0 ± 0.38 (.315 ± .015)	4.4 ± 0.2 (.174 ± .008)	13.3 ± 0.38 (.525 ± .015)	3.0 ± 0.2 (.120 ± .008)	11.0 ± 0.38 (.436 ± .015)	1.9 ± 0.38 (.075 ± .015)



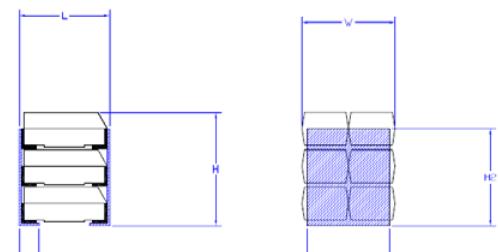
TSM4

KEMET 4 Component Stack Dimensions						
Case Code	L	W	H	W2	H2	P
4C	6.5 ± 0.38 (.258 ± .015)	6.6 ± 0.2 (.262 ± .008)	5.3 ± 0.38 (.210 ± .015)	5.8 ± 0.2 (.230 ± .008)	4.6 ± 0.38 (.180 ± .015)	1.4 ± 0.38 (.055 ± .015)
4D	8.0 ± 0.38 (.315 ± .015)	8.9 ± 0.2 (.350 ± .008)	6.2 ± 0.38 (.245 ± .015)	7.4 ± 0.2 (.292 ± .008)	4.8 ± 0.38 (.192 ± .015)	1.9 ± 0.38 (.075 ± .015)
4X	8.0 ± 0.38 (.315 ± .015)	8.9 ± 0.2 (.350 ± .008)	8.9 ± 0.38 (.352 ± .015)	7.4 ± 0.2 (.292 ± .008)	6.9 ± 0.38 (.272 ± .015)	1.9 ± 0.38 (.075 ± .015)



TSM6

KEMET 6 Component Stack Dimensions						
Case Code	L	W	H	W2	H2	P
6C	6.5 ± 0.38 (.258 ± .015)	6.6 ± 0.2 (.262 ± .008)	7.8 ± 0.38 (.310 ± .015)	5.8 ± 0.2 (.230 ± .008)	6.6 ± 0.38 (.260 ± .015)	1.4 ± 0.38 (.055 ± .015)
6D	8.0 ± 0.38 (.315 ± .015)	8.9 ± 0.2 (.350 ± .008)	9.2 ± 0.38 (.365 ± .015)	7.4 ± 0.2 (.292 ± .008)	7.7 ± 0.38 (.304 ± .015)	1.9 ± 0.38 (.075 ± .015)
6X	8.0 ± 0.38 (.315 ± .015)	8.9 ± 0.2 (.350 ± .008)	13.3 ± 0.38 (.525 ± .015)	7.4 ± 0.2 (.292 ± .008)	11.0 ± 0.38 (.436 ± .015)	1.9 ± 0.38 (.075 ± .015)



Capacitance and Rated Voltage Chart

Capacitance		Rated Voltage						
µF	Code	6V	10V	16V	20V	25V	35V	50V
9.4	945							2D
14	146							3D
19	196							4D
20	206					2C	2X	
28	286							6D
30	306				2C	3C	3X	
40	406					4C	4X	
44	446			2C		2D		
45	456				3C			
60	606				4C	6C	6X	
66	666			3C		3D		
88	886			4C		4D		
90	906				6C			
94	946		2C		2D			
132	137				6C		6D	
136	137				2D			
141	147			3C		3D		
188	197			4C		4D		
200	207	2C						
204	207				3D			
272	277				4D			
282	287			6C		6D		
300	307		3C	2D				
400	407		4C					
408	417				6D			
440	447	2C	2D					
450	457				3D			
600	607		6C	4D				
660	667	3C, 2D	3D, 2X					
880	887	4C	4D					
900	907			6D				
990	997	3D	3X					
1320	138	6C, 4D	6D, 4X					
1980	208	6D	6X					

Table 1A – TSM2 Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity
85°C	120Hz	KEMET/EIA	(See below for part options)	µAmps +20°C max/5min	+20°C 120Hz % Max	+20°C 100kHz Ohms	+20°C 100kHz Ohms	+20°C 100kHz Ohms	Temp≤260°C J-STD-020D
VDC	µF								
6.3	440	2C	TSM2C447(1)006(2)(3)(4)(5)	27.8	10	0.600	0.150	0.115	1
10	200	2C	TSM2C207(1)010(2)(3)(4)(5)	20.0	8	0.600	0.150	NA	1
16	94	2C	TSM2C946(1)016(2)(3)(4)(5)	15.0	6	0.600	0.250	0.175	1
20	44	2C	TSM2C446(1)020(2)(3)(4)(5)	8.8	6	0.600	0.200	NA	1
25	30	2C	TSM2C306(1)025(2)(3)(4)(5)	7.6	6	0.750	0.450	NA	1
35	20	2C	TSM2C206(1)035(2)(3)(4)(5)	7.0	6	1.000	0.600	NA	1
6.3	660	2D	TSM2D667(1)006(2)(3)(4)(5)	41.6	8	0.250	0.075	0.050	1
10	440	2D	TSM2D447(1)010(2)(3)(4)(5)	44.0	8	0.250	0.100	0.040	1
16	300	2D	TSM2D307(1)016(2)(3)(4)(5)	48.0	8	0.350	0.200	0.075	1
20	136	2D	TSM2D137(1)020(2)(3)(4)(5)	27.2	8	0.350	0.100	0.075	1
25	94	2D	TSM2D946(1)025(2)(3)(4)(5)	23.6	10	0.350	0.100	0.060	1
35	44	2D	TSM2D446(1)035(2)(3)(4)(5)	15.4	6	0.350	0.200	0.100	1
50	9.4	2D	TSM2D945(1)050(2)(3)(4)(5)	4.8	6	0.750	0.300	0.140	1
10	660	2X	TSM2X667(1)010(2)(3)(4)(5)	66.0	10	0.250	0.050	0.025	1
50	20	2X	TSM2X206(1)050(2)(3)(4)(5)	10.0	6	0.350	0.200	NA	1
VDC	µF	KEMET/EIA	(See below for part options)	max/5min	% Max	Ohms	Ohms	Ohms	J-STD-020D
85°C	120Hz			µAmps +20°C	+20°C 120Hz	+20°C 100kHz	+20°C 100kHz	+20°C 100kHz	Temp≤260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity

Table 1B – TSM3 Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity
85°C	120Hz	KEMET/EIA	(See below for part options)	µAmps +20°C max/5min	+20°C 120Hz % Max	+20°C 100kHz Ohms	+20°C 100kHz Ohms	+20°C 100kHz Ohms	Temp≤260°C J-STD-020D
VDC	µF								
6.3	660	3C	TSM3C667(1)006(2)(3)(4)(5)	41.7	10	0.400	0.100	0.077	1
10	300	3C	TSM3C307(1)010(2)(3)(4)(5)	30.0	8	0.400	0.100	NA	1
16	141	3C	TSM3C147(1)016(2)(3)(4)(5)	22.5	6	0.400	0.167	0.117	1
20	66	3C	TSM3C666(1)020(2)(3)(4)(5)	13.2	6	0.400	0.133	NA	1
25	45	3C	TSM3C456(1)025(2)(3)(4)(5)	11.4	6	0.500	0.300	NA	1
35	30	3C	TSM3C306(1)035(2)(3)(4)(5)	10.5	6	0.667	0.400	NA	1
6.3	990	3D	TSM3D997(1)006(2)(3)(4)(5)	62.4	8	0.167	0.050	0.033	1
10	660	3D	TSM3D667(1)010(2)(3)(4)(5)	66.0	8	0.167	0.067	0.027	1
16	450	3D	TSM3D457(1)016(2)(3)(4)(5)	72.0	8	0.233	0.133	0.050	1
20	204	3D	TSM3D207(1)020(2)(3)(4)(5)	40.8	8	0.233	0.067	0.050	1
25	141	3D	TSM3D147(1)025(2)(3)(4)(5)	35.4	10	0.233	0.067	0.040	1
35	66	3D	TSM3D666(1)035(2)(3)(4)(5)	23.1	6	0.233	0.133	0.067	1
50	14	3D	TSM3D146(1)050(2)(3)(4)(5)	7.2	6	0.500	0.200	0.093	1
10	990	3X	TSM3X997(1)010(2)(3)(4)(5)	99.0	10	0.167	0.033	0.017	1
50	30	3X	TSM3X306(1)050(2)(3)(4)(5)	15.0	6	0.233	0.133	NA	1
VDC	µF	KEMET/EIA	(See below for part options)	max/5min	% Max	Ohms	Ohms	Ohms	J-STD-020D
85°C	120Hz			µAmps +20°C	+20°C 120Hz	+20°C 100kHz	+20°C 100kHz	+20°C 100kHz	Temp≤260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity

(1) To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert B (0.1%/1000Hrs), C (0.01%/1000Hrs) or A = N/A. Designates Reliability Level.

(3) To complete KEMET part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder Plated, or T = 100% Tin (Sn). Designates Termination Finish.

(4) To complete KEMET part number, insert 61 = None, 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull or 64 = 10 cycles -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete KEMET part number, insert 10 = Standard ESR, 20 = Low ESR or 30 = Ultra Low ESR. Designates ESR option.

Refer to Ordering Information for additional detail.

Table 1C – TSM4 Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity
85°C	120Hz	KEMET/EIA	(See below for part options)	µAmps +20°C max/5min	+20°C 120Hz % Max	+20°C 100kHz Ohms	+20°C 100kHz Ohms	+20°C 100kHz Ohms	Temp≤260°C J-STD-020D
VDC	µF								
6.3	880	4C	TSM4C887(1)006(2)(3)(4)(5)	55.6	10	0.300	0.075	0.058	1
10	400	4C	TSM4C407(1)010(2)(3)(4)(5)	40.0	8	0.300	0.075	NA	1
16	188	4C	TSM4C197(1)016(2)(3)(4)(5)	30.0	6	0.300	0.125	0.088	1
20	88	4C	TSM4C886(1)020(2)(3)(4)(5)	17.6	6	0.300	0.100	NA	1
25	60	4C	TSM4C606(1)025(2)(3)(4)(5)	15.2	6	0.375	0.225	NA	1
35	40	4C	TSM4C406(1)035(2)(3)(4)(5)	14.0	6	0.500	0.300	NA	1
6.3	1320	4D	TSM4D138(1)006(2)(3)(4)(5)	83.2	8	0.125	0.038	0.025	1
10	880	4D	TSM4D887(1)010(2)(3)(4)(5)	88.0	8	0.125	0.050	0.020	1
16	600	4D	TSM4D607(1)016(2)(3)(4)(5)	96.0	8	0.175	0.100	0.038	1
20	272	4D	TSM4D277(1)020(2)(3)(4)(5)	54.4	8	0.175	0.050	0.038	1
25	188	4D	TSM4D187(1)025(2)(3)(4)(5)	47.2	10	0.175	0.050	0.030	1
35	88	4D	TSM4D886(1)035(2)(3)(4)(5)	30.8	6	0.175	0.100	0.050	1
50	19	4D	TSM4D196(1)050(2)(3)(4)(5)	9.6	6	0.375	0.150	0.070	1
10	1320	4X	TSM4X138(1)010(2)(3)(4)(5)	132.0	10	0.125	0.025	0.013	1
50	40	4X	TSM4X406(1)050(2)(3)(4)(5)	20.0	6	0.175	0.100	NA	1
VDC	µF	KEMET/EIA	(See below for part options)	max/5min µAmps +20°C	% Max +20°C 120Hz	Ohms +20°C 100kHz	Ohms +20°C 100kHz	Ohms +20°C 100kHz	J-STD-020D Temp≤260°C
85°C	120Hz								
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity

Table 1D – TSM6 Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity
85°C	120Hz	KEMET/EIA	(See below for part options)	µAmps +20°C max/5min	+20°C 120Hz % Max	+20°C 100kHz Ohms	+20°C 100kHz Ohms	+20°C 100kHz Ohms	Temp≤260°C J-STD-020D
VDC	µF								
6.3	1320	6C	TSM6C138(1)006(2)(3)(4)(5)	83.4	10	0.200	0.050	0.038	
10	600	6C	TSM6C607(1)010(2)(3)(4)(5)	60.0	8	0.200	0.050	NA	
16	282	6C	TSM6C287(1)016(2)(3)(4)(5)	45.0	6	0.200	0.083	0.058	
20	132	6C	TSM6C137(1)020(2)(3)(4)(5)	26.4	6	0.200	0.067	NA	
25	90	6C	TSM6C906(1)025(2)(3)(4)(5)	22.8	6	0.250	0.150	NA	
35	60	6C	TSM6C606(1)035(2)(3)(4)(5)	21.0	6	0.333	0.200	NA	
6.3	1980	6D	TSM6D208(1)006(2)(3)(4)(5)	124.8	8	0.083	0.025	0.017	
10	1320	6D	TSM6D138(1)010(2)(3)(4)(5)	132.0	8	0.083	0.033	0.013	
16	900	6D	TSM6D907(1)016(2)(3)(4)(5)	144.0	8	0.117	0.067	0.025	
20	408	6D	TSM6D417(1)020(2)(3)(4)(5)	81.6	8	0.117	0.033	0.025	
25	282	6D	TSM6D287(1)025(2)(3)(4)(5)	70.8	10	0.117	0.033	0.020	
35	132	6D	TSM6D137(1)035(2)(3)(4)(5)	46.2	6	0.117	0.067	0.033	
50	28	6D	TSM6D286(1)050(2)(3)(4)(5)	14.4	6	0.250	0.100	0.047	
10	1980	6X	TSM6X208(1)010(2)(3)(4)(5)	198.0	10	0.083	0.017	0.008	
50	60	6X	TSM6X606(1)050(2)(3)(4)(5)	30.0	6	0.117	0.067	NA	
VDC	µF	KEMET/EIA	(See below for part options)	max/5min µAmps +20°C	% Max +20°C 120Hz	Ohms +20°C 100kHz	Ohms +20°C 100kHz	Ohms +20°C 100kHz	J-STD-020D Temp≤260°C
85°C	120Hz								
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Ultra-low ESR	Moisture Sensitivity

1) To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.

(2) To complete KEMET part number, insert B (0.1%/1000Hrs), C (0.01%/1000Hrs) or A = N/A. Designates Reliability Level.

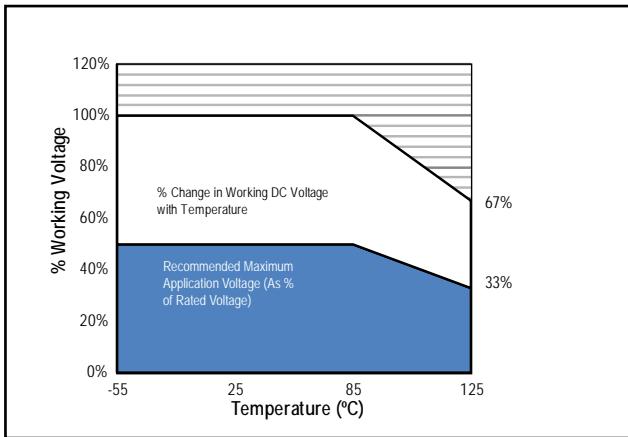
(3) To complete KEMET part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder Plated, or T = 100% Tin (Sn). Designates Termination Finish.

(4) To complete KEMET part number, insert 61 = None, 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull or 64 = 10 cycles -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete KEMET part number, insert 10 = Standard ESR, 20 = Low ESR or 30 = Ultra Low ESR. Designates ESR option.

Refer to Ordering Information for additional detail.

Recommended Voltage Derating Guidelines



Reverse Voltage

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurred, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

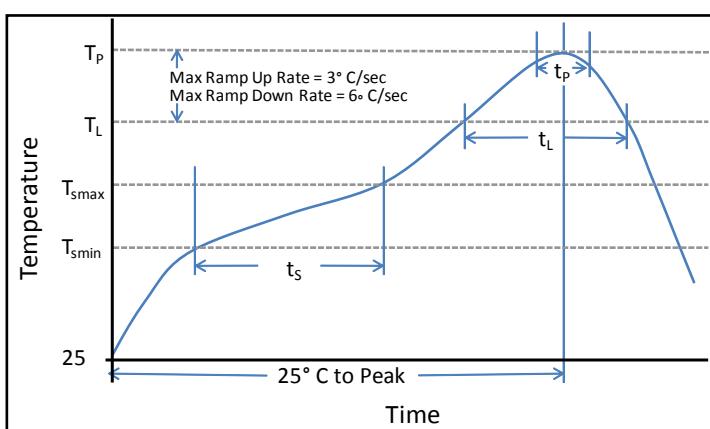
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

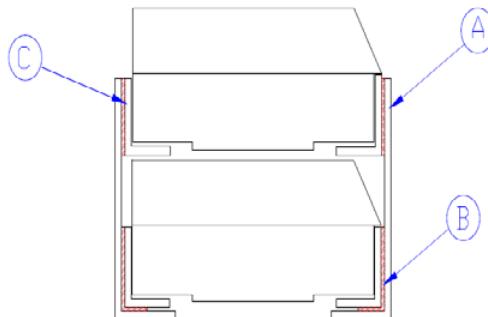
*Case Size D, E, P, Y and X

**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction

Ref	Name	Material
A	Leadframe	BeCu Alloy 190
B	Leadframe Attach	High Temp Solder
C	Lead Termination	Solder Coated Alloy 752

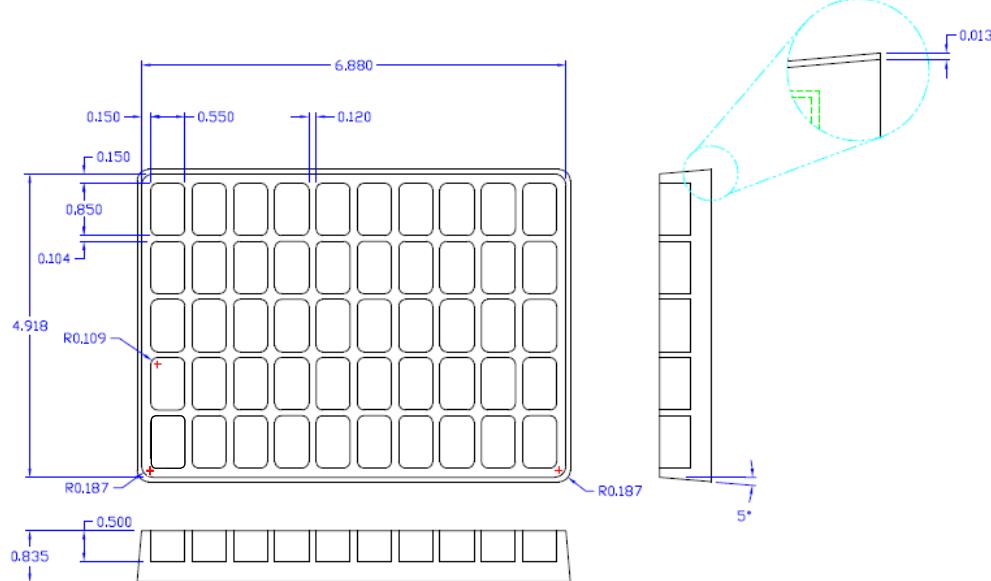


Storage

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature - reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 60% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within three years of receipt.

Packaging

- Tantalum Stacks Packaging EIA-451 Packaging Material Standards for ESD Sensitive Items
- Antistatic Plastic Trays
- Polyurethane Polyether Foam



T520 Series Polymer Tantalum



Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta_2O_5 dielectric. A conductive organic polymer replaces the traditionally used MnO_2 as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO_2 tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts with equivalent or better reliability than traditional MnO_2 tantalum capacitors operated at 50% of rated voltage.

Benefits

- ESR: $6\text{m}\Omega$ to $90\text{m}\Omega$
- -55°C to 105°C operating temperature range
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- Capacitance: $15\mu\text{F}$ to $1000\mu\text{F}$
- Voltage: 2V to 25V
- 100% accelerated steady state aging
- 100% surge current tested
- Taped and reeled per EIA 481-D
- Volumetric efficiency
- Self-healing mechanism
- EIA standard case sizes

The T520 Series KO-CAP Low ESR Polymer captures the best features of multilayer ceramic (low ESR, high frequency capacitance retention), aluminum electrolytic (higher capacitance, benign failure mode), and proven solid tantalum technology (volumetric efficiency, surface mount capability, extremely long life). The T520 can reduce component counts, eliminate through-hole assembly by replacing cumbersome leaded aluminum capacitors, and offer a cost-effective and space-saving solution.

Applications

Typical applications include DC/DC converters, notebook PCs, portable electronics, telecommunications (mobile phone and base station), displays, SSD, HDD and USB.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T520 Series Polymer Tantalum

T	520	V	157	M	006	A	T	E045		
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)	
T = Tantalum	520 = Polymer	A = 3216-18 B = 3528-21 C = 6032-28 D = 7343-31 L = 6032-19 M = 3528-15 T = 3528-12 U = 6032-15 V = 7343-19 W = 7343-15 X = 7343-43 Y = 7343-40	A = 3216-18 B = 3528-21 C = 6032-28 D = 7343-31 L = 6032-19 M = 3528-15 T = 3528-12 U = 6032-15 V = 7343-19 W = 7343-15 X = 7343-43 Y = 7343-40	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	002 = 2V 2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 008 = 8V 010 = 10V 12R = 12.5V 016 = 16V 020 = 20V 025 = 25V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Tin/Lead (SnPb) Solder Coated (5% Pb minimum)	E = ESR Last three digits specify ESR in mOhms. (045 = 45mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 105°C
Rated Capacitance Range	10µF–1000µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2V–25V
DF(120Hz)	≤ 10%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

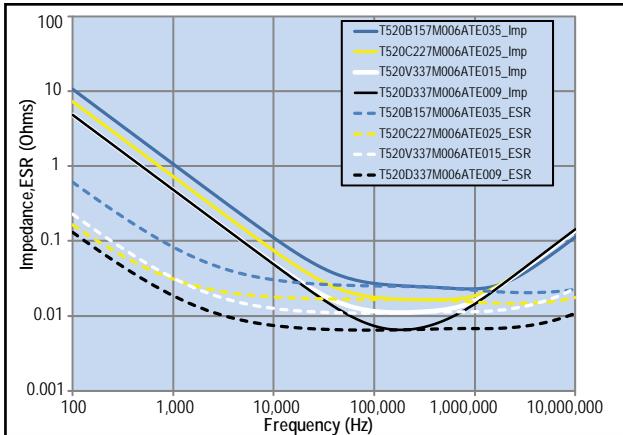
Qualification – T520 Series Polymer Tantalum

Test	Condition	Characteristics			
Endurance	105°C @ Rated Voltage, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Storage Life	105°C @ 0 Volts, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Humidity	60°C, 90% RH, 500Hr, Rated Voltage 60°C, 90% RH, 500Hr, No Load	ΔC/C	Within -5%/+35% of initial value		
		DF	Within initial limits		
		DCL	Within 5.0 x initial limit		
		ESR	Within 2.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105°C, +25°C	+25°C	-55°C	+85°C	+105°C
		ΔC/C	IL*	±20%	±20%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	105° C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

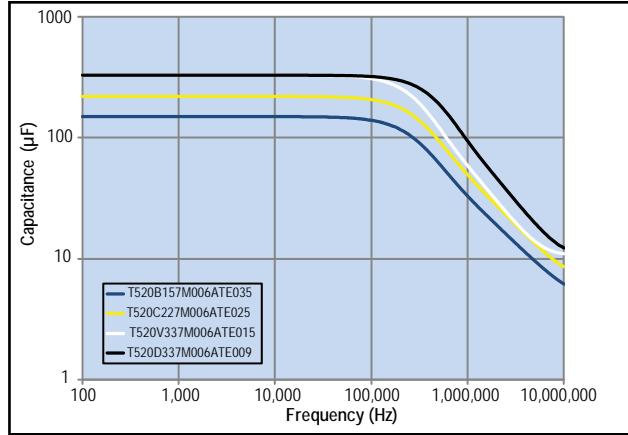
*IL = Initial limit

Electrical Characteristics – T520 Series Polymer Tantalum

ESR vs. Frequency

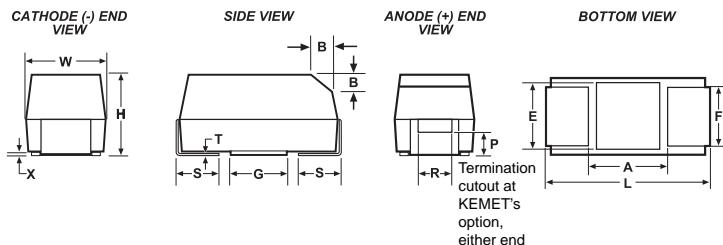


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ± 0.1 ± (.004)	S* ± 0.3 ± (.012)	B* ± 0.15 (Ref) ± .006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
A	3216-18	3.2 ± 0.2 (.126 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.6 ± 0.2 (.063 ± .008)	1.2 (.047)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.4 (.016)	0.4 (.016)	0.13 (.005)	1.4 (.055)	1.1 (.043)	1.3 (.051)
B	3528-21	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.9 ± 0.2 (.075 ± .008)	2.2 (.087)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.5 (.020)	1.0 (.039)	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
C	6032-28	6.0 ± 0.3 (.236 ± .03)	3.2 ± 0.3 (.126 ± .012)	2.5 ± 0.3 (.098 ± .012)	2.2 (.087)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
L	6032-19	6.0 ± 0.3 (.236 ± .012)	3.2 ± 0.2 (.110 ± .008)	1.9 (.075)	2.2 (.087)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
M	3528-15	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.5 (.059)	2.2 (.087)	0.8 (.031)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
T	3528-12	3.5 ± 0.2 (.138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.2 (.047)	2.2 (.087)	0.8 (.031)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
U	6032-15	6.0 ± 0.3 (.236 ± .012)	3.2 ± 0.2 (.110 ± .008)	1.5 (.059)	2.2 (.087)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.1 (.122)	2.8 (.110)	2.4 (.094)
V	7343-19	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	1.9 max	2.4 (.094)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
W	7343-15	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	1.5 (.059)	2.4 (.094)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
Y	7343-40	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 (.157)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T520 Series Polymer Tantalum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2	470	V/7343-19	T520V477M002A(1)E040	94	10	40	2200	3	105
2.5	47	A/3216-18	T520A476M2R5A(1)E090	12	8	90	1100	3	105
2.5	56	T/3528-12	T520T566M2R5A(1)E040	14	8	40	1600	3	105
2.5	56	T/3528-12	T520T566M2R5A(1)E070	14	8	70	1200	3	105
2.5	68	A/3216-18	T520A686M2R5A(1)E070	17	8	70	1300	3	105
2.5	68	A/3216-18	T520A686M2R5A(1)E080	17	8	80	1200	3	105
2.5	100	T/3528-12	T520T107M2R5A(1)E040	25	8	40	1600	3	105
2.5	100	T/3528-12	T520T107M2R5A(1)E070	25	8	70	1200	3	105
2.5	100	B/3528-20	T520B107M2R5A(1)E025	25	8	25	2300	3	105
2.5	100	B/3528-20	T520B107M2R5A(1)E035	25	8	35	1900	3	105
2.5	100	B/3528-20	T520B107M2R5A(1)E040	25	8	40	1800	3	105
2.5	100	B/3528-20	T520B107M2R5A(1)E070	25	8	70	1300	3	105
2.5	150	U/6032-15	T520U157M2R5A(1)E055	38	8	55	1600	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E015	55	8	15	2900	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E018	55	8	18	2700	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E021	55	8	21	2500	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E025	55	8	25	2300	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E030	55	8	30	2100	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E035	55	8	35	1900	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E055	55	8	55	1500	3	105
2.5	220	B/3528-20	T520B227M2R5A(1)E070	55	8	70	1300	3	105
2.5	220	U/6032-15	T520U227M2R5A(1)E055	55	8	55	1600	3	105
2.5	220	C/6032-28	T520C227M2R5A(1)E025	55	8	25	2600	3	105
2.5	220	C/6032-28	T520C227M2R5A(1)E045	55	8	45	1900	3	105
2.5	220	W/7343-15	T520W227M2R5A(1)E025	55	10	25	2700	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E006	55	10	6	5600	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E007	55	10	7	5200	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E009	55	10	9	4600	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E012	55	10	12	3900	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E015	55	10	15	3500	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E025	55	10	25	2700	3	105
2.5	220	V/7343-19	T520V227M2R5A(1)E045	55	10	45	2000	3	105
2.5	220	D/7343-31	T520D227M2R5A(1)E007	55	10	7	5700	3	105
2.5	220	D/7343-31	T520D227M2R5A(1)E040	55	10	40	2400	3	105
2.5	330	B/3528-20	T520B337M2R5A(1)E015	83	8	15	2900	3	105
2.5	330	B/3528-20	T520B337M2R5A(1)E018	83	8	18	2700	3	105
2.5	330	B/3528-20	T520B337M2R5A(1)E035	83	8	35	1900	3	105
2.5	330	B/3528-20	T520B337M2R5A(1)E045	83	8	45	1700	3	105
2.5	330	B/3528-20	T520B337M2R5A(1)E070	83	8	70	1300	3	105
2.5	330	C/6032-28	T520C337M2R5A(1)E015	83	8	15	3300	3	105
2.5	330	C/6032-28	T520C337M2R5A(1)E018	83	8	18	3000	3	105
2.5	330	C/6032-28	T520C337M2R5A(1)E025	83	8	25	2600	3	105
2.5	330	C/6032-28	T520C337M2R5A(1)E045	83	8	45	1900	3	105
2.5	330	L/6032-19	T520L337M2R5A(1)E009	83	8	9	4100	3	105
2.5	330	L/6032-19	T520L337M2R5A(1)E012	83	8	12	3500	3	105
2.5	330	L/6032-19	T520L337M2R5A(1)E025	83	8	25	2400	3	105
2.5	330	W/7343-15	T520W337M2R5A(1)E015	83	10	15	3500	3	105
2.5	330	W/7343-15	T520W337M2R5A(1)E025	83	10	25	2700	3	105
2.5	330	W/7343-15	T520W337M2R5A(1)E040	83	10	40	2100	3	105
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T520 Series Polymer Tantalum, Ratings & Part Number Reference cont'

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2.5	330	V/7343-19	T520V337M2R5A(1)E006	83	10	6	5600	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E007	83	10	7	5200	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E009	83	10	9	4600	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E012	83	10	12	3900	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E015	83	10	15	3500	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E018	83	10	18	3200	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E025	83	10	25	2700	3	105
2.5	330	V/7343-19	T520V337M2R5A(1)E040	83	10	40	2200	3	105
2.5	330	D/7343-31	T520D337M2R5A(1)E006	83	10	6	6100	3	105
2.5	330	D/7343-31	T520D337M2R5A(1)E007	83	10	7	5700	3	105
2.5	470	V/7343-19	T520V477M2R5A(1)E007	118	10	7	5200	3	105
2.5	470	V/7343-19	T520V477M2R5A(1)E009	118	10	9	4600	3	105
2.5	470	V/7343-19	T520V477M2R5A(1)E012	118	10	12	3900	3	105
2.5	470	V/7343-19	T520V477M2R5A(1)E015	118	10	15	3500	3	105
2.5	470	V/7343-19	T520V477M2R5A(1)E018	118	10	18	3200	3	105
2.5	470	C/6032-28	T520C477M2R5A(1)E025	118	8	25	2600	3	105
2.5	470	C/6032-28	T520C477M2R5A(1)E045	118	8	45	1900	3	105
2.5	470	D/7343-31	T520D477M2R5A(1)E006	118	10	6	6100	3	105
2.5	470	D/7343-31	T520D477M2R5A(1)E007	118	10	7	5700	3	105
2.5	470	D/7343-31	T520D477M2R5A(1)E009	118	10	9	5000	3	105
2.5	680	D/7343-31	T520D687M2R5A(1)E010	170	10	10	4700	3	105
2.5	680	D/7343-31	T520D687M2R5A(1)E015	170	10	15	3900	3	105
2.5	680	D/7343-31	T520D687M2R5A(1)E040	170	10	40	2400	3	105
2.5	680	Y/7343-40	T520Y687M2R5A(1)E015	170	10	15	4000	3	105
2.5	680	Y/7343-40	T520Y687M2R5A(1)E025	170	10	25	3100	3	105
2.5	1000	D/7343-31	T520D108M2R5A(1)E015	250	10	15	3900	3	105
2.5	1000	D/7343-31	T520D108M2R5A(1)E030	250	10	30	2700	3	105
2.5	1000	Y/7343-40	T520Y108M2R5A(1)E010	250	10	10	4900	3	105
2.5	1000	Y/7343-40	T520Y108M2R5A(1)E015	250	10	15	4000	3	105
2.5	1000	Y/7343-40	T520Y108M2R5A(1)E025	250	10	25	3100	3	105
2.5	1000	X/7343-43	T520X108M2R5A(1)E010	250	10	10	5000	3	105
3	100	B/3528-20	T520B107M003A(1)E025	30	8	25	2300	3	105
3	100	B/3528-20	T520B107M003A(1)E035	30	8	35	1900	3	105
3	100	B/3528-20	T520B107M003A(1)E040	30	8	40	1800	3	105
3	100	B/3528-20	T520B107M003A(1)E070	30	8	70	1300	3	105
3	150	B/3528-20	T520B157M003A(1)E025	45	8	25	2300	3	105
3	150	B/3528-20	T520B157M003A(1)E035	45	8	35	1900	3	105
3	150	B/3528-20	T520B157M003A(1)E040	45	8	40	1800	3	105
3	150	B/3528-20	T520B157M003A(1)E070	45	8	70	1300	3	105
3	330	V/7343-19	T520V337M003A(1)E009	99	10	9	4600	3	105
3	330	V/7343-19	T520V337M003A(1)E012	99	10	12	3900	3	105
3	330	V/7343-19	T520V337M003A(1)E015	99	10	15	3500	3	105
3	330	V/7343-19	T520V337M003A(1)E025	99	10	25	2700	3	105
3	680	D/7343-31	T520D687M003A(1)E015	204	10	15	3900	3	105
3	680	D/7343-31	T520D687M003A(1)E040	204	10	40	2400	3	105
3	1000	X/7343-43	T520X108M003A(1)E015	300	10	15	4100	3	105
3	1000	X/7343-43	T520X108M003A(1)E030	300	10	30	2900	3	105
4	15	T/3528-12	T520T156M004A(1)E100	6	8	100	1000	3	105
VDC	μF	KEMET/EIA	(see below for part options)	μAmps	% Max	mOhms	mAmps	J-STD-020D	(°C)
	120Hz			+20°C	+20°C 120Hz	+20°C 100kHz	+45°C 100kHz	Temp≤260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T520 Series Polymer Tantalum, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz	KEMET/EIA	(See below for part options)	+20°C µAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
6.3	330	V/7343-19	T520V337M006A(1)E025	208	10	25	2700	3	105
6.3	330	V/7343-19	T520V337M006A(1)E040	208	10	40	2200	3	105
6.3	330	V/7343-19	T520V337M006A(1)E045	208	10	45	2000	3	105
6.3	330	D/7343-31	T520D337M006A(1)E009	208	10	9	5000	3	105
6.3	330	D/7343-31	T520D337M006A(1)E010	208	10	10	4700	3	105
6.3	330	D/7343-31	T520D337M006A(1)E015	208	10	15	3900	3	105
6.3	330	D/7343-31	T520D337M006A(1)E018	208	10	18	3500	3	105
6.3	330	D/7343-31	T520D337M006A(1)E025	208	10	25	3000	3	105
6.3	330	D/7343-31	T520D337M006A(1)E040	208	10	40	2400	3	105
6.3	330	D/7343-31	T520D337M006A(1)E045	208	10	45	2200	3	105
6.3	330	Y/7343-40	T520Y337M006A(1)E010	208	10	10	4900	3	105
6.3	330	Y/7343-40	T520Y337M006A(1)E015	208	10	15	4000	3	105
6.3	330	Y/7343-40	T520Y337M006A(1)E025	208	10	25	3100	3	105
6.3	330	Y/7343-40	T520Y337M006A(1)E040	208	10	40	2500	3	105
6.3	470	W/7343-15	T520W477M006A(1)E055	296	10	55	1800	3	85
6.3	470	V/7343-19	T520V477M006A(1)E055	296	10	55	1800	3	85
6.3	470	Y/7343-40	T520Y477M006A(1)E010	296	10	10	4900	3	105
6.3	470	Y/7343-40	T520Y477M006A(1)E015	296	10	15	4000	3	105
6.3	470	Y/7343-40	T520Y477M006A(1)E015	296	10	15	4000	3	105
6.3	470	Y/7343-40	T520Y477M006A(1)E018	296	10	18	3700	3	105
6.3	470	Y/7343-40	T520Y477M006A(1)E025	296	10	25	3100	3	105
6.3	470	Y/7343-40	T520Y477M006A(1)E035	296	10	35	2600	3	105
6.3	470	D/7343-31	T520D477M006A(1)E015	296	10	15	3900	3	105
6.3	470	D/7343-31	T520D477M006A(1)E025	296	10	25	3000	3	105
6.3	470	D/7343-31	T520D477M006A(1)E030	296	10	30	2700	3	105
6.3	470	X/7343-43	T520X477M006A(1)E010	296	10	10	5000	3	105
6.3	470	X/7343-43	T520X477M006A(1)E018	296	10	18	3700	3	105
6.3	470	X/7343-43	T520X477M006A(1)E035	296	10	35	2700	3	105
6.3	470	X/7343-43	T520X477M006A(1)E040	296	10	40	2500	3	105
8	33	T/3528-12	T520T336M008A(1)E070	26	8	70	1200	3	105
8	33	T/3528-12	T520T336M008A(1)E080	26	8	80	1100	3	105
8	33	B/3528-20	T520B336M008A(1)E025	26	8	25	2300	3	105
8	33	B/3528-20	T520B336M008A(1)E035	26	8	35	1900	3	105
8	33	B/3528-20	T520B336M008A(1)E040	26	8	40	1800	3	105
8	33	B/3528-20	T520B336M008A(1)E070	26	8	70	1300	3	105
8	33	U/6032-15	T520U336M008A(1)E070	26	8	70	1400	3	105
8	47	B/3528-20	T520B476M008A(1)E035	38	8	35	1900	3	105
8	47	B/3528-20	T520B476M008A(1)E070	38	8	70	1300	3	105
8	82	C/6032-28	T520C826M008A(1)E025	66	8	25	2600	3	105
8	82	C/6032-28	T520C826M008A(1)E045	66	8	45	1900	3	105
8	150	D/7343-31	T520D157M008A(1)E025	120	10	25	3000	3	105
8	150	D/7343-31	T520D157M008A(1)E040	120	10	40	2400	3	105
8	150	D/7343-31	T520D157M008A(1)E055	120	10	55	2000	3	105
8	150	V/7343-19	T520V157M008A(1)E040	120	10	40	2200	3	105
10	10	A/3216-18	T520A106M010A(1)E080	10	8	80	1200	3	105
10	15	A/3216-18	T520A156M010A(1)E080	15	8	80	1200	3	105
10	22	A/3216-18	T520A226M010A(1)E080	22	8	80	1200	3	105
10	33	T/3528-12	T520T336M010A(1)E040	33	8	40	1600	3	105
10	33	T/3528-12	T520T336M010A(1)E070	33	8	70	1200	3	105
VDC	µF	KEMET/EIA	(see below for part options)	µAmps	% Max	mOhms	mAmps	J-STD-020D	(°C)
	120Hz			+20°C	+20°C 120Hz	+20°C 100kHz	+45°C 100kHz	Temp≤260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T520 Series Polymer Tantalum, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
10	33	T/3528-12	T520T336M010A(1)E080	33	8	80	1100	3	105
10	33	B/3528-20	T520B336M010A(1)E025	33	8	25	2300	3	105
10	33	B/3528-20	T520B336M010A(1)E035	33	8	35	1900	3	105
10	33	B/3528-20	T520B336M010A(1)E040	33	8	40	1800	3	105
10	33	B/3528-20	T520B336M010A(1)E070	33	8	70	1300	3	105
10	33	U/6032-15	T520U336M010A(1)E070	33	8	70	1400	3	105
10	47	B/3528-20	T520B476M010A(1)E035	47	8	35	1900	3	105
10	47	B/3528-20	T520B476M010A(1)E070	47	8	70	1300	3	105
10	47	U/6032-15	T520U476M010A(1)E055	47	8	55	1600	3	105
10	47	C/6032-28	T520C476M010A(1)E100	47	8	100	1300	3	105
10	68	U/6032-15	T520U686M010A(1)E055	68	8	55	1600	3	105
10	68	W/7343-15	T520W686M010A(1)E025	68	10	25	2700	3	105
10	68	W/7343-15	T520W686M010A(1)E040	68	10	40	2100	3	105
10	68	C/6032-28	T520C686M010A(1)E045	68	8	45	1900	3	105
10	68	V/7343-19	T520V686M010A(1)E025	68	10	25	2700	3	105
10	68	V/7343-19	T520V686M010A(1)E040	68	10	40	2200	3	105
10	68	V/7343-19	T520V686M010A(1)E045	68	10	45	2000	3	105
10	68	V/7343-19	T520V686M010A(1)E060	68	10	60	1800	3	105
10	68	V/7343-19	T520V686M010A(1)E100	68	10	100	1400	3	105
10	68	D/7343-31	T520D686M010A(1)E100	68	10	100	1500	3	105
10	100	C/6032-28	T520C107M010A(1)E025	100	8	25	2600	3	105
10	100	C/6032-28	T520C107M010A(1)E045	100	8	45	1900	3	105
10	100	L/6032-19	T520L107M010A(1)E025	100	8	25	2400	3	105
10	100	W/7343-15	T520W107M010A(1)E040	100	10	40	2100	3	105
10	100	V/7343-19	T520V107M010A(1)E018	100	10	18	3200	3	105
10	100	V/7343-19	T520V107M010A(1)E025	100	10	25	2700	3	105
10	100	V/7343-19	T520V107M010A(1)E045	100	10	45	2000	3	105
10	100	D/7343-31	T520D107M010A(1)E018	100	10	18	3500	3	105
10	100	D/7343-31	T520D107M010A(1)E055	100	10	55	2000	3	105
10	100	D/7343-31	T520D107M010A(1)E080	100	10	80	1700	3	105
10	150	C/6032-28	T520C157M010A(1)E055	150	8	55	1700	3	105
10	150	V/7343-19	T520V157M010A(1)E018	150	10	18	3200	3	105
10	150	V/7343-19	T520V157M010A(1)E025	150	10	25	2700	3	105
10	150	V/7343-19	T520V157M010A(1)E040	150	10	40	2200	3	105
10	150	D/7343-31	T520D157M010A(1)E015	150	10	15	3900	3	105
10	150	D/7343-31	T520D157M010A(1)E018	150	10	18	3500	3	105
10	150	D/7343-31	T520D157M010A(1)E025	150	10	25	3000	3	105
10	150	D/7343-31	T520D157M010A(1)E040	150	10	40	2400	3	105
10	150	D/7343-31	T520D157M010A(1)E055	150	10	55	2000	3	105
10	150	Y/7343-40	T520Y157M010A(1)E015	150	10	15	4000	3	105
10	150	Y/7343-40	T520Y157M010A(1)E018	150	10	18	3700	3	105
10	150	Y/7343-40	T520Y157M010A(1)E025	150	10	25	3100	3	105
10	220	V/7343-19	T520V227M010A(1)E045	220	10	45	2000	3	105
10	220	V/7343-19	T520V227M010A(1)E025	220	10	25	2700	3	105
10	220	D/7343-31	T520D227M010A(1)E018	220	10	18	3500	3	105
10	220	D/7343-31	T520D227M010A(1)E025	220	10	25	3000	3	105
10	220	D/7343-31	T520D227M010A(1)E040	220	10	40	2400	3	105
10	220	Y/7343-40	T520Y227M010A(1)E040	220	10	40	2500	3	105
10	330	Y/7343-40	T520Y337M010A(1)E010	330	10	10	4900	3	105
VDC	μF	KEMET/EIA	(see below for part options)	μAmps	% Max	mOhms	mAmps	J-STD-020D	(°C)
	120Hz			+20°C	+20°C 120Hz	+20°C 100kHz	+45°C 100kHz	Temp≤260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T520 Series Polymer Tantalum, Ratings & Part Number Reference cont'

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
10	330	Y/7343-40	T520Y337M010A(1)E015	330	10	15	4000	3	105
10	330	Y/7343-40	T520Y337M010A(1)E035	330	10	35	2600	3	105
10	330	X/7343-43	T520X337M010A(1)E010	330	10	10	5000	3	105
10	330	X/7343-43	T520X337M010A(1)E025	330	10	25	3100	3	105
10	330	X/7343-43	T520X337M010A(1)E040	330	10	40	2500	3	105
12.5	10	T/3528-12	T520T106M12RA(1)E150	13	8	150	800	3	105
12.5	15	T/3528-12	T520T156M12RA(1)E080	19	8	80	1100	3	105
16	10	B/3528-20	T520B106M016A(1)E100	16	8	100	1100	3	105
16	22	C/6032-28	T520C226M016A(1)E080	35	8	80	1400	3	105
16	33	W/7343-15	T520W336M016A(1)E045	53	10	45	2000	3	105
16	33	V/7343-19	T520V336M016A(1)E045	53	10	45	2000	3	105
16	33	V/7343-19	T520V336M016A(1)E060	53	10	60	1800	3	105
16	33	V/7343-19	T520V336M016A(1)E070	53	10	70	1600	3	105
16	47	W/7343-15	T520W476M016A(1)E045	75	10	45	2000	3	105
16	47	V/7343-19	T520V476M016A(1)E045	75	10	45	2000	3	105
16	47	V/7343-19	T520V476M016A(1)E070	75	10	70	1600	3	105
16	47	D/7343-31	T520D476M016A(1)E035	75	10	35	2500	3	105
16	47	D/7343-31	T520D476M016A(1)E070	75	10	70	1800	3	105
16	68	D/7343-31	T520D686M016A(1)E050	109	10	50	2100	3	105
16	150	X/7343-43	T520X157M016A(1)E040	240	10	40	2500	3	105
20	22	V/7343-19	T520V226M020A(1)E040	44	10	40	2200	3	105
20	22	V/7343-19	T520V226M020A(1)E045	44	10	45	2000	3	105
20	22	V/7343-19	T520V226M020A(1)E090	44	10	90	1400	3	105
25	15	V/7343-19	T520V156M025A(1)E090	38	10	90	1400	3	105
25	15	D/7343-31	T520D156M025A(1)E060	38	10	60	1900	3	105
25	15	D/7343-31	T520D156M025A(1)E080	38	10	80	1700	3	105
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms-1μs)
-55°C to 105°C		
2.5V ≤ V _r ≤ 10V	90% of V _r	V _r
12.5V ≤ V _r ≤ 16V	80% of V _r	V _r

V_r = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 45°C w/ +30°C Rise
KEMET	EIA	
T520/525/T540T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525/T540B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	7343-15	180
T520V	7343-20	187
T520/525/T540D	7343-31	225
T520Y/525Y	7343-40	241
T520X	7343-43	247
T528K	3528-10	150
T528W	7343-15	325
T528Z	7343-17	325
T530/T541D	7343-31	255
T530/T541Y	7343-40	263
T530/T541X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation (Pmax)		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 105°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For series rated to 125°C

Table 2 – Land Dimensions/Courtyard

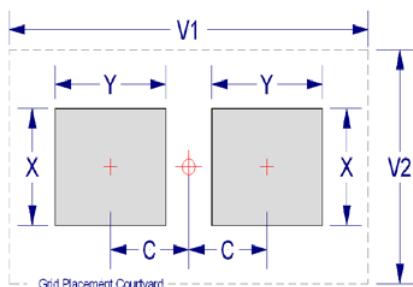
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA															
A	3216-18	1.35	2.15	1.45	6.10	2.80	1.25	1.75	1.35	5.00	2.30	1.15	1.35	1.25	4.10	2.00
B	3528-21	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
C	6032-28	2.35	2.65	2.60	8.90	4.40	2.25	2.25	2.50	7.80	3.90	2.15	1.85	2.40	6.90	3.60
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
L	6032-20	2.35	2.65	2.60	8.90	4.40	2.25	2.25	2.50	7.80	3.90	2.15	1.85	2.40	6.90	3.60
M	3258-15	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
T	3528-12	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
U	6032-15	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
Y ¹	7343-35	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

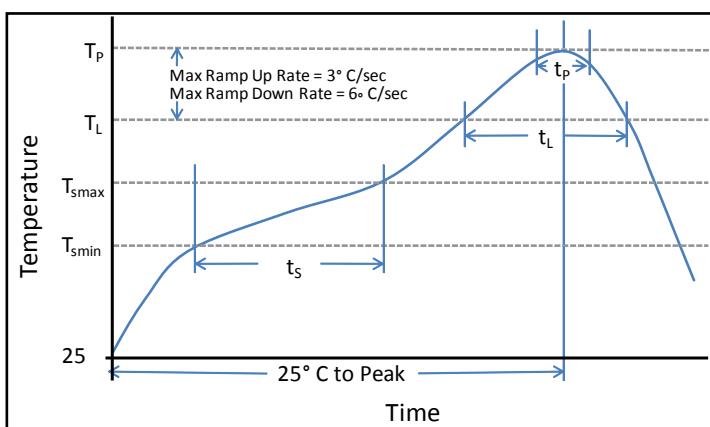
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

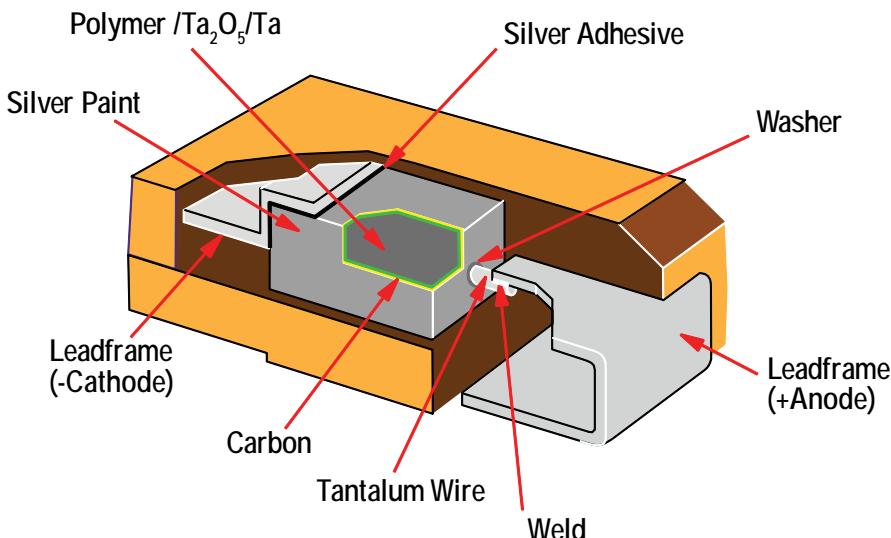
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

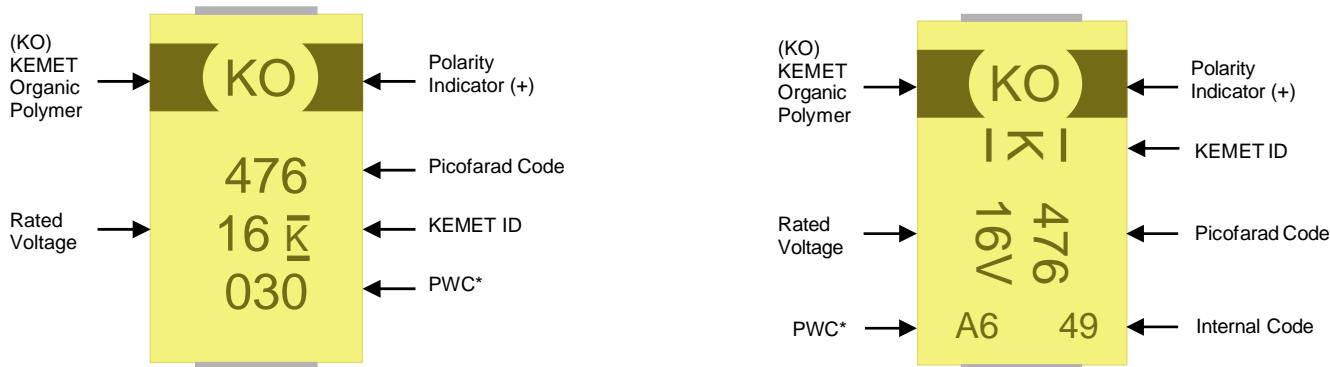
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

PWC*		
Year	Month	
V = 2008	1 = Jan	7 = Jul
W = 2008	2 = Feb	8 = Aug
X = 2009	3 = Mar	9 = Spt
A = 2010	4 = Apr	O = Oct
B = 2011	5 = May	N = Nov
C = 2012	6 = Jun	D = Dec

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

T521 High Voltage Polymer Tantalum



Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta_2O_5 dielectric. A conductive organic polymer replaces the traditionally used MnO_2 as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO_2 tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts with equivalent or better reliability than traditional MnO_2 tantalum capacitors operated at 50% of rated voltage.

The T521 Series High Voltage Polymer Tantalum is designed for higher application voltages such as 12V, 24V and 28V input rails. This series demonstrates excellent high voltage handling capabilities and reliability and is commonly selected as a replacement for other high capacitance dielectrics such as MnO_2 tantalum and aluminum electrolytic capacitors. The T521 Series can be safely operated at 80% of the rated voltage and can withstand transient conditions up to the rated voltage of the component. This series offers higher capacitance for a given application voltage when compared to multilayer ceramic and tantalum MnO_2 devices. The T521 Series also offers superior ESR performance over tantalum MnO_2 and aluminum electrolytic capacitors and a much lower profile than aluminum polymer and aluminum electrolytic capacitors.

Benefits

- Voltage ratings to 35V
- Volumetric efficiency
- Stable temperature characteristics
- Up to $330\mu\text{F}$ capacitance value
- High ripple current capability
- Low ESR
- High reliability
- Low profile design
- Benign failure mode
- Pb Free when ordered with 100% Sn termination
- RoHS compliant and Halogen Free

Applications

Typical applications include DC/DC converters, power supply input and higher voltage applications such as 12V to 28V power input rails in the military/aerospace and industrial markets.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T521 High Voltage Polymer Tantalum

T	521	V	226	M	025	A	T	E060	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	521 = High Voltage Polymer	D = 7343-31 V = 7343-19 W = 7343-15 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	016 = 16V 020 = 20V 025 = 25V 035 = 35V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Tin/Lead (SnPb) Solder Coated (5% Pb minimum)	E = ESR Last three digits specify ESR in mOhms. (060 = 60mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 105°C/125°C - Refer to Part Number for Max Temp Rating
Rated Capacitance Range	15µF–330µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	16V–35V
DF(120Hz)	≤ 10%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

Qualification – T521 High Voltage Polymer Tantalum

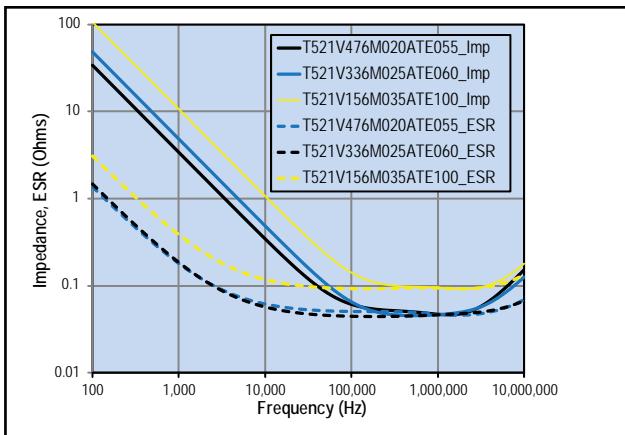
Test	Condition	Characteristics			
Endurance	105°C @ Rated Voltage, 2,000 Hours 125°C @ 2/3 Rated Voltage, 2,000 Hours**	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	IL @ 105°C, 2 x IL @ 125°C		
		ESR	2 x Initial Limit		
Storage	105°C @ 0 Volts, 2,000 Hours 125°C @ 0 Voltage, 2,000 Hours**	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	IL @ 105°C, 2 x IL @ 125°C		
		ESR	2 x Initial Limit		
Humidity	60° C, 90% RH, 500Hr, Rated Voltage 60° C, 90% RH, 500Hr, No Load	ΔC/C	Within -5%/+35% of initial value		
		DF	Within initial limits		
		DCL	Within 3.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105°/125°C, +25°C	+25°C	-55°C	+85°C	+105°/125°C
		ΔC/C	IL*	±20%	±20%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

*IL = Initial limit

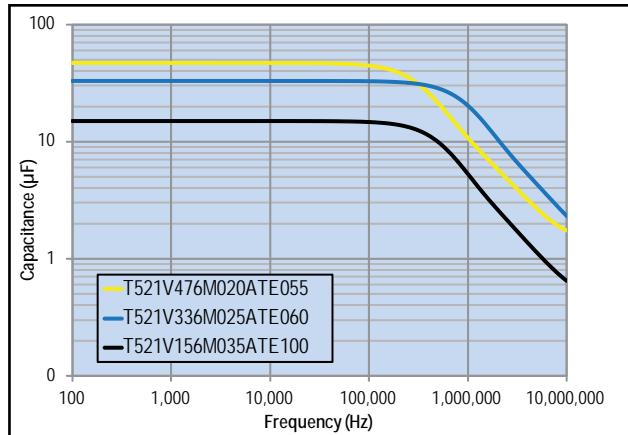
**Refer to part number specifications for individual temperature classification.

Electrical Characteristics – T521 High Voltage Polymer Tantalum

ESR vs. Frequency

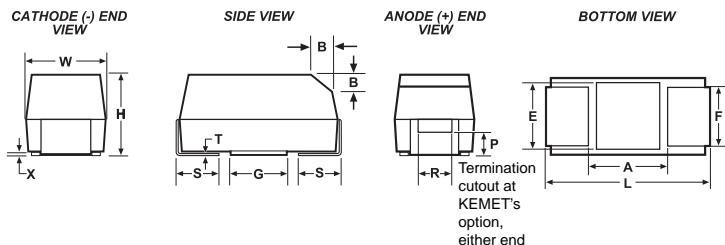


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ± 0.1 ± (.004)	S* ± 0.3 ± (.012)	B* ± 0.15 (Ref) ± .006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
V	7343-19	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	1.9 max	2.4 (.094)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
W	7343-15	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	1.5 (.059)	2.4 (.094)	1.3 (.051)	n/a	0.05 (.002)	n/a	n/a	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T521 High Voltage Polymer Tantalum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
16	47	V/7343-19	T521V476M016A(1)E080	75.2	10	80	1500.0	3	105
16	68	V/7343-19	T521V686M016A(1)E050	108.8	10	50	1900.0	3	105
16	68	V/7343-19	T521V686M016A(1)E090	108.8	10	90	1400.0	3	105
16	100	V/7343-19	T521V107M016A(1)E050	160.0	10	50	1900.0	3	125
16	100	D/7343-31	T521D107M016A(1)E050	160.0	10	50	2100.0	3	105
16	150	X/7343-43	T521X157M016A(1)E080	240.0	10	80	1800.0	3	105
16	220	X/7343-43	T521X227M016A(1)E035	352.0	10	35	2700.0	3	125
16	220	X/7343-43	T521X227M016A(1)E050	352.0	10	50	2200.0	3	125
16	330	X/7343-43	T521X337M016A(1)E025	528.0	10	25	3100.0	3	125
16	330	X/7343-43	T521X337M016A(1)E050	528.0	10	50	2200.0	3	125
20	47	V/7343-19	T521V476M020A(1)E090	94.0	10	90	1400.0	3	125
20	47	V/7343-19	T521V476M020A(1)E055	94.0	10	55	1800.0	3	125
20	47	D/7343-31	T521D476M020A(1)E055	94.0	10	55	2000.0	3	125
25	22	V/7343-19	T521V226M025A(1)E060	55.0	10	60	1800.0	3	105
25	33	V/7343-19	T521V336M025A(1)E060	82.5	10	60	1800.0	3	105
25	33	D/7343-31	T521D336M025A(1)E060	82.5	10	60	1900.0	3	105
25	100	X/7343-43	T521X107M025A(1)E060	250.0	10	60	2000.0	3	105
35	15	V/7343-19	T521V156M035A(1)E100	52.5	10	100	1400.0	3	125
35	15	V/7343-19	T521V156M035A(1)E125	52.5	10	125	1200.0	3	125
35	33	D/7343-31	T521D336M035A(1)E065	115.5	10	65	1900.0	3	125
35	47	X/7343-43	T521X476M035A(1)E030	164.5	10	30	2900.0	3	125
35	47	X/7343-43	T521X476M035A(1)E070	164.5	10	70	1900.0	3	125
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020d Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

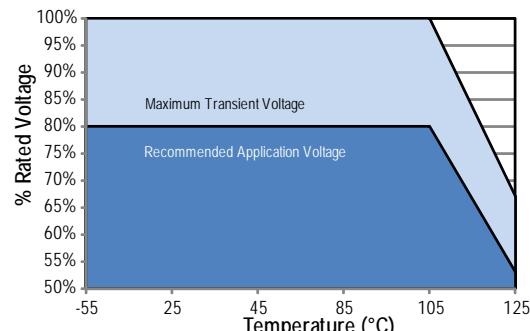
Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms - 1μs)
-55°C to 105°C		
16V ≤ V _r ≤ 35V	80% of V _r	V _r
105°C to 125°C		
16V ≤ V _r ≤ 35V	54% of V _r	67% of V _r

V_r = Rated Voltage



Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 45°C w/ +30°C Rise
KEMET	EIA	
T520/525/T540T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525/T540B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	7343-15	180
T520V	7343-20	187
T520/525/T540D	7343-31	225
T520Y/525Y	7343-40	241
T520X	7343-43	247
T528K	3528-10	150
T528W	7343-15	325
T528Z	7343-17	325
T530/T541D	7343-31	255
T530/T541Y	7343-40	263
T530/T541X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation (Pmax)		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 105°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For series rated to 125°C

Table 2 – Land Dimensions/Courtyard

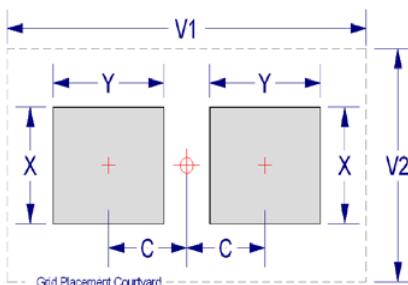
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
W	7343-15	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

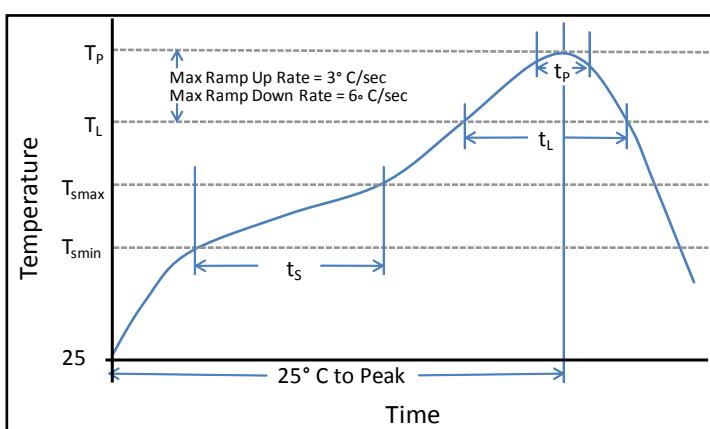
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

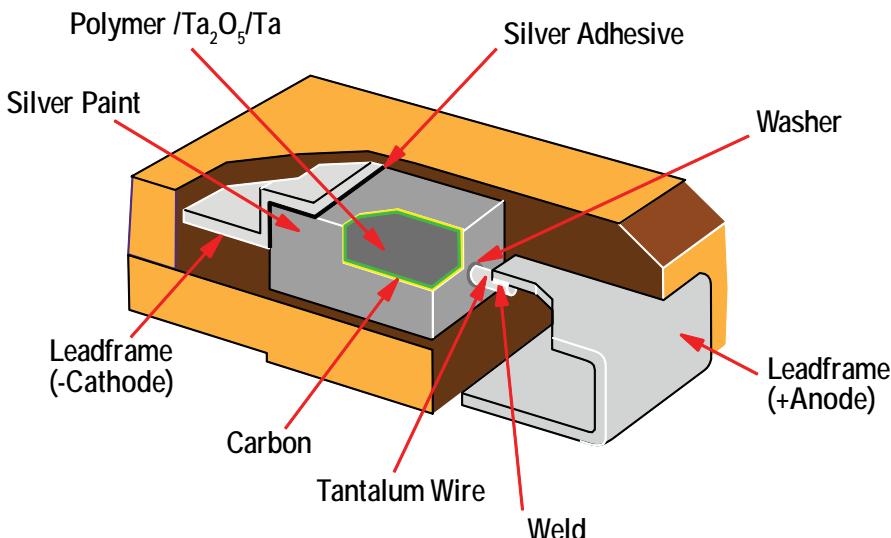
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

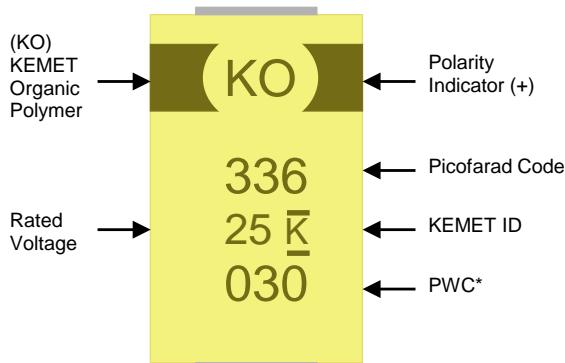
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta_2O_5 dielectric. A conductive organic polymer replaces the traditionally used MnO_2 as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO_2 tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts with equivalent or better reliability than traditional MnO_2 tantalum capacitors operated at 50% of rated voltage.

Benefits

- Polymer cathode technology
- 125°C maximum operating temperature
- High frequency capacitance retention
- Non-ignition failure mode
- Capacitance: 33 μ F to 680 μ F
- Voltage: 2.5V to 16V
- Use up to 90% of rated voltage (10% derating) for part types ≤ 10 V
- Use up to 80% of rated voltage (20% derating) for part types > 10 V
- 100% surge current tested
- Self-healing mechanism
- Volumetrically efficient
- EIA standard case sizes
- RoHS compliant and Halogen Free

The T525 Series KO-CAP Low ESR Polymer is KEMET's 125°C rated tantalum polymer capacitor. This part offers the same advantages as the T520 Series such as low ESR, high frequency capacitance retention and a benign failure mode. The T525 Series is often the series of choice when considering automotive or industrial type applications.

Applications

Typical applications include automotive, industrial and military as per DSCC 04051.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T525 125°C Rated Polymer Tantalum

T	525	D	337	M	006	A	T	E025	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	525 = 125°C Rated Polymer	B = 3528-21 D = 7343-31 T = 3528-12 Y = 7343-40	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 010 = 10V 016 = 16V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Tin/Lead (SnPb) Solder Coated (5% Pb minimum)	E = ESR Last three digits specify ESR in mOhms. (025 = 25mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	22µF–680µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2.5V–16V
DF(120Hz)	≤ 10%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

Qualification – T525 125°C Rated Polymer Tantalum

Test	Condition	Characteristics			
Endurance	125°C @ 2/3 Rated Voltage, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	≤ Initial Limit		
		DCL	2 x IL @ 125°C		
		ESR	2 x Initial Limit		
Storage Life	125°C @ 0 Volts, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within 2.0 x initial limit		
		ESR	Within initial limit		
Humidity	60°C, 90% RH, 1000Hr, No Load	ΔC/C	Within -5%/+35% of initial value		
		DF	≤ Initial Limit		
		DCL	Within 3.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±20%	±20%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

*IL = Initial Limit

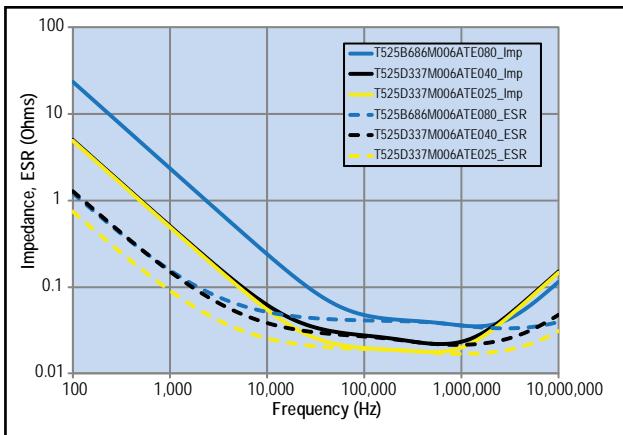
Certification

DSCC Drawing 04051

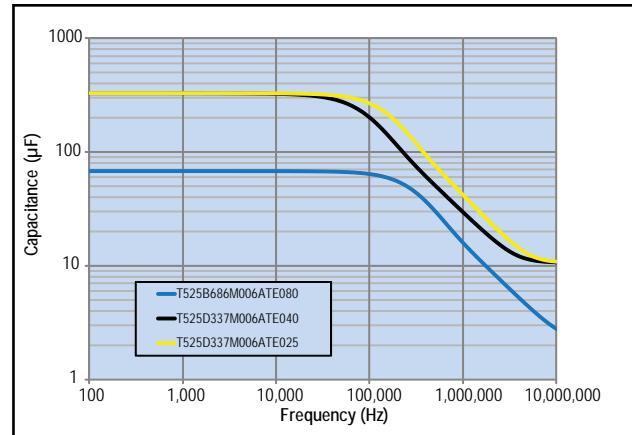
Please contact KEMET for AEC-Q200 qualification

Electrical Characteristics – T525 125°C Rated Polymer Tantalum

ESR vs. Frequency

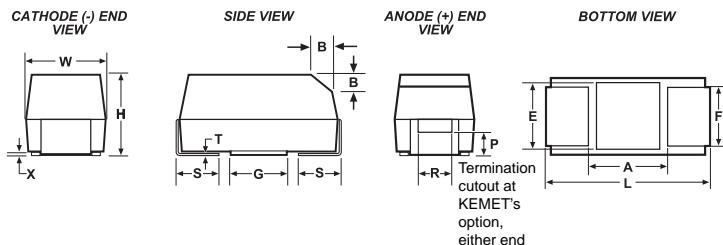


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
B	3528-21	3.5 ± 0.2 (138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.9 ± 0.2 (.075 ± .008)	2.2 (.087)	0.8 (.031)	0.4 (.016)	0.10 ± 0.10 (.004 ± .004)	0.5 (.020)	1.0 (.039)	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
D	7343-31	7.3 ± 0.3 (287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
T	3528-12	3.5 ± 0.2 (138 ± .008)	2.8 ± 0.2 (.110 ± .008)	1.2 (.047)	2.2 (.087)	0.8 (.031)	N/A	0.05 (.002)	N/A	N/A	0.13 (.005)	2.1 (.083)	1.8 (.071)	2.2 (.087)
Y	7343-40	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 (.157)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T525 125°C Rated Polymer Tantalum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz	KEMET/EIA	(See below for part options)	+20°C µAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2.5	100	T/3528-12	T525T107M2R5A(1)E080	25.0	10	80	1100.0	3	125
2.5	330	D/7343-31	T525D337M2R5A(1)E025	82.5	10	25	3000.0	3	125
2.5	470	D/7343-31	T525D477M2R5A(1)E025	117.5	10	25	3000.0	3	125
2.5	680	D/7343-31	T525D687M2R5A(1)E025	170.0	10	25	3000.0	3	125
3	100	B/3528-21	T525B107M003A(1)E080	30.0	8	80	1300.0	3	125
3	150	B/3528-21	T525B157M003A(1)E080	45.0	8	80	1300.0	3	125
3	330	D/7343-31	T525D337M003A(1)E025	99.0	10	25	3000.0	3	125
3	470	D/7343-31	T525D477M003A(1)E025	141.0	10	25	3000.0	3	125
3	680	D/7343-31	T525D687M003A(1)E025	204.0	10	25	3000.0	3	125
4	68	T/3528-12	T525T686M004A(1)E080	27.2	8	80	1100.0	3	125
4	68	B/3528-21	T525B686M004A(1)E080	27.2	8	80	1300.0	3	125
4	100	B/3528-21	T525B107M004A(1)E080	40.0	8	80	1300.0	3	125
4	220	D/7343-31	T525D227M004A(1)E025	88.0	10	25	3000.0	3	125
4	330	D/7343-31	T525D337M004A(1)E025	132.0	10	25	3000.0	3	125
4	470	D/7343-31	T525D477M004A(1)E025	188.0	10	25	3000.0	3	125
4	470	D/7343-31	T525D477M004A(1)E040	188.0	10	40	2400.0	3	125
6.3	33	B/3528-21	T525B336M006A(1)E080	20.8	8	80	1300.0	3	125
6.3	47	T/3528-12	T525T476M006A(1)E080	29.6	8	80	1100.0	3	125
6.3	47	B/3528-21	T525B476M006A(1)E070	29.6	8	70	1300.0	3	125
6.3	47	B/3528-21	T525B476M006A(1)E080	29.6	8	80	1300.0	3	125
6.3	68	B/3528-21	T525B686M006A(1)E080	42.8	8	80	1300.0	3	125
6.3	150	D/7343-31	T525D157M006A(1)E025	94.5	10	25	3000.0	3	125
6.3	220	D/7343-31	T525D227M006A(1)E025	138.6	10	25	3000.0	3	125
6.3	330	D/7343-31	T525D337M006A(1)E025	207.9	10	25	3000.0	3	125
6.3	330	D/7343-31	T525D337M006A(1)E040	207.9	10	40	2400.0	3	125
6.3	470	Y/7343-40	T525Y477M006A(1)E035	296.1	10	35	2600.0	3	125
8	33	T/3528-12	T525T336M008A(1)E080	26.4	8	80	1100.0	3	125
10	22	B/3528-21	T525B226M010A(1)E080	22.0	8	80	1300.0	3	125
10	33	T/3528-12	T525T336M010A(1)E080	33.0	8	80	1100.0	3	125
10	33	B/3528-21	T525B336M010A(1)E080	33.0	8	80	1300.0	3	125
10	100	D/7343-31	T525D107M010A(1)E025	100.0	10	25	3000.0	3	125
10	100	D/7343-31	T525D107M010A(1)E055	100.0	10	55	2000.0	3	125
10	150	D/7343-31	T525D157M010A(1)E025	150.0	10	25	3000.0	3	125
10	150	D/7343-31	T525D157M010A(1)E055	150.0	10	55	2000.0	3	125
10	220	D/7343-31	T525D227M010A(1)E025	220.0	10	25	3000.0	3	125
10	330	Y/7343-40	T525Y337M010A(1)E035	330.0	10	35	2600.0	3	125
16	47	D/7343-31	T525D476M016A(1)E035	75.2	10	35	2500.0	3	125
16	47	D/7343-31	T525D476M016A(1)E065	75.2	10	65	1900.0	3	125
VDC	µF	KEMET/EIA	(see below for part options)	µAmps	% Max	mOhms	mAmps	J-STD-020D	(°C)
	120Hz			+20°C	+20°C 120Hz	+20°C 100kHz	+45°C 100kHz	Temp≤260°C	
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

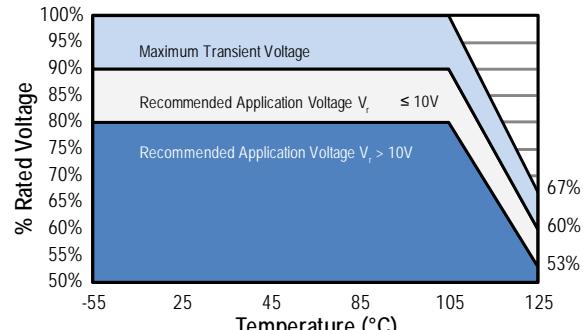
1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms - 1μs)
-55°C to 105°C		
2.5V ≤ V _r ≤ 10V	90% of V _r	V _r
12.5V ≤ V _r ≤ 25V	80% of V _r	V _r
105°C to 125°C		
2.5V ≤ V _r ≤ 10V	60% of V _r	67% of V _r
12.5V ≤ V _r ≤ 25V	54% of V _r	67% of V _r



V_r = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 45°C w/ +30°C Rise
KEMET	EIA	
T520/525/ T540T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525/ T540B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	7343-15	180
T520V	7343-20	187
T520/525/ T540D	7343-31	225
T520Y/525Y	7343-40	241
T520X	7343-43	247
T528I	3216-10	95
T528K	3528-10	150
T528W	7343-15	325
T528Z	7343-17	325
T530/T541D	7343-31	255
T530/T541Y	7343-40	263
T530/T541X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation (Pmax)		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 125°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For series rated to 125°C

Table 2 – Land Dimensions/Courtyard

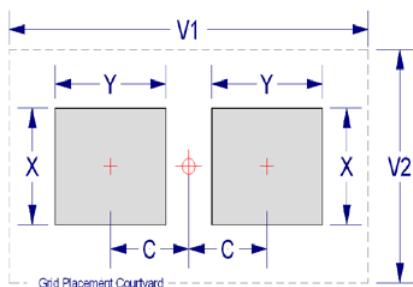
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA															
B	3528-21	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
T	3528-12	2.35	2.15	1.45	6.10	4.00	2.25	1.75	1.35	5.00	3.50	2.15	1.35	1.25	4.10	3.20
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
Y ¹	7343-35	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

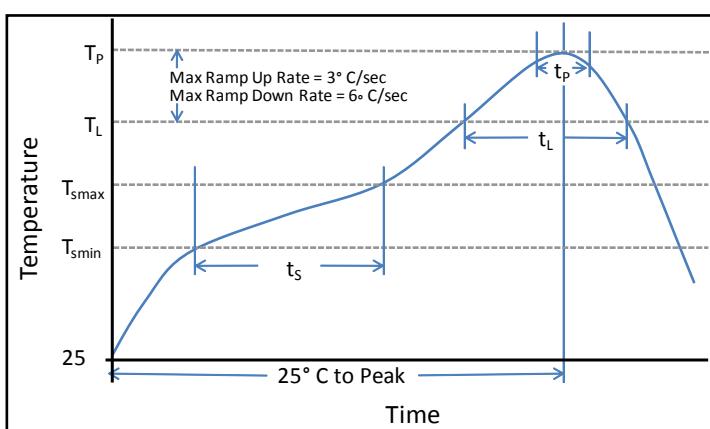
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

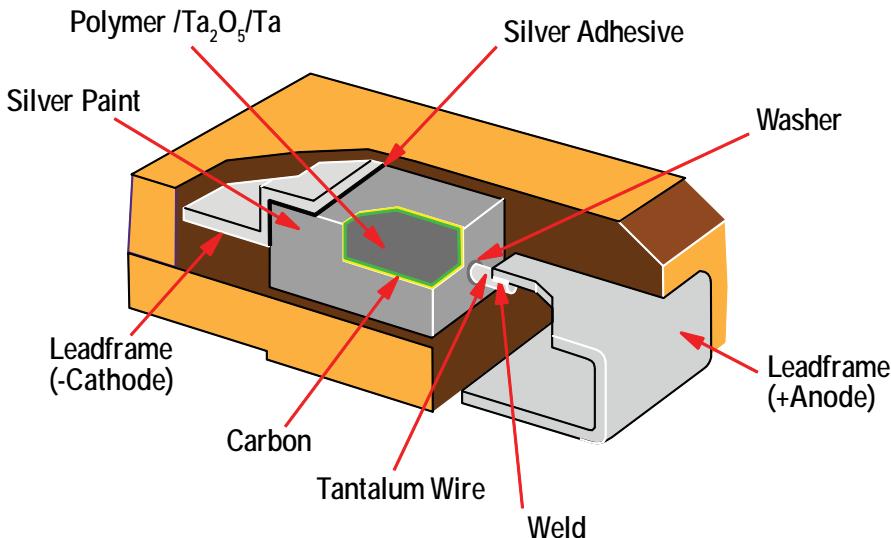
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

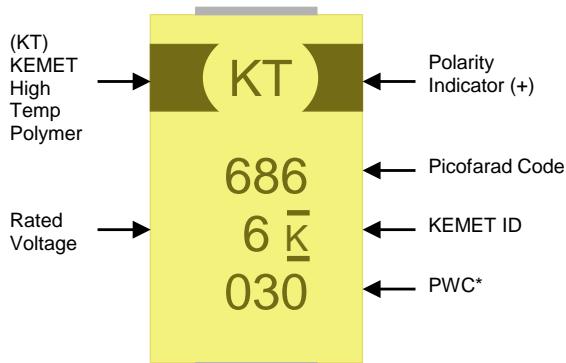
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta_2O_5 dielectric. A conductive organic polymer replaces the traditionally used MnO_2 as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO_2 tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts with equivalent or better reliability than traditional MnO_2 tantalum capacitors operated at 50% of rated voltage.

Benefits

- Polymer cathode technology
- 100% accelerated steady state aging
- Low ESL <0.7nH @ 20MHz
- 100% surge current tested
- High frequency capacitance retention
- Non-ignition failure mode
- Improved volumetric efficiency
- Self-healing mechanism
- Capacitance: 33 μ F to 470 μ F
- Use up to 90% of rated voltage (10% derating)
- Voltage: 2.5V to 10V
- RoHS compliant and Halogen Free
- 105°C maximum temperature capability
- Lead free 260°C reflow capable

The T528 Series KO-CAP combines ultra-low ESR and high capacitance in a package design that offers the lowest ESL in the market for this type of product. This series offers exceptional performance for high-speed server and microprocessor decoupling — designs that are driving the demand for low inductance chips. The T528 uses a different termination design that allows for a reduction in the inductance loop area and comes in a low profile 1.7mm case height. These product features offer the advantage of improved capacitance retention at frequencies of up to 1 MHz.

Applications

Typical applications include high speed server, microprocessor decoupling and high ripple current applications.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T528 Low ESL/Facedown Terminal Polymer Tantalum

T	528	Z	337	M	2R5	A	T	E009	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	528 = Low ESL Facedown Terminal Polymer	I = 3216-10 K = 3528-10 W=7343-15 Z=7343-17	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 010 = 10V	A = N/A	T = 100% Matte Tin (Sn) Plated	E = ESR Last three digits specify ESR in mOhms. (009 = 9mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 105°C
Rated Capacitance Range	33µF–470µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2.5V–10V
DF(120Hz)	≤ 10%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

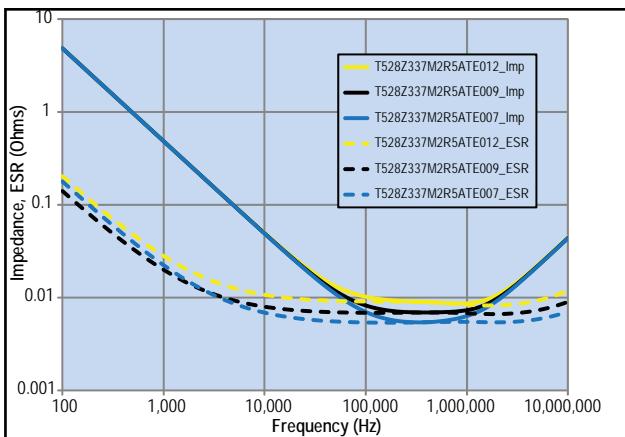
Qualification – T528 Low ESL/Facedown Terminal Polymer Tantalum

Test	Condition	Characteristics			
Endurance	105°C @ Rated Voltage, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	≤ initial limit		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Storage Life	105°C @ 0 Volts, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Humidity	60°C, 90% RH, 500 Hours	ΔC/C	Within -5%/+35% of initial value		
		DF	≤ initial limit		
		DCL	Within 5.0 x initial limit		
		ESR	Within 2.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105°C, +25°C	+25°C	-55°C	+85°C	+105°C
		ΔC/C	IL*	±20%	±20%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

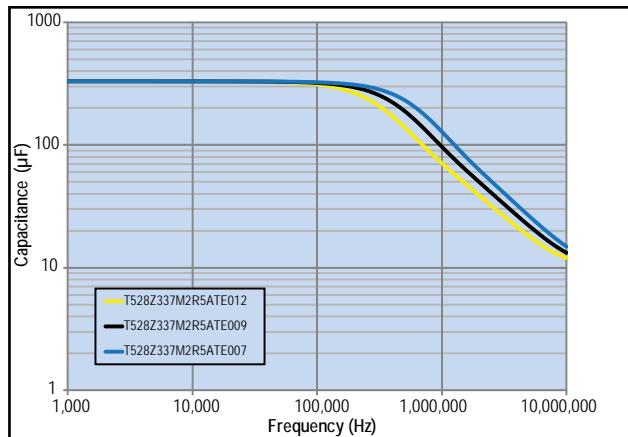
*IL = Initial limit

Electrical Characteristics – T528 Low ESL/Facedown Terminal Polymer Tantalum

ESR vs. Frequency



Capacitance vs. Frequency

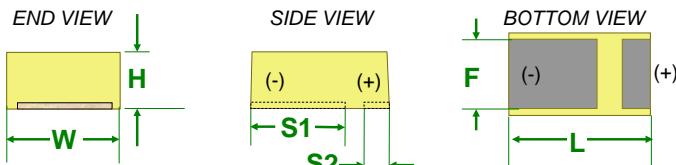


Dimensions – Millimeters (Inches)

Metric will govern

Case Size		Component					
KEMET	EIA	L	W	H	F ± 0.2	S1 ± 0.2	S2 ± 0.2
I	3216-10	3.2 ± 0.2	1.6 ± 0.2	1.0 max	1.2	1.0	0.7
K	3528-10	3.5 ± 0.3	2.8 ± 0.3	1.0 max	2	1.2	0.6
W	7343-15	7.3 ± 0.4	4.3 ± 0.3	1.5 max	2.8	5.1	1.3
Z	7343-17	7.3 ± 0.4	4.3 ± 0.3	1.7 max	2.8	5.1	1.3

Z Case Size



I & K Case Size

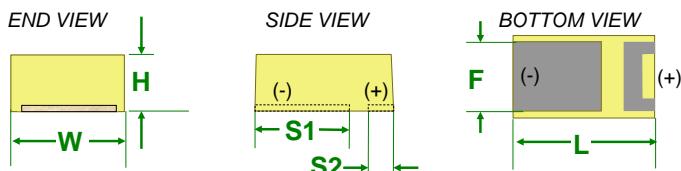


Table 1 – T528 Low ESL/Facedown Terminal Polymer Tantalum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2.5	220	Z/7343-18	T528Z227M2R5ATE006	55.0	10	6	7400	3	105
2.5	330	W/7343-15	T528W337M2R5ATE009	82.5	10	9	6000	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE005	82.5	10	5	8100	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE006	82.5	10	6	7400	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE007	82.5	10	7	6800	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE008	82.5	10	8	6400	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE009	82.5	10	9	6000	3	105
2.5	330	Z/7343-18	T528Z337M2R5ATE012	82.5	10	12	5200	3	105
2.5	470	Z/7343-18	T528Z477M2R5ATE005	117.5	10	5	8100	3	105
2.5	470	Z/7343-18	T528Z477M2R5ATE006	117.5	10	6	7400	3	105
2.5	470	Z/7343-18	T528Z477M2R5ATE008	117.5	10	8	6400	3	105
2.5	470	Z/7343-18	T528Z477M2R5ATE009	117.5	10	9	6000	3	105
2.5	470	Z/7343-18	T528Z477M2R5ATE012	117.5	10	12	5200	3	105
3	100	I/3216-10	T528I107M003ATE150	30.0	10	150	800	3	105
3	100	I/3216-10	T528I107M003ATE200	30.0	10	200	700	3	105
4	68	I/3216-10	T528I686M004ATE150	27.2	10	150	800	3	105
4	68	I/3216-10	T528I686M004ATE200	27.2	10	200	700	3	105
4	220	K/3528-10	T528K227M004ATE100	88.0	10	100	1200	3	105
4	220	Z/7343-18	T528Z227M004ATE007	88.0	10	7	6800	3	105
4	220	Z/7343-18	T528Z227M004ATE008	88.0	10	8	6400	3	105
4	220	Z/7343-18	T528Z227M004ATE009	88.0	10	9	6000	3	105
4	220	Z/7343-18	T528Z227M004ATE012	88.0	10	12	5200	3	105
4	330	Z/7343-18	T528Z337M004ATE009	132.0	10	9	6000	3	105
4	330	Z/7343-18	T528Z337M004ATE012	132.0	10	12	5200	3	105
6.3	47	I/3216-10	T528I476M006ATE150	29.6	10	150	800	3	105
6.3	47	I/3216-10	T528I476M006ATE200	29.6	10	200	700	3	105
6.3	150	K/3528-10	T528K157M006ATE200	94.5	10	200	900	3	105
6.3	150	Z/7343-18	T528Z157M006ATE007	94.5	10	7	6800	3	105
6.3	150	Z/7343-18	T528Z157M006ATE008	94.5	10	8	6400	3	105
6.3	150	Z/7343-18	T528Z157M006ATE009	94.5	10	9	6000	3	105
6.3	150	Z/7343-18	T528Z157M006ATE012	94.5	10	12	5200	3	105
6.3	220	Z/7343-18	T528Z227M006ATE009	138.6	10	9	6000	3	105
6.3	220	Z/7343-18	T528Z227M006ATE012	138.6	10	12	5200	3	105
10	33	I/3216-10	T528I336M010ATE150	33.0	10	150	800	3	105
10	33	I/3216-10	T528I336M010ATE200	33.0	10	200	700	3	105
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms-1μs)
-55°C to 105°C		
2.5V ≤ V _r ≤ 10V	90% of V _r	V _r

V_r = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 45°C w/ +30°C Rise
KEMET	EIA	
T520/525/ T540T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525/ T540B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	7343-15	180
T520V	7343-20	187
T520/525/ T540D	7343-31	225
T520Y/525Y	7343-40	241
T520X	7343-43	247
T528I	3216-10	95
T528K	3528-10	150
T528W	7343-15	325
T528Z	7343-17	325
T530/T541D	7343-31	255
T530/T541Y	7343-40	263
T530/T541X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation (Pmax)		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 105°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} * R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

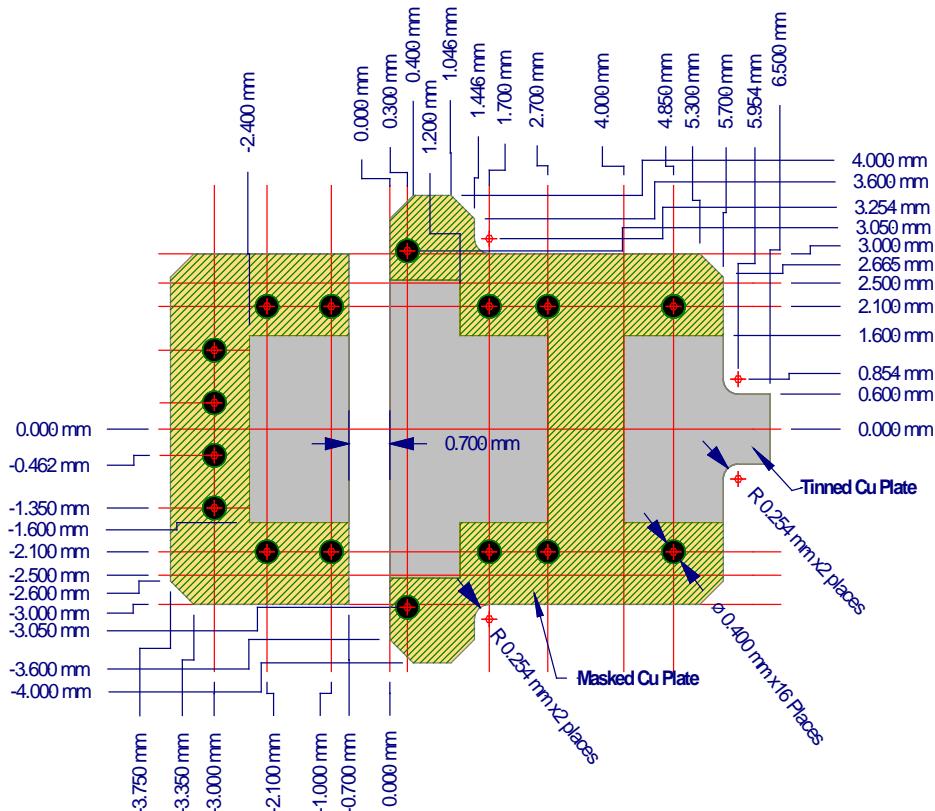
Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For Series Rated to 125°C

Table 2 – Land Dimensions/Courtyard



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurred, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

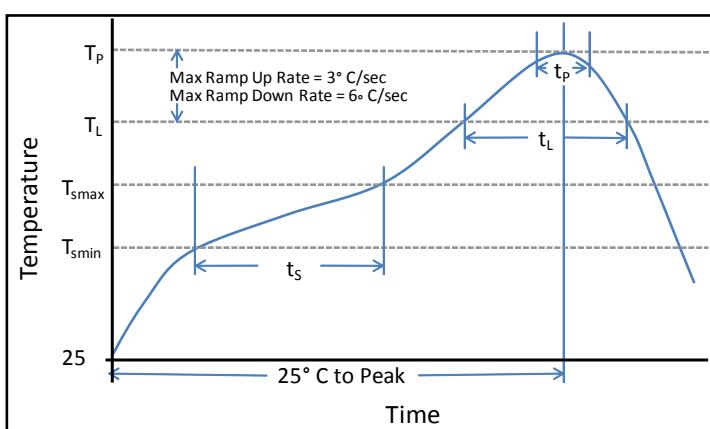
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

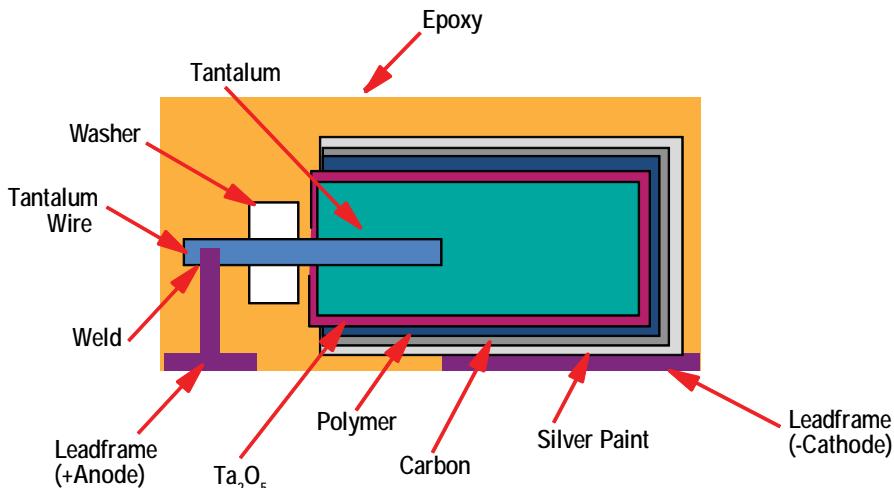
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

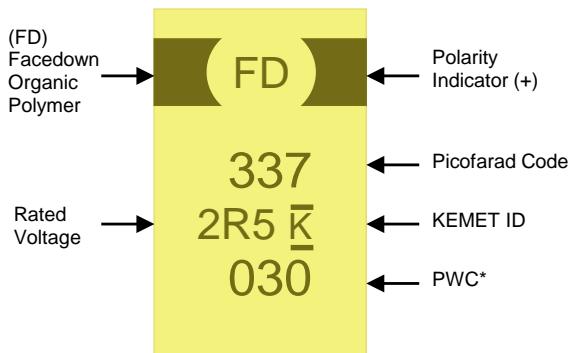
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

T530 High Capacitance/125°C Rated Polymer Tantalum



Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta_2O_5 dielectric. A conductive organic polymer replaces the traditionally used MnO_2 as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO_2 tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤ 10 volts and up to 80% of rated voltage for part types > 10 volts with equivalent or better reliability than traditional MnO_2 tantalum capacitors operated at 50% of rated voltage.

The T530 Series KO-CAP offers the same advantages as the T520 Series but also has the added advantages of higher capacitance, 125°C performance capability, higher ripple current handling capability and a lower ESR range. Packaged as multiple anodes to reduce the depth that the signal must penetrate, this parallel arrangement reduces the ESR further still to achieve the highest capacitance and lowest ESR of any other type of surface mount capacitor with typical ESR values as low as 4 mΩ. With reduced ESR, the enhanced capacitance retention at higher frequencies provides the lowest total capacitance and most economical solution for high power applications.

Benefits

- ESR: 4mΩ to 40mΩ
- 125°C maximum operating temperature
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- Capacitance: 150µF to 1500µF
- 100% accelerated steady state aging
- 100% surge current tested
- Utilizes multiple tantalum anode technology
- Volumetric efficiency
- Use up to 90% of rated voltage (10% derating) for part types ≤ 10 V
- Use up to 80% of rated voltage (20% derating) for part types > 10 V
- Self-healing mechanism
- EIA standard case sizes

Applications

Typical applications include high speed server, microprocessor decoupling and high ripple current applications.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – T530 High Capacitance/125°C Rated Polymer Tantalum

T	530	X	337	M	010	A	T	E005	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	530 = High Capacitance 125°C Rated Polymer	D = 7343-31 X = 7343-43 Y = 7343-40	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 010 = 10V 016 = 16V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Tin/Lead (SnPb) Solder Coated (5% Pb minimum) G = Gold Plated	E = ESR Last three digits specify ESR in mOhms. (005 = 5mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	150µF–1500µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2.5V–16V
DF(120Hz)	8%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

Qualification – T530 High Capacitance/125°C Rated Polymer Tantalum

Test	Condition	Characteristics			
Endurance	105°C @ Rated Voltage, 2000 Hours 125°C @ 2/3 Rated Voltage, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	≤ initial limit		
		DCL	2 x initial limit @ 125°C		
		ESR	2 x initial limit		
Storage Life	125°C @ 0 Volts, 2000 Hours	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within 2.0 x initial limit		
		ESR	Within 2.0 x initial limit		
Humidity	60°C, 90% RH, 1000Hr, No Load	ΔC/C	Within -5%/+35% of initial value		
		DF	≤ initial limit		
		DCL	Within 3.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105°C, +25°C	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±20%	±20%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20%/+10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-STD-202, Meth. 213, Cond. I, 100G Peak. MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

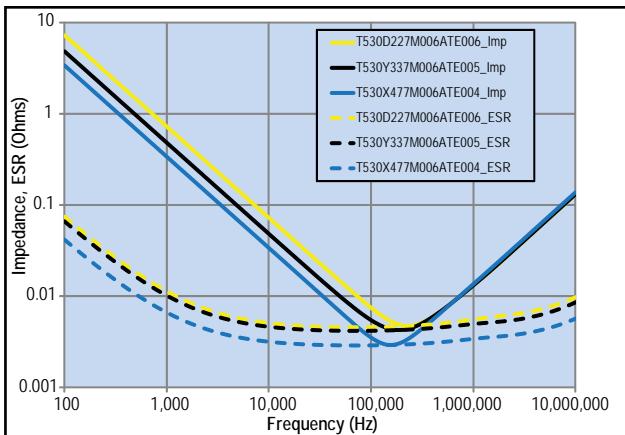
*IL = Initial limit

Certification

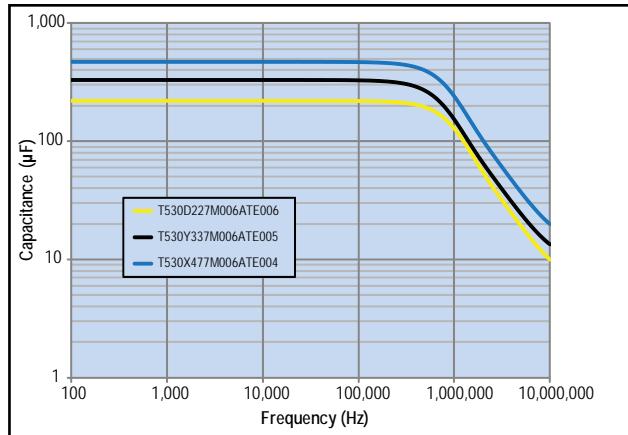
DSCC Drawing 04052

Electrical Characteristics – T530 High Capacitance/125°C Rated Polymer Tantalum

ESR vs. Frequency

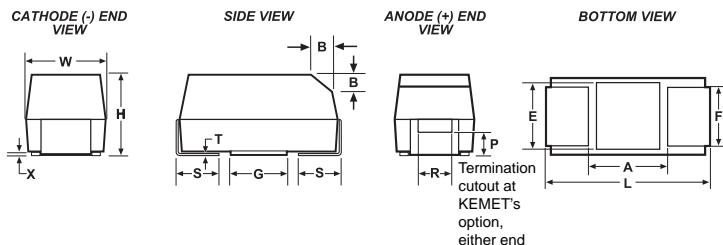


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.110 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
Y	7343-40	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 (.157)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

* MIL-C-55365/8 specified dimensions

Table 1 – T530 High Cap/125°C Rated Polymer Tantalum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2.5	470	D/7343-31	T530D477M2R5A(1)E005	118	8	5	7100	3	125
2.5	470	D/7343-31	T530D477M2R5A(1)E006	118	8	6	6500	3	125
2.5	470	D/7343-31	T530D477M2R5A(1)E010	118	8	10	5000	3	125
2.5	560	D/7343-31	T530D567M2R5A(1)E005	140	8	5	7100	3	125
2.5	680	Y/7343-40	T530Y687M2R5A(1)E005	170	8	5	7300	3	125
2.5	680	Y/7343-40	T530Y687M2R5A(1)E006	170	8	6	6600	3	125
2.5	680	D/7343-31	T530D687M2R5A(1)E006	170	8	6	6500	3	125
2.5	680	D/7343-31	T530D687M2R5A(1)E010	170	8	10	5000	3	125
2.5	680	X/7343-43	T530X687M2R5A(1)E006	170	8	6	6700	3	125
2.5	1000	Y/7343-40	T530Y108M2R5A(1)E005	250	8	5	7300	3	125
2.5	1000	Y/7343-40	T530Y108M2R5A(1)E006	250	8	6	6600	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E004	250	8	4	8200	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E005	250	8	5	7300	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E006	250	8	6	6700	3	125
2.5	1500	X/7343-43	T530X158M2R5A(1)E005	375	8	5	7300	3	125
3	470	D/7343-31	T530D477M003A(1)E010	141	8	10	5000	3	125
3	680	D/7343-31	T530D687M003A(1)E010	204	8	10	5000	3	125
3	1000	X/7343-43	T530X108M003A(1)E010	300	8	10	5200	3	125
3	1500	X/7343-43	T530X158M003A(1)E008	450	8	8	5800	3	125
4	330	D/7343-31	T530D337M004A(1)E005	132	8	5	7100	3	125
4	330	D/7343-31	T530D337M004A(1)E006	132	8	6	6500	3	125
4	470	D/7343-31	T530D477M004A(1)E006	188	8	6	6500	3	125
4	470	D/7343-31	T530D477M004A(1)E010	188	8	10	5000	3	125
4	470	Y/7343-40	T530Y477M004A(1)E005	188	8	5	7300	3	125
4	470	Y/7343-40	T530Y477M004A(1)E006	188	8	6	6600	3	125
4	680	Y/7343-40	T530Y687M004A(1)E005	272	8	5	7300	3	125
4	680	X/7343-43	T530X687M004A(1)E004	272	8	4	8200	3	125
4	680	X/7343-43	T530X687M004A(1)E005	272	8	5	7300	3	125
4	680	X/7343-43	T530X687M004A(1)E006	272	8	6	6700	3	125
4	680	X/7343-43	T530X687M004A(1)E006	272	8	6	6700	3	125
4	680	X/7343-43	T530X687M004A(1)E010	272	8	10	5200	3	125
4	1000	X/7343-43	T530X108M004A(1)E006	400	8	6	6700	3	125
6.3	220	D/7343-31	T530D227M006A(1)E005	139	8	5	7100	3	125
6.3	220	D/7343-31	T530D227M006A(1)E006	139	8	6	6500	3	125
6.3	330	D/7343-31	T530D337M006A(1)E006	208	8	6	6500	3	125
6.3	330	D/7343-31	T530D337M006A(1)E010	208	8	10	5000	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E005	208	8	5	7300	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E006	208	8	6	6600	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E010	208	8	10	5100	3	125
6.3	470	Y/7343-40	T530Y477M006A(1)E005	296	8	5	7300	3	125
6.3	470	X/7343-43	T530X477M006A(1)E004	296	8	4	8200	3	125
6.3	470	X/7343-43	T530X477M006A(1)E005	296	8	5	7300	3	125
6.3	470	X/7343-43	T530X477M006A(1)E006	296	8	6	6700	3	125
6.3	470	X/7343-43	T530X477M006A(1)E010	296	8	10	5200	3	125
6.3	680	X/7343-43	T530X687M006A(1)E010	428	8	10	5200	3	125
6.3	680	X/7343-43	T530X687M006A(1)E018	428	8	18	3900	3	125
10	150	D/7343-31	T530D157M010A(1)E005	150	8	5	7100	3	125
10	150	D/7343-31	T530D157M010A(1)E006	150	8	6	6500	3	125
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – T530 High Cap/125°C Rated Polymer Tantalum, Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
10	150	D/7343-31	T530D157M010A(1)E010	150	8	10	5000	3	125
10	220	D/7343-31	T530D227M010A(1)E006	220	8	6	6500	3	125
10	220	D/7343-31	T530D227M010A(1)E010	220	8	10	5000	3	125
10	220	Y/7343-40	T530Y227M010A(1)E006	220	8	6	6600	3	125
10	330	X/7343-43	T530X337M010A(1)E004	330	8	4	8200	3	125
10	330	X/7343-43	T530X337M010A(1)E005	330	8	5	7300	3	125
10	330	X/7343-43	T530X337M010A(1)E006	330	8	6	6700	3	125
10	330	X/7343-43	T530X337M010A(1)E010	330	8	10	5200	3	125
16	150	X/7343-43	T530X157M016A(1)E015	240	8	15	4200	3	125
16	150	X/7343-43	T530X157M016A(1)E025	240	8	25	3300	3	125
16	150	X/7343-43	T530X157M016A(1)E040	240	8	40	2600	3	125
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

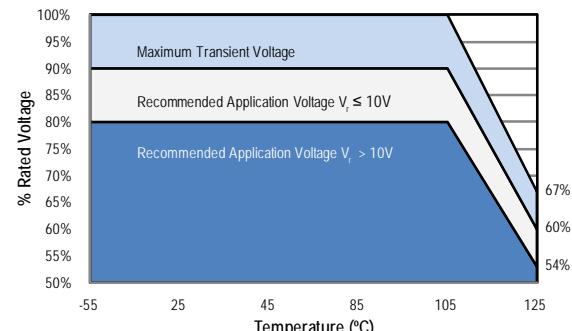
1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H).

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms-1μs)
-55°C to 105°C		
2.5V ≤ V _r ≤ 10V	90% of V _r	V _r
V _r = 16V	80% of V _r	V _r
105°C to 125°C		
2.5V ≤ V _r ≤ 10V	60% of V _r	67% of V _r
V _r = 16V	54% of V _r	67% of V _r



V_r = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 45°C w/ +30°C Rise
KEMET	EIA	
T520/525/T540T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525/T540B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	7343-15	180
T520V	7343-20	187
T520/525/T540D	7343-31	225
T520Y/525Y	7343-40	241
T520X	7343-43	247
T528K	3528-10	150
T528W	7343-15	325
T528Z	7343-17	325
T530/T541D	7343-31	255
T530/T541Y	7343-40	263
T530/T541X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation (Pmax)		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 125°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For series rated to 125°C

Table 2 – Land Dimensions/Courtyard

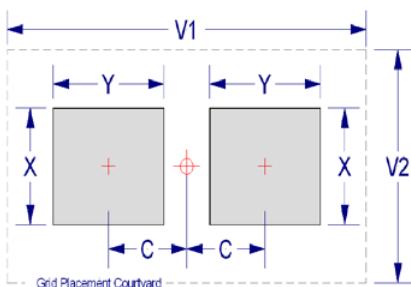
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
Y ¹	7343-35	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

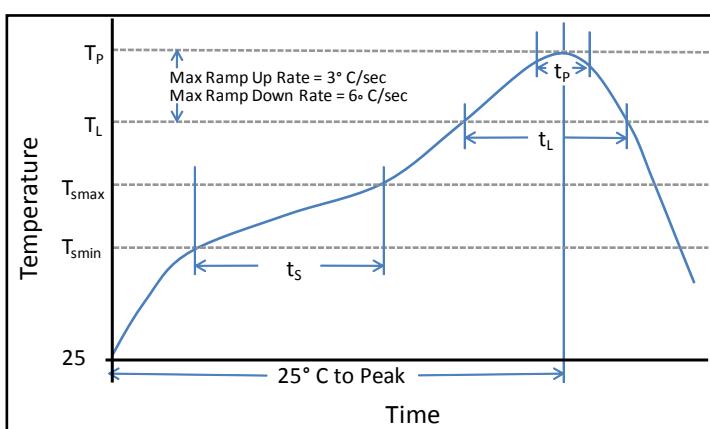
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min ($T_{s\min}$)	100°C	150°C
Temperature Max ($T_{s\max}$)	150°C	200°C
Time (t_s) from $T_{s\min}$ to $T_{s\max}$)	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3°C/sec max	3°C/sec max
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220°C*	250°C*
Time within 5°C of Max Peak Temperature (t_p)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6°C/sec max	6°C/sec max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

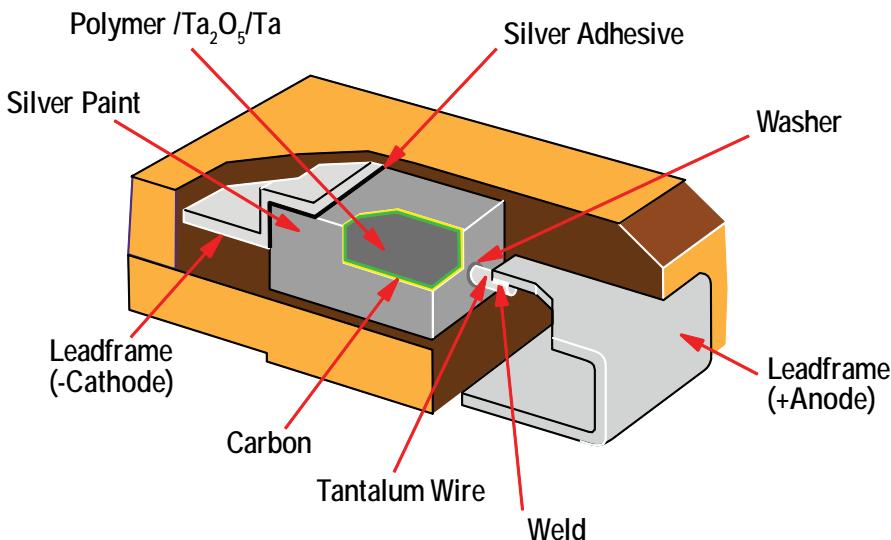
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

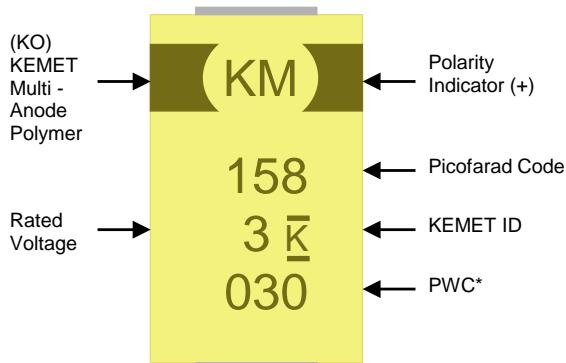
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Overview

The KEMET Aluminum Organic Capacitor (AO-CAP) is a solid state aluminum capacitor with an aluminum oxide dielectric and conductive polymer cathode. The use of the conductive polymer cathode results in very low ESR and improved capacitance retention at high frequency. AO-CAPs may be operated at steady state voltages up to 100% of rated voltage (no derating) with equivalent or better reliability than tantalum capacitors operating at the recommended derated voltage.

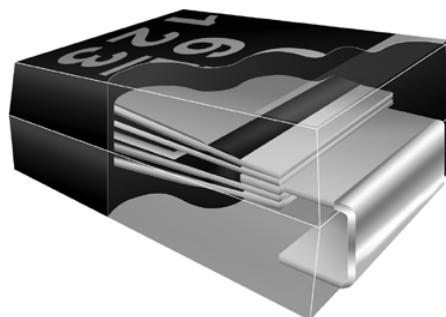
The A700 Series AO-CAP offers the same advantages as the polymer tantalum capacitors but also has the added advantages of 125°C performance capability, higher ripple current handling capability and a lower ESR range. Packaged with multiple anodes/elements to reduce the depth that the signal must penetrate, this parallel arrangement reduces the ESR further still to achieve lower ESR than other types of surface mount capacitors with similar capacitance ranges. With reduced ESR, the enhanced capacitance retention at higher frequencies provides the lowest total capacitance and an economical solution for power applications.

Benefits

- ESR: 6mΩ to 70mΩ
- Voltage: 2V to 16V
- Capacitance: 6.8µF to 470µF
- Operating Temperature: -55°C to 125°C
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- 100% accelerated steady state aging
- 100% surge current tested
- Volumetric efficiency
- Self-healing mechanism
- EIA standard case sizes

Applications

Typical applications include DC/DC converters, notebook PCs, telecommunications, displays, and industrial applications.



Environmental Compliance

RoHS Compliant (6/6) according to Directive 2002/95/EC

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information – A700 Series Polymer Aluminum

A	700	V	476	M	006	A	T	E018	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
A = Aluminum	A700 = Aluminum Polymer	D = 7343-31 V = 7343-20 W = 7343-15 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	002 = 2V 2R5 = 2.5V 004 = 4V 006 = 6.3V 008 = 8V 010 = 10V 12R = 12.5V 016 = 16V	A = N/A	T = 100% Matte Tin (Sn) Plated	E = ESR Last three digits specify ESR in mOhms. (018 = 18mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	6.8µF–470µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2V–16V
DF(120Hz)	6%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 4V Rating: ≤ 0.06CV (µA) at Rated Voltage after 5 minutes ≥ 4V Rating: ≤ 0.04CV (µA) at Rated Voltage after 5 minutes

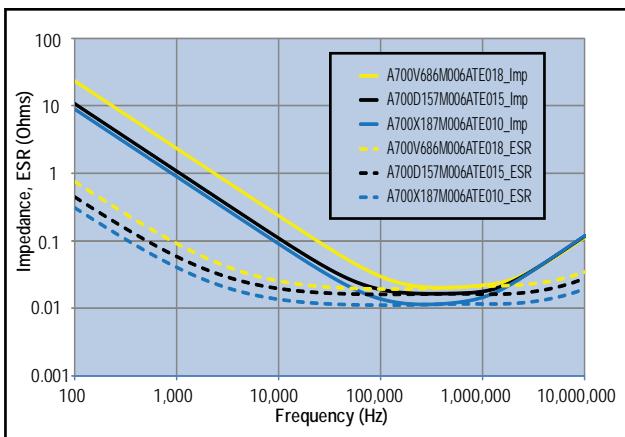
Qualification – A700 Series Polymer Aluminum

Test	Condition	Characteristics			
Endurance	125°C @ Rated Voltage, 2000 Hours	ΔC/C	Within ±10% of initial value		
		DF	≤ initial limit		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Storage Life	125°C @ 0 Volts, 2000 Hours	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within 1.25 x initial limit		
		ESR	Within 2.0 x initial limit		
Humidity	60°C, 90% RH, 1,000 Hours, Rated Voltage 60°C, 90% RH, 500 Hours, No Load	ΔC/C	Within -5%/+30% of initial value		
		DF	≤ initial limit		
		DCL	Within 5.0 x initial limit		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±15%	±15%
		DF	IL	IL	1.2 x IL
		DCL	IL	n/a	10 x IL
Surge Voltage	125°C, 1.32 x Rated Voltage, 33W Resistance, 1000 cycles	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		
		ESR	Within initial limits		
Mechanical Shock/Vibration	MIL-Std-202, Meth. 213, Cond. I, 100G Peak. MIL-Std-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value		
		DF	Within initial limits		
		DCL	Within initial limits		

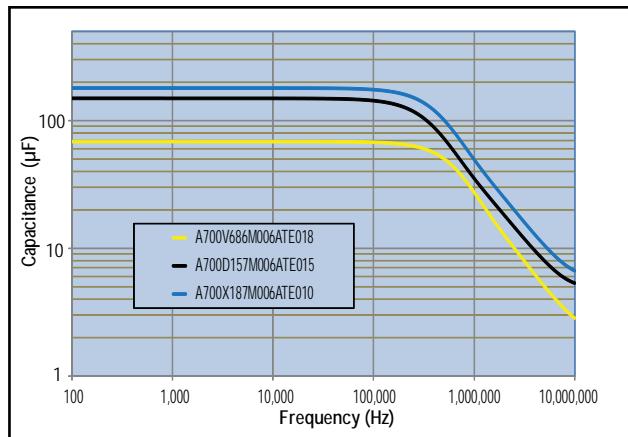
*IL = Initial Limit

Electrical Characteristics – A700 Series Polymer Aluminum

ESR vs. Frequency



Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern

Case Size		Component				
KEMET	EIA	L*	W*	H*	F* ± 0.1 ± (.004)	S* ± 0.3 ± (.012)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.098 ± .012)	2.4 (.094)	1.3 (.051)
V	7343-20	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.0 (.079) max	2.4 (.094)	1.3 (.051)
W	7343-15	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	1.5 (.059) max	2.4 (.094)	1.3 (.051)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)

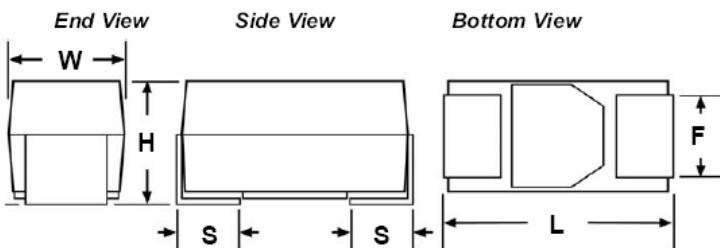


Table 1 – A700 Series Polymer Aluminum, Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	μAmps @ +20°C max/5min	+20°C 120Hz % Max	mOhms @ +20°C 100kHz	(mAmps)@ 100kHz T=+20°C @ -55°C to 125°C	Reflow Temp ≤260°C	(°C)
2	100	W/7343-15	A700W107M002ATE009	12	6	9	5300	3	125
2	100	W/7343-15	A700W107M002ATE016	12	6	16	4000	3	125
2	100	V/7343-20	A700V107M002ATE018	12	6	18	3900	3	125
2	100	V/7343-20	A700V107M002ATE025	12	6	25	3300	3	125
2	100	V/7343-20	A700V107M002ATE028	12	6	28	3100	3	125
2	120	V/7343-20	A700V127M002ATE018	14	6	18	3900	3	125
2	120	V/7343-20	A700V127M002ATE025	14	6	25	3300	3	125
2	120	V/7343-20	A700V127M002ATE028	14	6	28	3100	3	125
2	150	V/7343-20	A700V157M002ATE009	18	6	9	5500	3	125
2	150	V/7343-20	A700V157M002ATE015	18	6	15	4200	3	125
2	150	V/7343-20	A700V157M002ATE018	18	6	18	3900	3	125
2	150	V/7343-20	A700V157M002ATE025	18	6	25	3300	3	125
2	150	V/7343-20	A700V157M002ATE028	18	6	28	3100	3	125
2	180	D/7343-31	A700D187M002ATE015	22	6	15	4100	3	125
2	180	D/7343-31	A700D187M002ATE018	22	6	18	3700	3	125
2	220	V/7343-20	A700V227M002ATE009	26	6	9	5500	3	125
2	220	V/7343-20	A700V227M002ATE015	26	6	15	4200	3	125
2	220	V/7343-20	A700V227M002ATE018	26	6	18	3900	3	125
2	220	D/7343-31	A700D227M002ATE009	26	6	9	5300	3	125
2	220	D/7343-31	A700D227M002ATE015	26	6	15	4100	3	125
2	220	D/7343-31	A700D227M002ATE018	26	6	18	3700	3	125
2	270	D/7343-31	A700D277M002ATE012	32	6	12	4600	3	125
2	270	X/7343-43	A700X277M002ATE010	32	6	10	4700	3	125
2	270	X/7343-43	A700X277M002ATE012	32	6	12	4300	3	125
2	270	X/7343-43	A700X277M002ATE015	32	6	15	3900	3	125
2	330	V/7343-20	A700V337M002ATE006	40	6	6	6700	3	125
2	330	V/7343-20	A700V337M002ATE009	40	6	9	5500	3	125
2	330	D/7343-31	A700D337M002ATE006	40	6	6	6500	3	125
2	330	D/7343-31	A700D337M002ATE007	40	6	7	6000	3	125
2	330	D/7343-31	A700D337M002ATE009	40	6	9	5300	3	125
2	330	D/7343-31	A700D337M002ATE012	40	6	12	4600	3	125
2	330	X/7343-43	A700X337M002ATE010	40	6	10	4700	3	125
2	330	X/7343-43	A700X337M002ATE015	40	6	15	3900	3	125
2	390	X/7343-43	A700X397M002ATE010	47	6	10	4700	3	125
2	390	X/7343-43	A700X397M002ATE015	47	6	15	3900	3	125
2	470	D/7343-31	A700D477M002ATE005	56	6	5	7100	3	125
2	470	X/7343-43	A700X477M002ATE007	56	6	7	5700	3	125
2	470	X/7343-43	A700X477M002ATE010	56	6	10	4700	3	125
2	470	X/7343-43	A700X477M002ATE015	56	6	15	3900	3	125
2	560	X/7343-43	A700X567M002ATE005	67	6	5	6700	3	125
2.5	82	V/7343-20	A700V826M2R5ATE018	12	6	18	3900	3	125
2.5	82	V/7343-20	A700V826M2R5ATE025	12	6	25	3300	3	125
2.5	82	V/7343-20	A700V826M2R5ATE028	12	6	28	3100	3	125
2.5	150	D/7343-31	A700D157M2R5ATE015	23	6	15	4100	3	125
2.5	150	D/7343-31	A700D157M2R5ATE018	23	6	18	3700	3	125
2.5	180	D/7343-31	A700D187M2R5ATE015	27	6	15	4100	3	125
2.5	180	D/7343-31	A700D187M2R5ATE018	27	6	18	3700	3	125
2.5	220	X/7343-43	A700X227M2R5ATE010	33	6	10	4700	3	125
2.5	220	X/7343-43	A700X227M2R5ATE015	33	6	15	3900	3	125
2.5	330	X/7343-43	A700X337M2R5ATE010	50	6	10	4700	3	125
2.5	330	X/7343-43	A700X337M2R5ATE015	50	6	15	3900	3	125
2.5	470	X/7343-43	A700X477M2R5ATE010	71	6	10	4700	3	125
VDC	μF 120Hz	KEMET/EIA	(See below for part options)	μAmps @ +20°C max/5min	+20°C 120Hz % Max	mOhms @ +20°C 100kHz	(mAmps)@ 100kHz T=+20°C @ -55°C to 125°C	Reflow Temp ≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – A700 Series Polymer Aluminum, Ratings & Part Number Reference cont'

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	μAmps @ +20°C max/5min	+20°C 120Hz % Max	mOhms @ +20°C 100kHz	(mAmps)@ 100kHz T=+20°C @ -55°C to 125°C	Reflow Temp ≤260°C	(°C)
4	68	V/7343-20	A700V686M004ATE020	16	6	20	3700	3	125
4	68	V/7343-20	A700V686M004ATE028	16	6	28	3100	3	125
4	82	V/7343-20	A700V826M004ATE025	20	6	25	3300	3	125
4	82	V/7343-20	A700V826M004ATE028	20	6	28	3100	3	125
4	120	D/7343-31	A700D127M004ATE015	29	6	15	4100	3	125
4	120	D/7343-31	A700D127M004ATE018	29	6	18	3700	3	125
4	150	D/7343-31	A700D157M004ATE015	36	6	15	4100	3	125
4	150	D/7343-31	A700D157M004ATE018	36	6	18	3700	3	125
4	180	D/7343-31	A700D187M004ATE015	43	6	15	4100	3	125
4	180	D/7343-31	A700D187M004ATE018	43	6	18	3700	3	125
4	180	X/7343-43	A700X187M004ATE010	43	6	10	4700	3	125
4	180	X/7343-43	A700X187M004ATE015	43	6	15	3900	3	125
4	180	X/7343-43	A700X187M004ATE018	43	6	18	3500	3	125
4	220	D/7343-31	A700D227M004ATE009	53	6	9	5300	3	125
4	220	D/7343-31	A700D227M004ATE010	53	6	10	5000	3	125
4	220	D/7343-31	A700D227M004ATE015	53	6	15	4100	3	125
4	220	X/7343-43	A700X227M004ATE010	53	6	10	4700	3	125
4	220	X/7343-43	A700X227M004ATE015	53	6	15	3900	3	125
4	270	X/7343-43	A700X277M004ATE010	65	6	10	4700	3	125
4	270	X/7343-43	A700X277M004ATE015	65	6	15	3900	3	125
4	330	X/7343-43	A700X337M004ATE010	79	6	10	4700	3	125
4	330	X/7343-43	A700X337M004ATE015	79	6	15	3900	3	125
6.3	10	V/7343-20	A700V106M006ATE055	3	6	55	2200	3	125
6.3	22	V/7343-20	A700V226M006ATE028	6	6	28	3100	3	125
6.3	22	V/7343-20	A700V226M006ATE045	6	6	45	2400	3	125
6.3	33	V/7343-20	A700V336M006ATE018	8	6	18	3900	3	125
6.3	33	V/7343-20	A700V336M006ATE025	8	6	25	3300	3	125
6.3	33	V/7343-20	A700V336M006ATE028	8	6	28	3100	3	125
6.3	47	V/7343-20	A700V476M006ATE018	12	6	18	3900	3	125
6.3	47	V/7343-20	A700V476M006ATE025	12	6	28	3100	3	125
6.3	56	V/7343-20	A700V566M006ATE018	14	6	18	3900	3	125
6.3	56	V/7343-20	A700V566M006ATE025	14	6	25	3300	3	125
6.3	56	V/7343-20	A700V566M006ATE028	14	6	28	3100	3	125
6.3	47	V/7343-20	A700V476M006ATE025	12	6	25	3300	3	125
6.3	47	V/7343-20	A700V476M006ATE028	12	6	28	3100	3	125
6.3	68	V/7343-20	A700V686M006ATE018	17	6	18	3900	3	125
6.3	68	V/7343-20	A700V686M006ATE025	17	6	25	3300	3	125
6.3	68	V/7343-20	A700V686M006ATE028	17	6	28	3100	3	125
6.3	82	V/7343-20	A700V826M006ATE018	21	6	18	3900	3	125
6.3	82	V/7343-20	A700V826M006ATE025	21	6	25	3300	3	125
6.3	82	V/7343-20	A700V826M006ATE028	21	6	28	3100	3	125
6.3	82	V/7343-20	A700V826M006ATE028	21	6	28	3100	3	125
6.3	100	V/7343-20	A700V107M006ATE015	25	6	15	4200	3	125
6.3	100	V/7343-20	A700V107M006ATE018	25	6	18	3900	3	125
6.3	100	V/7343-20	A700V107M006ATE025	25	6	25	3300	3	125
6.3	100	D/7343-31	A700D107M006ATE015	25	6	15	4100	3	125
6.3	100	D/7343-31	A700D107M006ATE018	25	6	18	3700	3	125
6.3	120	D/7343-31	A700D127M006ATE012	30	6	12	4600	3	125
6.3	120	D/7343-31	A700D127M006ATE015	30	6	15	4100	3	125
6.3	120	D/7343-31	A700D127M006ATE018	30	6	18	3700	3	125
6.3	150	D/7343-31	A700D157M006ATE010	38	6	10	5000	3	125
6.3	150	D/7343-31	A700D157M006ATE012	38	6	12	4600	3	125
6.3	150	D/7343-31	A700D157M006ATE015	38	6	15	4100	3	125
6.3	150	X/7343-43	A700X157M006ATE010	38	6	10	4700	3	125
6.3	150	X/7343-43	A700X157M006ATE012	38	6	12	4300	3	125
VDC	μF 120Hz	KEMET/EIA	(See below for part options)	μAmps @ +20°C max/5min	+20°C 120Hz % Max	mOhms @ +20°C 100kHz	(mAmps)@ 100kHz T=+20°C @ -55°C to 125°C	Reflow Temp ≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – A700 Series Polymer Aluminum, Ratings & Part Number Reference cont'

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	μAmps @ +20°C 120Hz +20°C max/5min	mOhms @ +20°C 100kHz % Max	(mAmps)@ 100kHz T=+20°C@ -55°C to 125°C	Reflow Temp ≤260°C		(°C)
6.3	150	X/7343-43	A700X157M006ATE015	38	6	15	3900	3	125
6.3	180	X/7343-43	A700X187M006ATE010	45	6	10	4700	3	125
6.3	180	X/7343-43	A700X187M006ATE015	45	6	15	3900	3	125
6.3	220	X/7343-43	A700X227M006ATE015	55	6	15	3900	3	125
8	10	V/7343-20	A700V106M008ATE055	3	6	55	2200	3	125
8	22	V/7343-20	A700V226M008ATE028	7	6	28	3100	3	125
8	22	V/7343-20	A700V226M008ATE045	7	6	45	2400	3	125
8	33	V/7343-20	A700V336M008ATE018	11	6	18	3900	3	125
8	33	V/7343-20	A700V336M008ATE025	11	6	25	3300	3	125
8	33	V/7343-20	A700V336M008ATE028	11	6	28	3100	3	125
8	56	D/7343-31	A700D566M008ATE015	18	6	15	4100	3	125
8	56	D/7343-31	A700D566M008ATE018	18	6	18	3700	3	125
8	68	D/7343-31	A700D686M008ATE015	22	6	15	4100	3	125
8	68	D/7343-31	A700D686M008ATE018	22	6	18	3700	3	125
8	100	X/7343-43	A700X107M008ATE010	32	6	10	4700	3	125
8	100	X/7343-43	A700X107M008ATE012	32	6	12	4300	3	125
8	100	X/7343-43	A700X107M008ATE015	32	6	15	3900	3	125
10	10	V/7343-20	A700V106M010ATE055	4	6	55	2200	3	125
10	22	V/7343-20	A700V226M010ATE028	9	6	28	3100	3	125
10	33	V/7343-20	A700V336M010ATE018	13	6	18	3900	3	125
10	33	V/7343-20	A700V336M010ATE025	13	6	25	3300	3	125
10	33	V/7343-20	A700V336M010ATE028	13	6	28	3100	3	125
10	47	V/7343-20	A700V476M010ATE028	19	6	28	3100	3	125
10	56	D/7343-31	A700D566M010ATE015	22	6	15	4100	3	125
10	56	D/7343-31	A700D566M010ATE018	22	6	18	3700	3	125
10	68	D/7343-31	A700D686M010ATE015	27	6	15	4100	3	125
10	68	D/7343-31	A700D686M010ATE018	27	6	18	3700	3	125
10	100	X/7343-43	A700X107M010ATE010	40	6	10	4700	3	125
10	100	X/7343-43	A700X107M010ATE015	40	6	15	3900	3	125
10	120	X/7343-43	A700X127M010ATE010	48	6	10	4700	3	125
10	120	X/7343-43	A700X127M010ATE015	48	6	15	3900	3	125
10	150	X/7343-43	A700X157M010ATE010	60	6	10	4700	3	125
10	150	X/7343-43	A700X157M010ATE015	60	6	15	3900	3	125
12.5	10	V/7343-20	A700V106M12RATE040	5	6	40	2600	3	125
12.5	10	V/7343-20	A700V106M12RATE060	5	6	60	2100	3	125
12.5	15	V/7343-20	A700V156M12RATE040	8	6	40	2600	3	125
12.5	22	V/7343-20	A700V226M12RATE030	11	6	30	3000	3	125
12.5	47	D/7343-31	A700D476M12RATE020	24	6	20	3500	3	125
12.5	47	D/7343-31	A700D476M12RATE025	24	6	25	3200	3	125
12.5	100	X/7343-43	A700X107M12RATE015	50	6	15	3900	3	125
16	6.8	V/7343-20	A700V685M016ATE070	4	6	70	2000	3	125
16	8.2	V/7343-20	A700V825M016ATE045	5	6	45	2400	3	125
16	10	V/7343-20	A700V106M016ATE045	6	6	45	2400	3	125
16	10	V/7343-20	A700V106M016ATE060	6	6	60	2100	3	125
16	15	V/7343-20	A700V156M016ATE040	10	6	40	2600	3	125
16	22	D/7343-31	A700D226M016ATE018	14	6	18	3700	3	125
16	22	D/7343-31	A700D226M016ATE025	14	6	25	3200	3	125
16	22	D/7343-31	A700D226M016ATE030	14	6	30	2900	3	125
VDC	μF 120Hz	KEMET/EIA	(See below for part options)	μAmps @ +20°C 120Hz +20°C max/5min	mOhms @ +20°C 100kHz % Max	(mAmps)@ 100kHz T=+20°C@ -55°C to 125°C	Reflow Temp ≤260°C		(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms - 1μs)
-55°C to 125°C		
2V ≤ V _r ≤ 16V	V _r	V _r

V_r = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria

- a. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- b. The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits

Power capability is determined based on a 20°C temperature rise. A higher temperature rise and therefore higher power capability is allowable as long as the ambient temperature plus temperature rise due to ripple current does not exceed the rated temperature of the part.

The maximum power dissipation by case size can be determined using the below table.

Case Code		Maximum Power Dissipation (Pmax) mWatts @ 25°C w/+20°C Rise
KEMET	EIA	
A700W	7343-15	290
A700V	7343-20	270
A700D	7343-31	250
A700X	7343-43	225

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$

$$E_{(max)} = \sqrt{P_{max} * R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation(watts)

R = ESR at specified frequency (ohms)

Refer to part number listings for permissible Arms limits.

Reverse Voltage

Polymer aluminum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a certain degree of transient voltage reversal for short periods as shown in the below table. Please note that these parts may not be operated continuously in reverse, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	60% of Rated Voltage
55°C	50% of Rated Voltage
85°C	40% of Rated Voltage
125°C	30% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

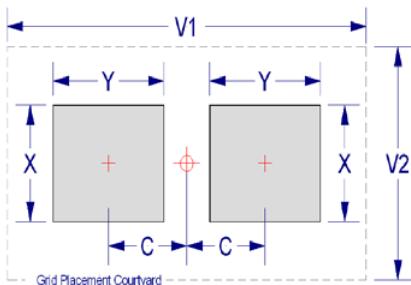
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
W	7343-15	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

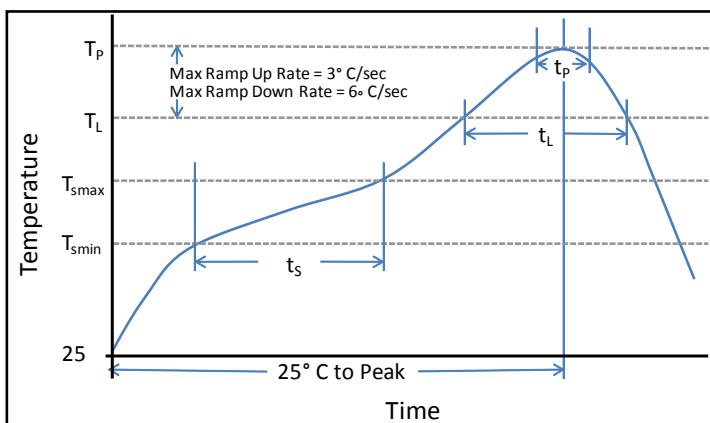
Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurred, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min (T_{smin})	100 °C	150 °C
Temperature Max (T_{smax})	150 °C	200 °C
Time (t_s) from T_{smin} to T_{smax}	60–120 sec	60–120 sec
Ramp-up Rate (T_L to T_P)	3 °C/sec max	3 °C/sec max
Liquidous Temperature (T_L)	183 °C	217 °C
Time Above Liquidous (t_L)	60–150 sec	60–150 sec
Peak Temperature (T_P)	220 °C* 235 °C**	250 °C* 260 °C**
Time within 5 °C of Max Peak Temperature (t_P)	20 sec max	30 sec max
Ramp-down Rate (T_P to T_L)	6 °C/sec max	6 °C/sec max
Time 25 °C to Peak Temperature	6 minutes max	8 minutes max

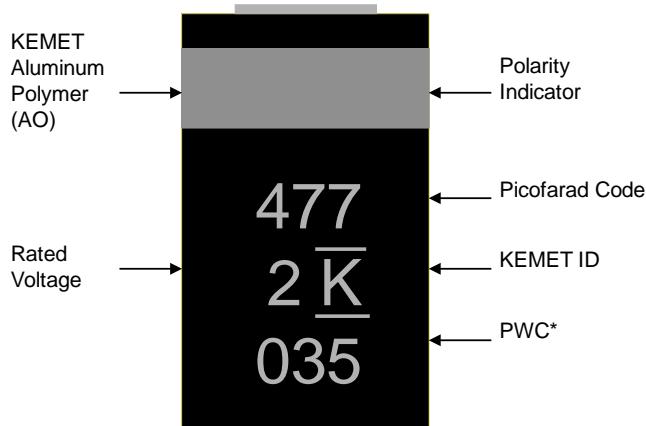
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y and X

**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



Capacitor Marking



* 035 = 35th week of 2010

Storage

All AO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Tape & Reel Packaging Information

KEMET's Molded Tantalum and Aluminum Chip Capacitor families are packaged in 8 mm and 12 mm plastic tape on 7" and 13" reels, in accordance with EIA Standard 481-D: Taping of Surface Mount Components for Automatic Handling. This packaging system is compatible with all tape fed automatic pick and place systems.

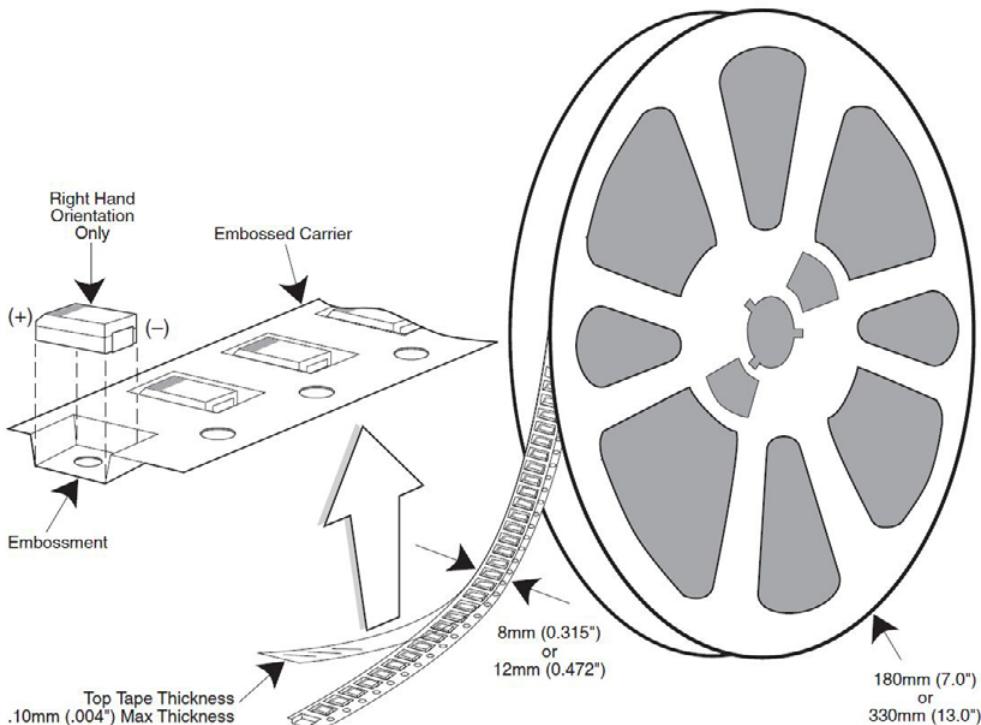
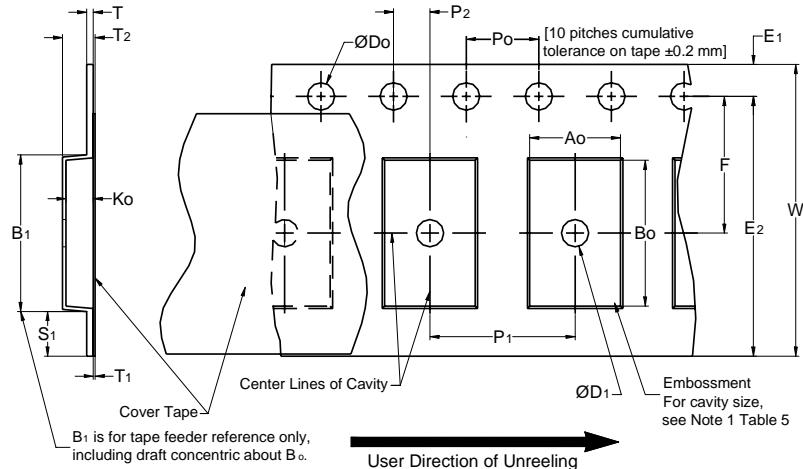


Table 3 – Packaging Quantity

Case Code		Tape Width-mm	7" Reel*	13" Reel*
KEMET	EIA			
R	2012-12	8	2,500	10,000
I	3216-10	8	3,000	12,000
S	3216-12	8	2,500	10,000
T	3528-12	8	2,500	10,000
M	3528-15	8	2,000	8,000
U	6032-15	12	1,000	5,000
L	6032-19	12	1,000	5,000
W	7343-15	12	1,000	3,000
Z	7343-17	12	1,000	3,000
V	7343-20	12	1,000	3,000
A	3216-18	8	2,000	9,000
B	3528-21	8	2,000	8,000
C	6032-28	12	500	3,000
D	7343-31	12	500	2,500
Y	7343-40	12	500	2,000
X	7343-43	12	500	2,000
E	7260-38	12	500	2,000

* No c-spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions**Table 4 – Embossed (Plastic) Carrier Tape Dimensions**

Metric will govern

Constant Dimensions — Millimeters (Inches)										
Tape Size	D ₀	D ₁ Min. Note 1	E ₁	P ₀	P ₂	R Ref. Note 2	S ₁ Min. Note 3	T Max.	T ₁ Max.	
8mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ± 0.10 (0.069 ± 0.004)	4.0 ± 0.10 (0.157 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)	
12mm		30 (1.181)								
16mm		1.5 (0.059)								
Variable Dimensions — Millimeters (Inches)										
Tape Size	Pitch	B ₁ Max. Note 4	E ₂ Min.	F	P ₁	T ₂ Max	W Max	A ₀ , B ₀ & K ₀		
8mm	Single (4mm)	4.35 (0.171)	6.25 (0.246)	3.5 ± 0.05 (0.138 ± 0.002)	4.0 ± 0.10 (0.157 ± 0.004)	2.5 (0.098)	8.3 (0.327)	Note 5		
12mm	Single (4mm) & Double (8mm)	8.2 (0.323)	10.25 (0.404)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	12.3 (0.484)			
16mm	Triple (12mm)	12.1 (0.476)	14.25 (0.561)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	16.3 (0.642)			

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
2. The tape with or without components shall pass around R without damage (see Figure 5).
3. If S₁<1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).
4. B₁ dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by A₀, B₀ and K₀ shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).
 - (e) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

Packaging Information Performance Notes

1. Cover Tape Break Force: 1.0 Kg minimum.
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8mm	0.1 Newton to 1.0 Newton (10gf to 100gf)
12mm & 16mm	0.1 Newton to 1.3 Newton (10gf to 130gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.

Figure 2 – Maximum Component Rotation

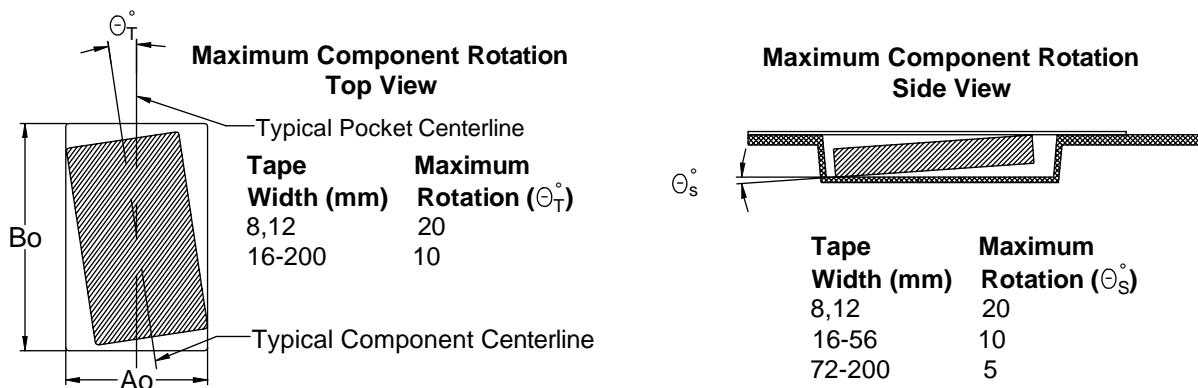


Figure 3 – Maximum Lateral Movement

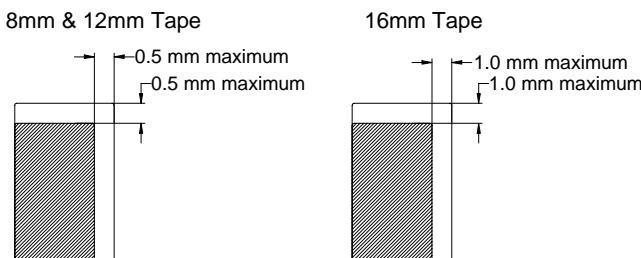


Figure 4 – Bending Radius

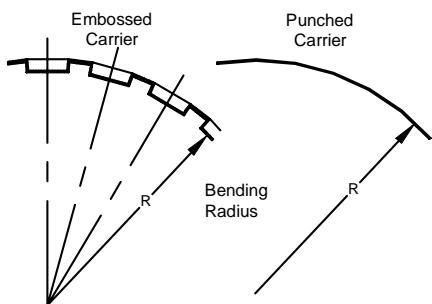
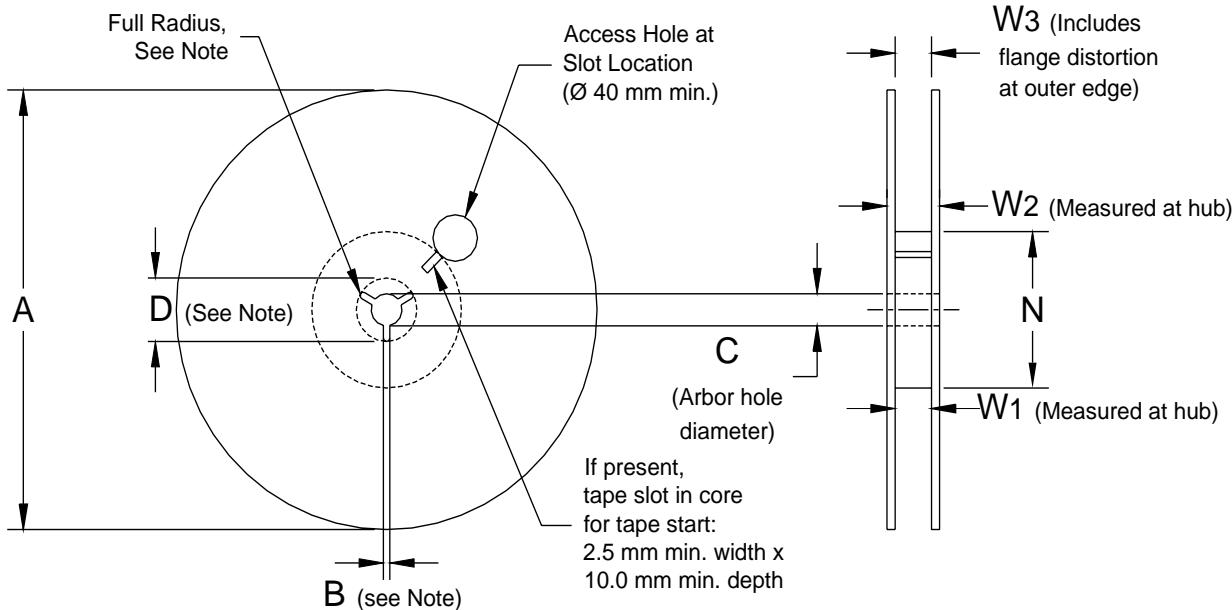


Figure 5 – Reel Dimensions

Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 5 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Min	C	D Min
8mm	178 ± 0.20 (7.008 ± 0.008) or 330 ± 0.20 (13.000 ± 0.008)	1.5 (0.059)	$13.0 +0.5/-0.2$ ($0.521 +0.02/-0.008$)	20.2 (0.795)
12mm				
16mm				
Variable Dimensions — Millimeters (Inches)				
Tape Size	N Min	W ₁	W ₂ Max	W ₃
8mm	50 (1.969)	$8.4 +1.5/-0.0$ ($0.331 +0.059/-0.0$)	14.4 (0.567)	Shall accommodate tape width without interference
12mm		$12.4 +2.0/-0.0$ ($0.488 +0.078/-0.0$)	18.4 (0.724)	
16mm		$16.4 +2.0/-0.0$ ($0.646 +0.078/-0.0$)	22.4 (0.882)	

Figure 6 – Tape Leader & Trailer Dimensions

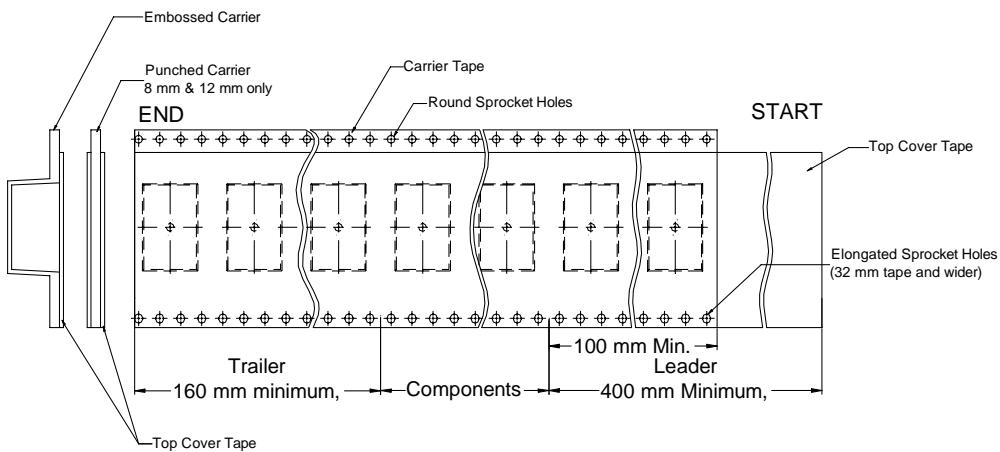
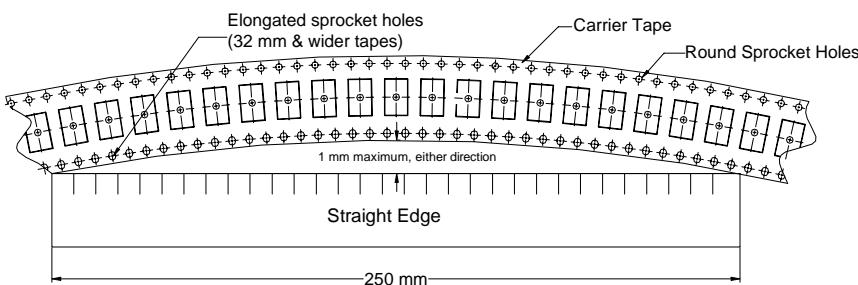


Figure 7 – Maximum Camber



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Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitedge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

Contact	
Resource	Location
Website	www.kemet.com
Contact Us	http://www.kemet.com/contact
Investor Relations	http://www.kemet.com/ir
Call Us	1-877-MyKEMET
Twitter	http://twitter.com/kemetcapacitors

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Although we design and manufacture our products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

Product & Process Design

Sales & Marketing

Supplier

Material Management

Quality

Manufacturing

Logistics & Distribution

People: Leadership
& Development

KEMET Production System

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